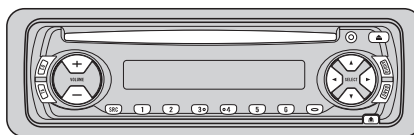


# Service Manual

**Pioneer**

DEH-1330R/X1M/EW



ORDER NO.  
**CRT2558**

HIGH POWER CD PLAYER WITH RDS TUNER

# DEH-1330R

X1M/EW

# DEH-1300R

X1M/EW

# DEH-1310

X1M/EE



● This service manual should be used together with the following manual(s):

Model No.	Order No.	Mech. Module	Remarks
CX-958	CRT2423	S8.1	CD Mech. Module:Circuit Description, Mech.Description, Disassembly

## CONTENTS

1. SAFETY INFORMATION .....	3	7. GENERAL INFORMATION .....	52
2. EXPLODED VIEWS AND PARTS LIST .....	4	7.1 DIAGNOSIS .....	52
3. BLOCK DIAGRAM AND SCHEMATIC DIAGRAM ...	12	7.1.1 TEST MODE .....	52
4. PCB CONNECTION DIAGRAM .....	34	7.1.2 DISASSEMBLY .....	55
5. ELECTRICAL PARTS LIST .....	42	7.1.3 CONNECTOR FUNCTION DESCRIPTION .....	59
6. ADJUSTMENT.....	48	7.2 PARTS .....	60
		7.2.1 IC.....	60
		7.2.2 DISPLAY .....	66
		7.3 OPERATIONAL FLOW CHART .....	68
		8. OPERATIONS AND SPECIFICATIONS.....	69

**PIONEER CORPORATION** 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153-8654, Japan  
**PIONEER ELECTRONICS SERVICE INC.** P.O.Box 1760, Long Beach, CA 90801-1760 U.S.A.  
**PIONEER EUROPE NV** Haven 1087 Keetberglaan 1, 9120 Melsele, Belgium  
**PIONEER ELECTRONICS ASIACENTRE PTE.LTD.** 253 Alexandra Road, #04-01, Singapore 159936

● **CD Player Service Precautions**

1. For pickup unit(CXX1285) handling, please refer to "Disassembly"(see page 55).

During replacement, handling precautions shall be taken to prevent an electrostatic discharge(Protection by a short pin).

2. During disassembly, be sure to turn the power off since an internal IC might be destroyed when a connector is plugged or unplugged.

3. Please check the grating after changing the service pickup unit(see page 50).

# 1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

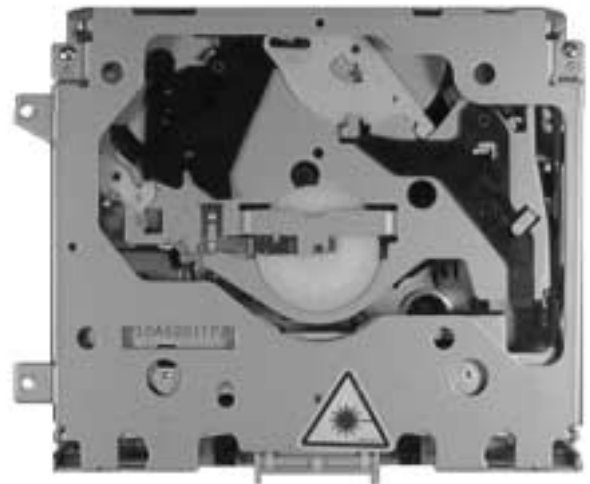
Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

## 1. Safety Precautions for those who Service this Unit.

- When checking or adjusting the emitting power of the laser diode exercise caution in order to get safe, reliable results.

### Caution:

1. During repair or tests, minimum distance of 13cm from the focus lens must be kept.
  2. During repair or tests, do not view laser beam for 10 seconds or longer.
2. A "CLASS 1 LASER PRODUCT" label is affixed to the bottom of the player.
  3. The triangular label is attached to the mechanism unit frame.



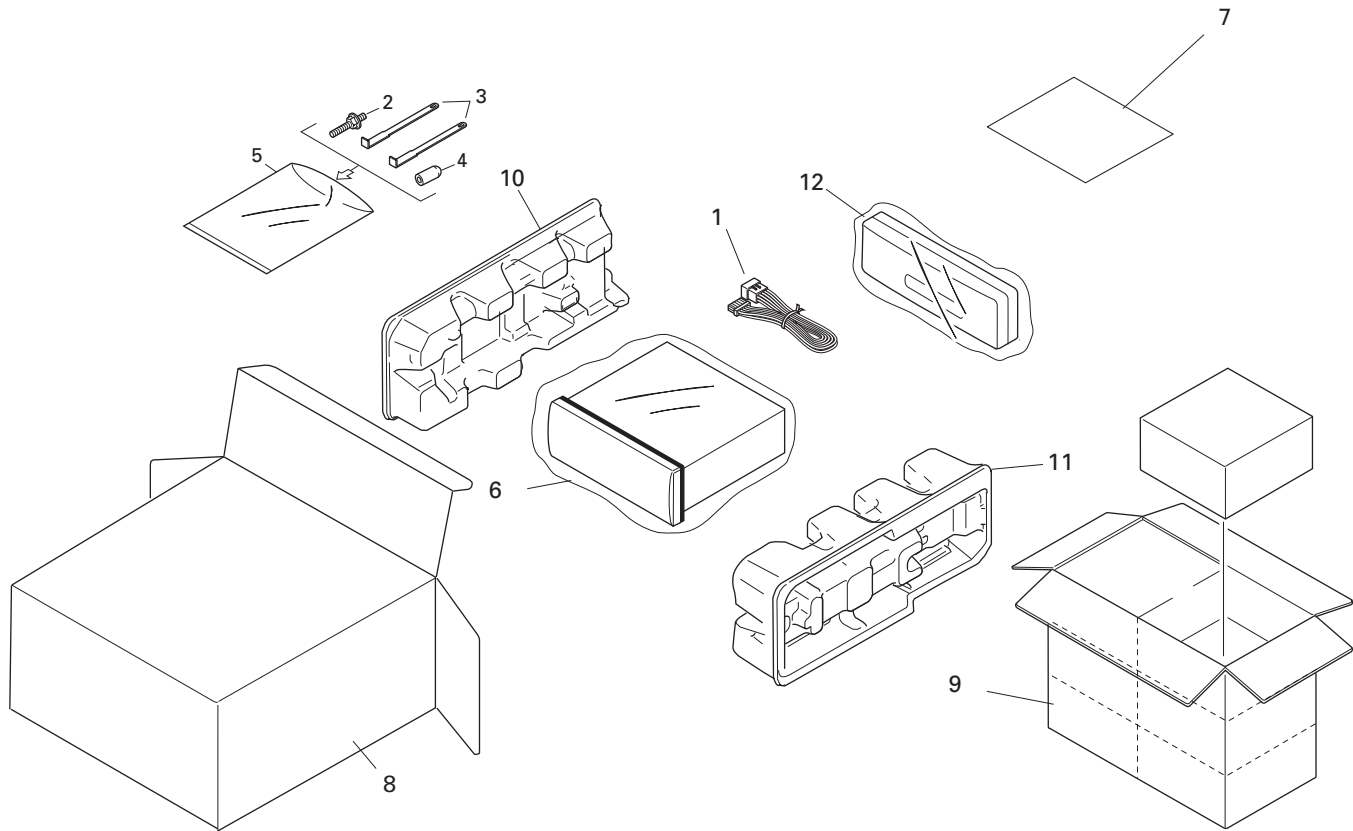
## 4. Specifications of Laser Diode

Specifications of laser radiation fields to which human access is possible during service.

Wavelength = 800 nanometers

## 2. EXPLODED VIEWS AND PARTS LIST

### 2.1 PACKING



**NOTE:**

- Parts marked by "\*" are generally unavailable because they are not in our Master Spare Parts List.
- Screws adjacent to ▽ mark on the product are used for disassembly.

**(1) PACKING SECTION PARTS LIST**

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Cord Assy	See Contrast table(2)	* 7-5	Passport	See Contrast table(2)
2	Screw	CBA1002	* 7-6	Warranty Card	CRY1157
3	Handle	CNC5395	8	Carton	See Contrast table(2)
4	Bush	CNV3930	9	Contain Box	See Contrast table(2)
* 5	Polyethylene Bag	E36-615	10	Protector	CHP2346
6	Polyethylene Bag	CEG-162	11	Protector	CHP2347
7-1	.....		12	Case Assy	CXB3520
7-2	Owner's Manual	See Contrast table(2)			
7-3	Owner's Manual	See Contrast table(2)			
7-4	Installation Manual	See Contrast table(2)			

**(2) CONTRAST TABLE**

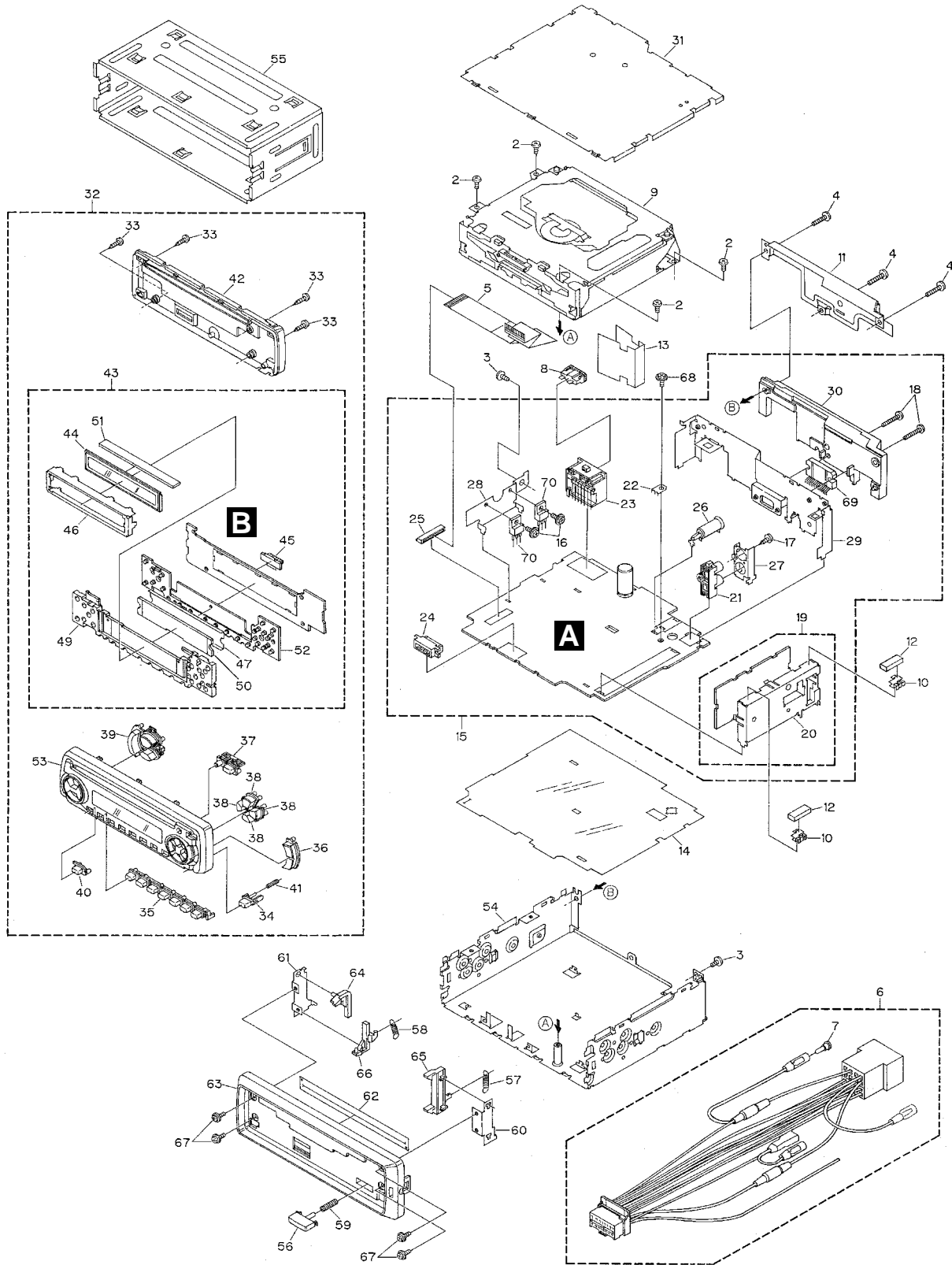
DEH-1330R/X1M/EW, DEH-1300R/X1M/EW and DEH-1310/X1M/EE are constructed the same except for the following:

Mark No.	Symbol and Description	Part No.		
		DEH-1330R/X1M/EW	DEH-1300R/X1M/EW	DEH-1310/X1M/EE
1	Cord Assy	CDE6467	CDE6467	CDE6470
7-2	Owner's Manual	CRD3276	CRD3276	CRD3284
7-3	Owner's Manual	CRD3277	CRD3277	Not used
7-4	Installation Manual	CRD3278	CRD3278	CRD3285
* 7-5	Passport	CRY1013	CRY1013	Not used
8	Carton	CHG4159	CHG4158	CHG4156
9	Contain Box	CHL4159	CHL4158	CHL4156

● **Owner's Manual, Installation Manual**

Model	Part No.	Language
DEH-1330R/X1M/EW	CRD3276	English, Spanish, German
DEH-1300R/X1M/EW	CRD3277	French, Italian, Dutch
	CRD3278	English, Spanish, German, French, Italian, Dutch
DEH-1310/X1M/EE	CRD3284	English, Russian
	CRD3285	English, Russian

2.2 EXTERIOR(DEH-1330R/X1M/EW, DEH-1300R/X1M/EW)



**(1) EXTERIOR SECTION PARTS LIST**

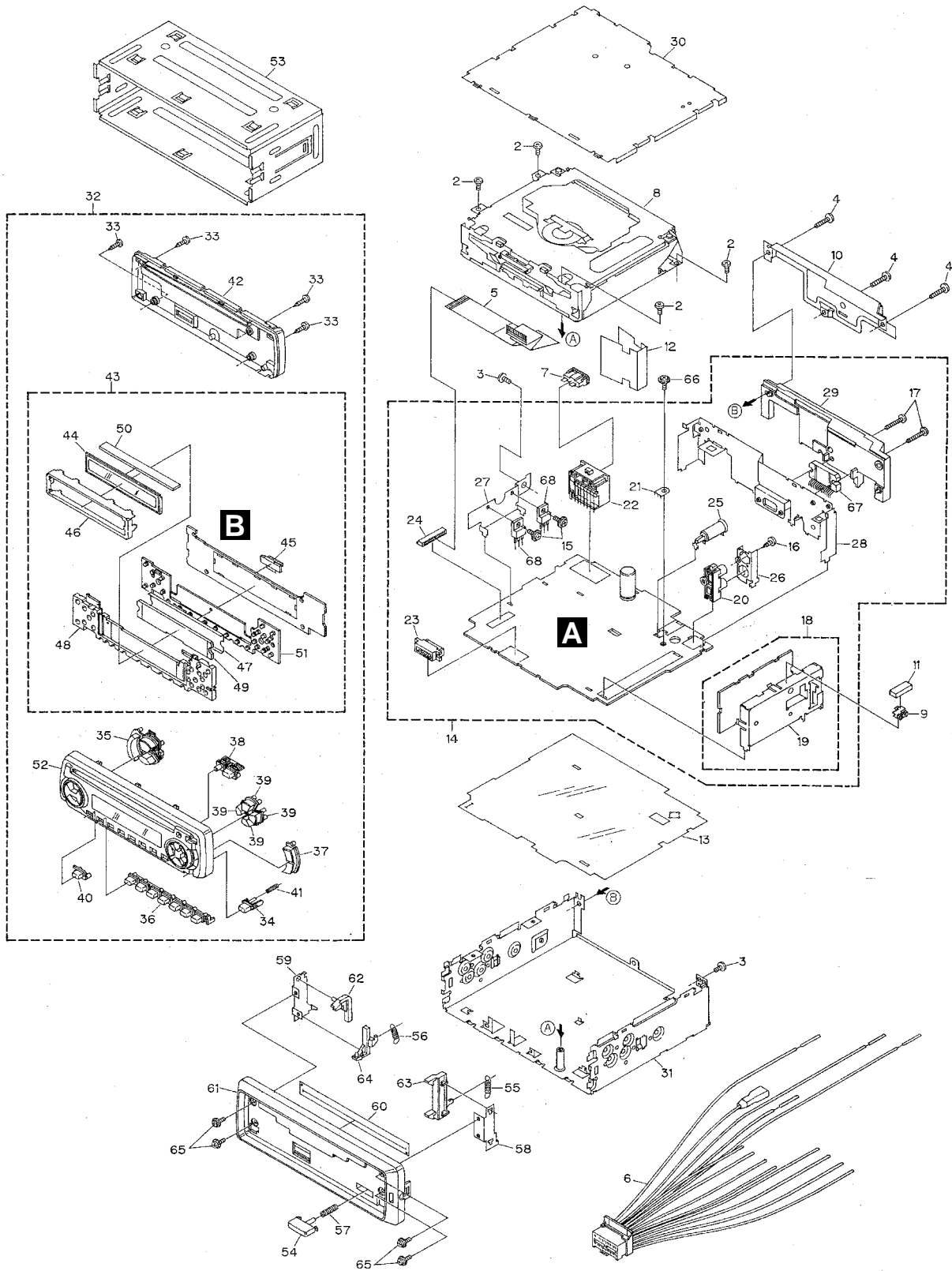
Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	*****		36	Button(A, B)	CAC6823
2	Screw	BSZ26P060FMC	37	Button(EJECT/BSM)	CAC6824
3	Screw	BSZ30P060FMC	38	Button(CROSS)	CAC6825
4	Screw	BSZ30P120FMC	39	Button(+/-, EQ, LD)	CAC6834
5	Cable	CDE6160	40	Button(SOURCE)	CAC6851
6	Cord Assy	CDE6467	41	Spring	CBH2210
7	Cap	CKX-003	42	Cover	See Contrast table(2)
8	Fuse(10A)	CEK1136	43	Keyboard Unit	See Contrast table(2)
9	CD Mechanism Module(S8.1)	CXK5203	44	LCD	CAW1632
10	Holder	CNC5704	45	Connector(CN1801)	CKS3580
11	Cover	CNC9127	46	Holder	CNC9078
12	Cushion	CNM5210	47	Sheet	CNM7057
13	Insulator	CNM6224	48	*****	
14	Insulator	CNM6386	49	Lighting Conductor	CNV6475
15	Tuner Amp Unit	CWM7294	50	Lighting Conductor	CNV6476
16	Screw	ASZ26P080FMC	51	Rubber	CNV6477
17	Screw	BPZ26P080FMC	52	Rubber	CNV6478
18	Screw	BSZ26P160FMC	53	Grille Unit	See Contrast table(2)
19	FM/AM Tuner Unit	CWE1562	54	Chassis Unit	See Contrast table(2)
20	Holder	CNC8815	55	Holder Unit	CXB6681
21	Pin Jack(CN301)	CKB1041	56	Button	CAC4836
22	Terminal(CN403)	CKF1059	57	Spring	CBH1835
23	Plug(CN901)	CKM1330	58	Spring	CBH2208
24	Connector(CN601)	CKS3581	59	Spring	CBH2367
25	Connector(CN605)	CKS3838	60	Bracket	CNC6791
26	Antenna Jack(CN402)	CKX1056	61	Holder	CNC8042
27	Holder	CNC8041	62	Cover	CNM6276
28	Holder	CNC8043	63	Panel	See Contrast table(2)
29	Holder	CNC9128	64	Arm	CNV4692
30	Heat Sink	CNR1589	65	Arm	CNV4728
31	Case Unit	CXB4033	66	Arm	CNV5576
32	Detach Grille Assy	See Contrast table(2)	67	Screw	IMS20P030FZK
33	Screw	BPZ20P100FZK	68	Screw	ISS26P055FUC
34	Button(DETACH)	See Contrast table(2)	69	IC(IC302)	TDA7386
35	Button(1-6, CLK)	CAC6822	70	Transistor(Q904, 981)	2SD2396

**(2) CONTRAST TABLE**

DEH-1330R/X1M/EW and DEH-1300R/X1M/EW are constructed the same except for the following:

Mark No.	Symbol and Description	Part No.	
		DEH-1330R/X1M/EW	DEH-1300R/X1M/EW
32	Detach Grille Assy	CXB6148	CXB6147
34	Button(DETACH)	CAC5929	CAC5789
42	Cover	CNS6383	CNS6114
43	Keyboard Unit	CWM7306	CWM7305
53	Grille Unit	CXB7184	CXB7183
54	Chassis Unit	CXB6658	CXB6657
63	Panel	CNS6385	CNS6345

2.3 EXTERIOR(DEH-1310/X1M/EE)

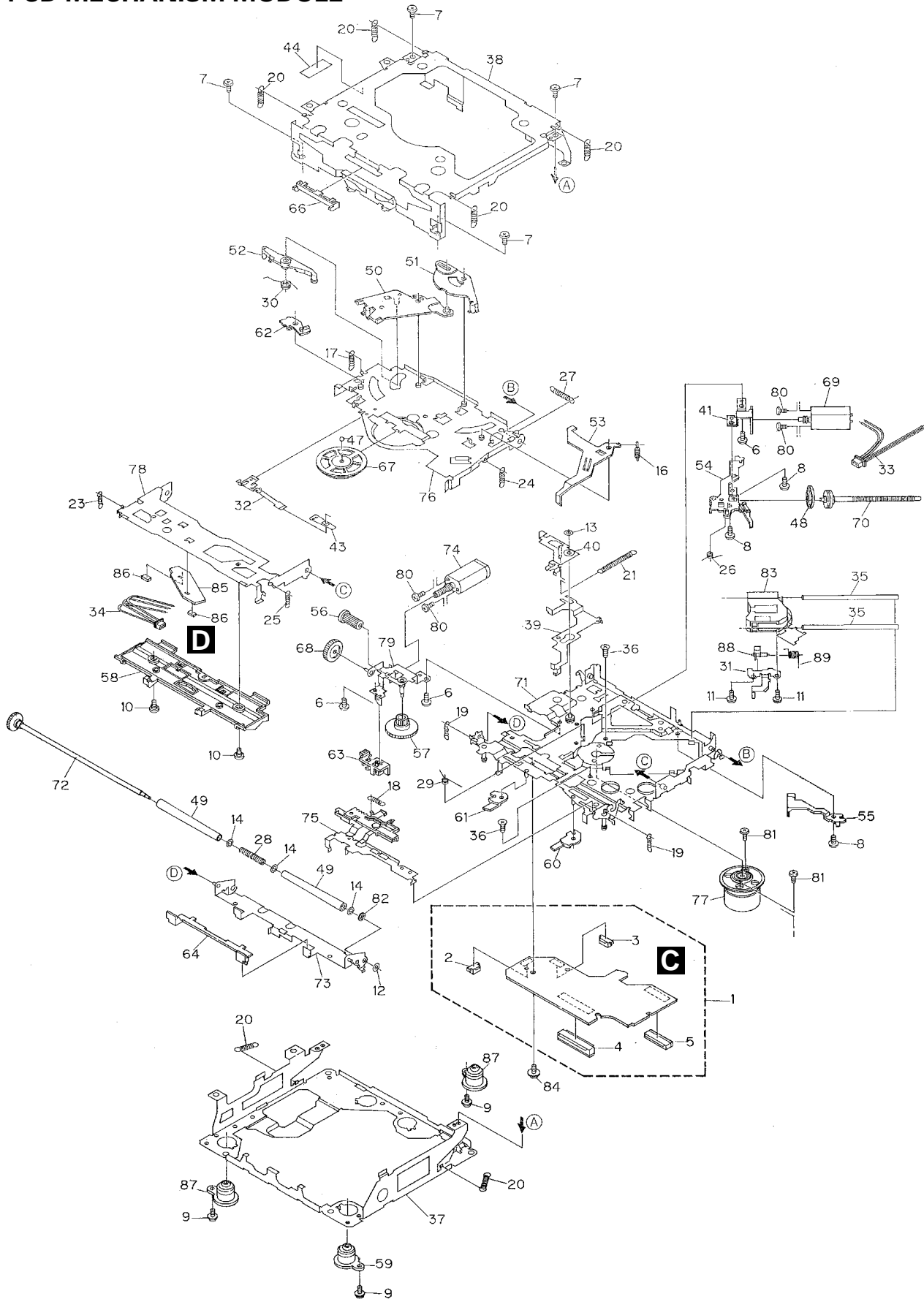




### ● EXTERIOR SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	.....		36	Button(1-6, CLK)	CAC6822
2	Screw	BSZ26P060FMC	37	Button(A, B)	CAC6823
3	Screw	BSZ30P060FMC	38	Button(EJECT/BSM)	CAC6824
4	Screw	BSZ30P120FMC	39	Button(CROSS)	CAC6825
5	Cable	CDE6160	40	Button(SOURCE)	CAC6851
6	Cord Assy	CDE6470	41	Spring	CBH2210
7	Fuse(10A)	CEK1136	42	Cover	CNS6114
8	CD Mechanism Module(S8.1)	CXK5203	43	Keyboard Unit	CWM7307
9	Holder	CNC5704	44	LCD	CAW1633
10	Cover	CNC9127	45	Connector(CN1801)	CKS3580
11	Cushion	CNM5210	46	Holder	CNC9078
12	Insulator	CNM6224	47	Sheet	CNM7057
13	Insulator	CNM6386	48	Lighting Conductor	CNV6475
14	Tuner Amp Unit	CWM7295	49	Lighting Conductor	CNV6476
15	Screw	ASZ26P080FMC	50	Rubber	CNV6477
16	Screw	BPZ26P080FMC	51	Rubber	CNV6478
17	Screw	BSZ26P160FMC	52	Grille Unit	CXB7185
18	FM/AM Tuner Unit	CWE1566	53	Holder Unit	CXB6681
19	Holder	CNC8815	54	Button	CAC4836
20	Pin Jack(CN301)	CKB1041	55	Spring	CBH1835
21	Terminal(CN403)	CKF1059	56	Spring	CBH2208
22	Plug(CN901)	CKM1330	57	Spring	CBH2367
23	Connector(CN601)	CKS3581	58	Bracket	CNC6791
24	Connector(CN605)	CKS3838	59	Holder	CNC8042
25	Antenna Jack(CN402)	CKX1056	60	Cover	CNM6276
26	Holder	CNC8041	61	Panel	CNS6345
27	Holder	CNC8043	62	Arm	CNV4692
28	Holder	CNC9128	63	Arm	CNV4728
29	Heat Sink	CNR1589	64	Arm	CNV5576
30	Case Unit	CXB4033	65	Screw	IMS20P030FZK
31	Chassis Unit	CXB4625	66	Screw	ISS26P055FUC
32	Detach Grille Assy	CXB6149	67	IC(IC302)	TDA7386
33	Screw	BPZ20P100FZK	68	Transistor(Q904, 981)	2SD2396
34	Button(DETACH)	CAC5789			
35	Button(+/-, EQ, LD)	CAC6821			

### 2.4 CD MECHANISM MODULE



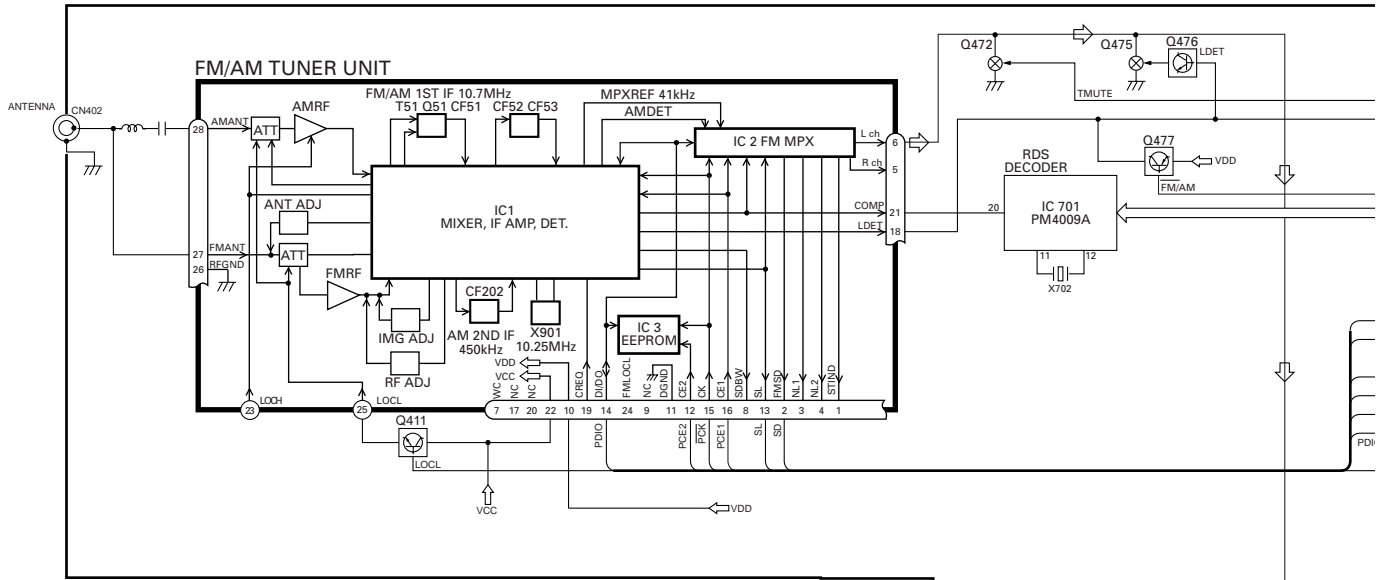
● CD MECHANISM MODULE SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Control Unit	CWX2411	46	*****	
2	Connector(CN802)	CKS2192	47	Ball	CNR1189
3	Connector(CN801)	CKS2193	48	Belt	CNT1086
4	Connector(CN701)	CKS2773	49	Roller	CNV4509
5	Connector(CN101)	CKS3486	50	Arm	CNV6037
6	Screw	BMZ20P030FMC	51	Arm	CNV5247
7	Screw	BSZ20P040FMC	52	Arm	CNV5248
8	Screw(M2x3)	CBA1077	53	Arm	CNV5249
9	Screw(M2x5)	EBA1028	54	Guide	CNV5254
10	Screw	CBA1243	55	Guide	CNV5255
11	Screw(M2x4)	CBA1362	56	Gear	CNV5257
12	Washer	CBF1037	57	Gear	CNV5256
13	Washer	CBF1038	58	Guide	CNV6272
14	Washer	CBF1060	59	Damper	CNV6174
15	*****		60	Arm	CNV6096
16	Spring	CBH2079	61	Arm	CNV6031
17	Spring	CBH2117	62	Arm	CNV6211
18	Spring	CBH2314	63	Guide	CNV6012
19	Spring	CBH2110	64	Guide	CNV5510
20	Spring	CBH2282	65	*****	
21	Spring	CBH2318	66	Guide	CNV5751
22	*****		67	Clamper	CNV6013
23	Spring	CBH2324	68	Gear	CNV5813
24	Spring	CBH2118	69	Motor Unit(M1)	CXB2190
25	Spring	CBH2161	70	Screw Unit	CXB5892
26	Spring	CBH2163	71	Chassis Unit	CXB4797
27	Spring	CBH2189	72	Gear Unit	CXB4728
28	Spring	CBH2377	73	Arm Unit	CXB5753
29	Spring	CBH2260	74	Motor Unit(M2)	CXB2195
30	Spring	CBH2262	75	Lever Unit	CXB4730
31	Bracket	CNC8568	76	Arm Unit	CXB4731
32	Spring	CBL1369	77	Motor Unit(M3)	CXB2562
33	Connector	CDE5531	78	Arm Unit	CXB4732
34	Connector	CDE5532	79	Bracket Unit	CXB4795
35	Shaft	CLA3894	80	Screw	JFZ20P025FMC
36	Screw(M2.6x6)	CBA1458	81	Screw	JGZ17P025FZK
37	Frame	CNC8565	82	Washer	YE20FUC
38	Frame	CNC8749	83	Pickup Unit(Service)(P8)	CXX1285
39	Lever	CNC9265	84	Screw	IMS26P030FMC
40	Arm	CNC8663	* 85	PCB	CNX2982
41	Bracket	CNC8567	86	Photo-transistor(Q1, 2)	CPT230SX-TU
42	*****		87	Damper	CNV6175
43	Spacer	CNM3315	88	Rack	CNV6014
44	Sheet	CNM6659	89	Spring	CBH2315
45	*****				

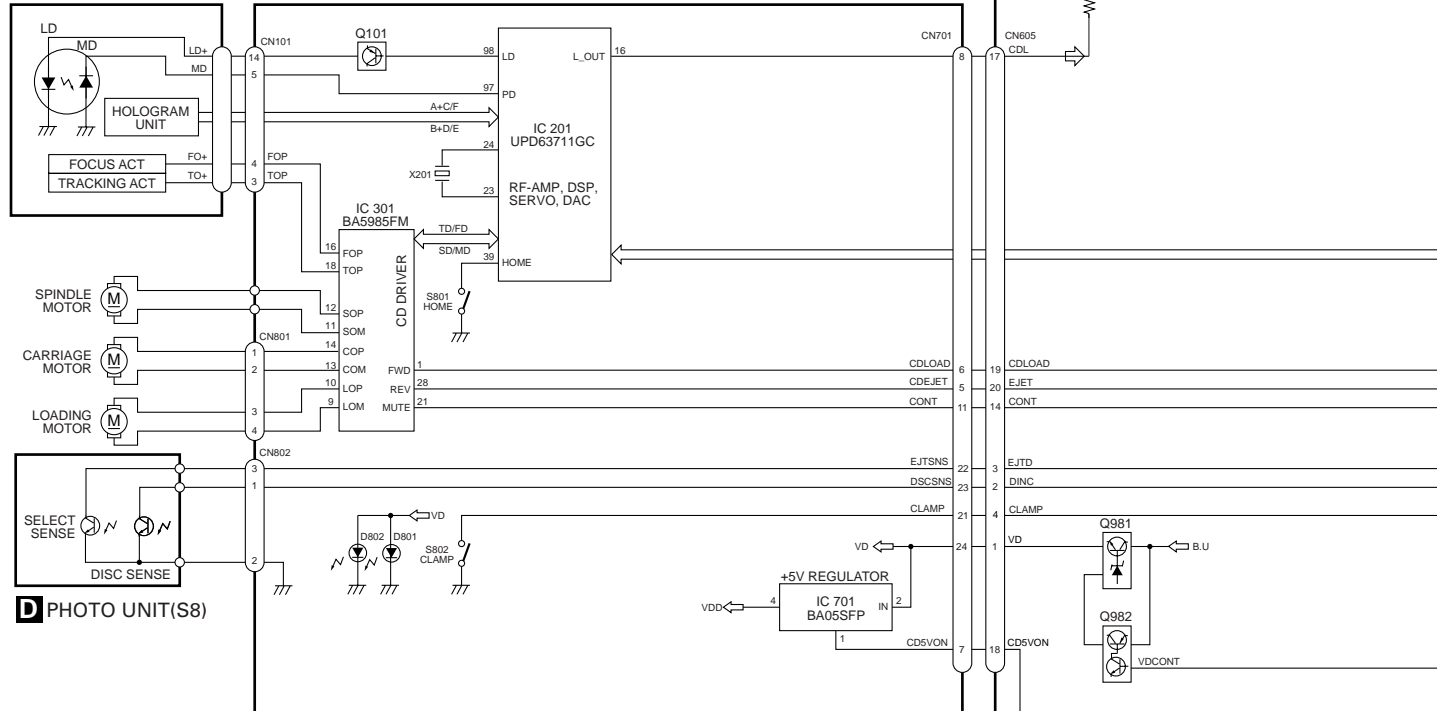
### 3. BLOCK DIAGRAM AND SCHEMATIC DIAGRAM

#### 3.1 BLOCK DIAGRAM

##### A TUNER AMP UNIT

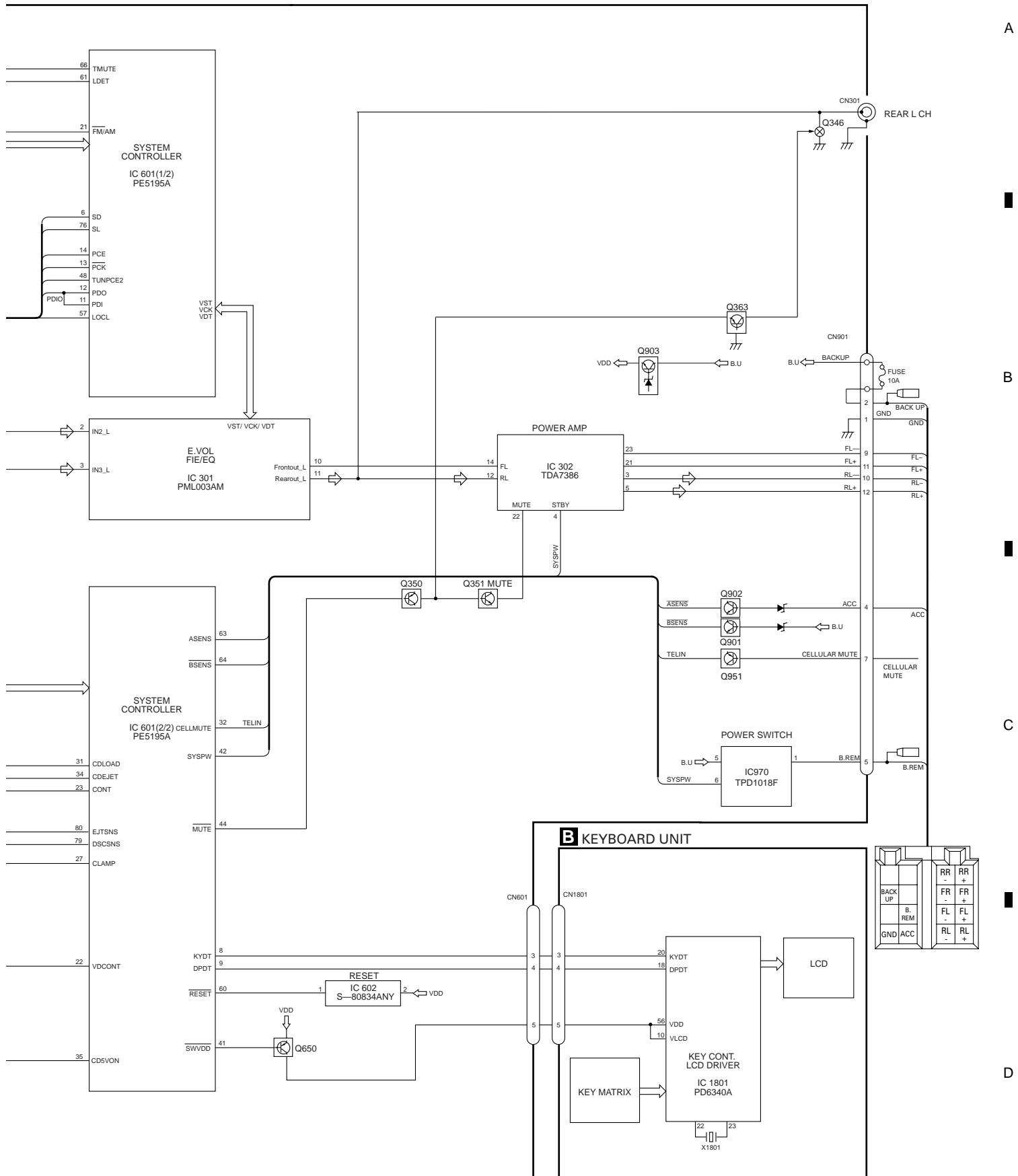


##### C CONTROL UNIT



##### D PHOTO UNIT(S8)





A

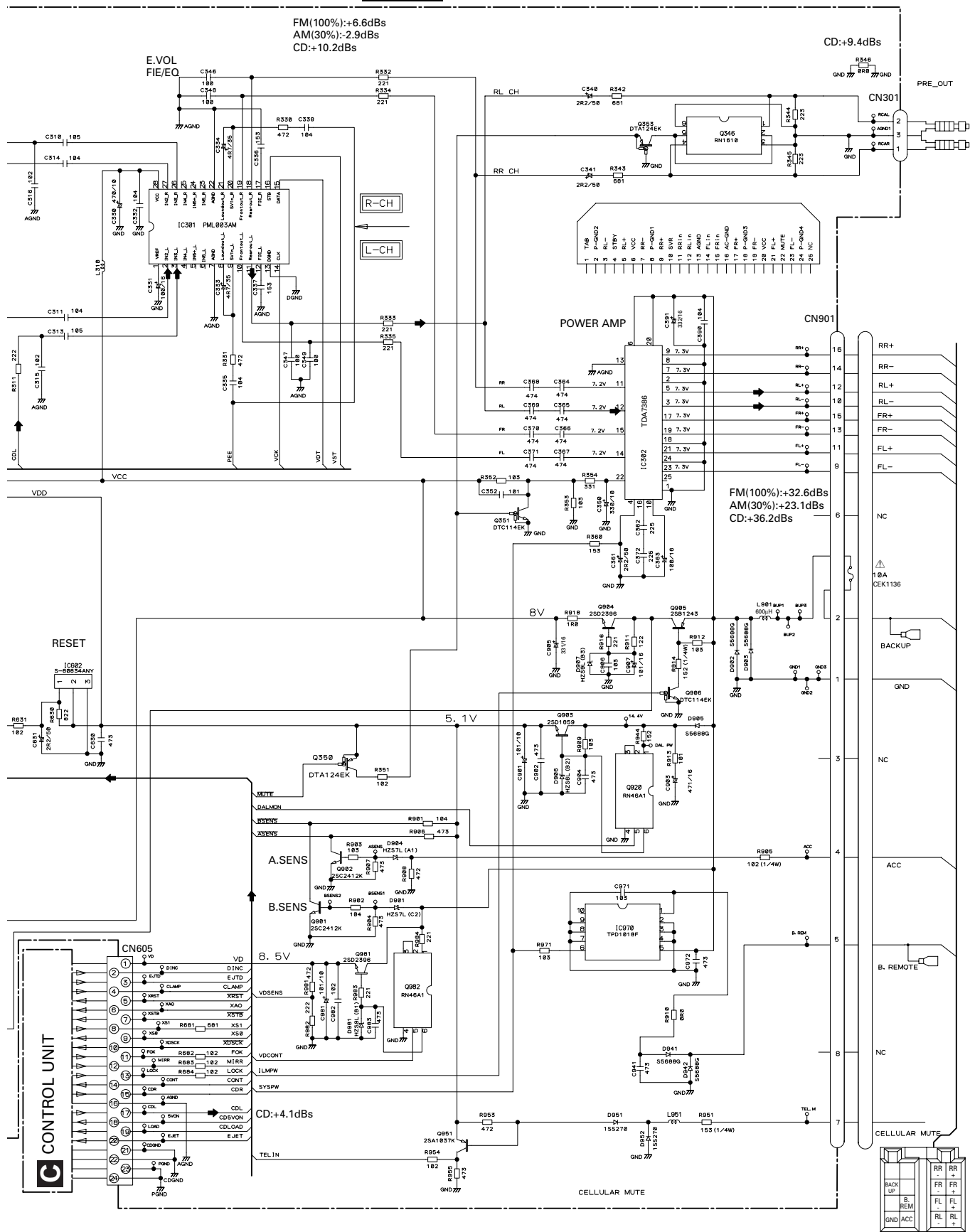
B

C

D



# A-b



A

B

C

D

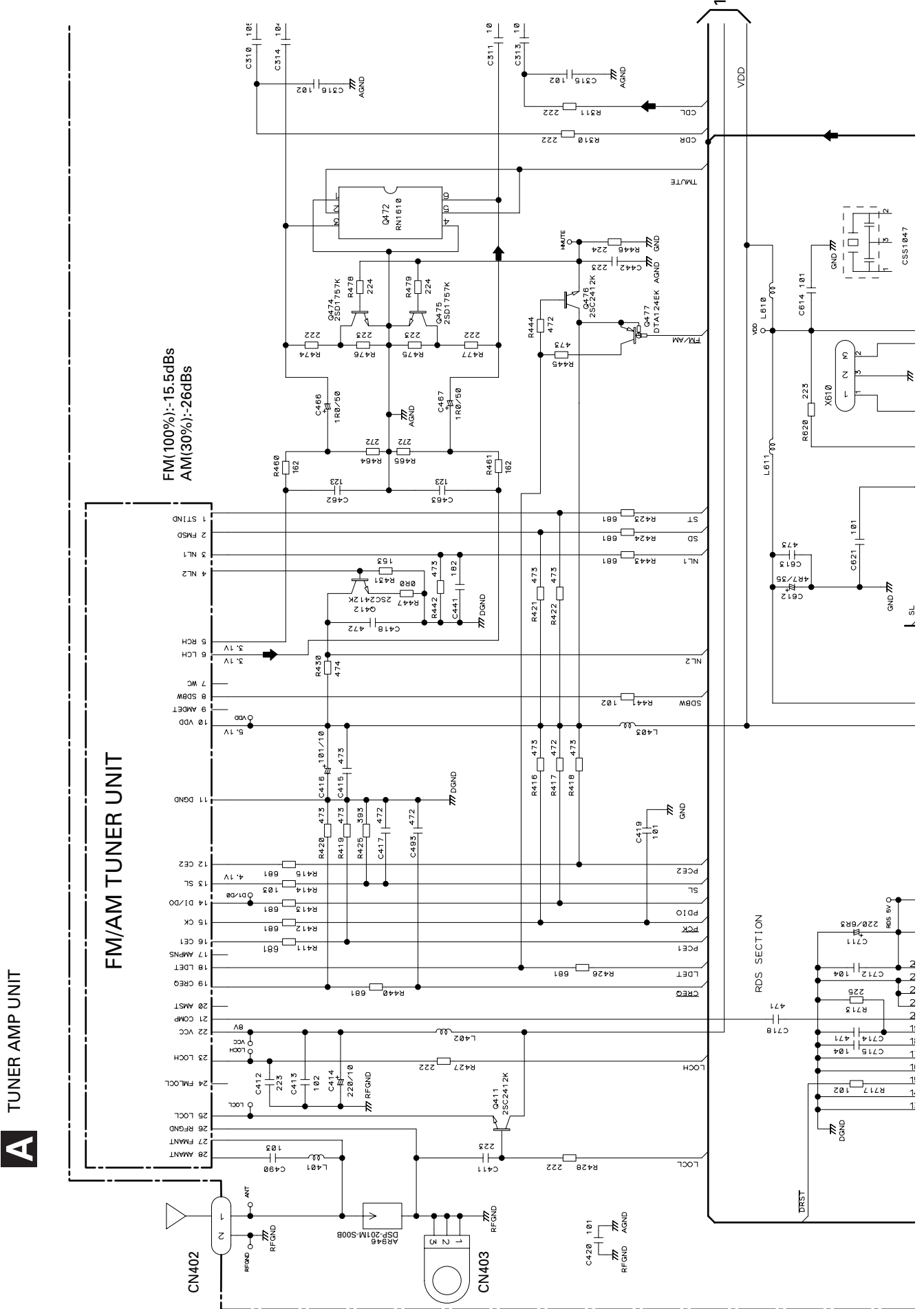
# A

A-a A-b

TUNER AMP UNIT

FM/AM TUNER UNIT

FM(100%):-15.5dBs  
AM(30%):-26dBs



A

B

C

D





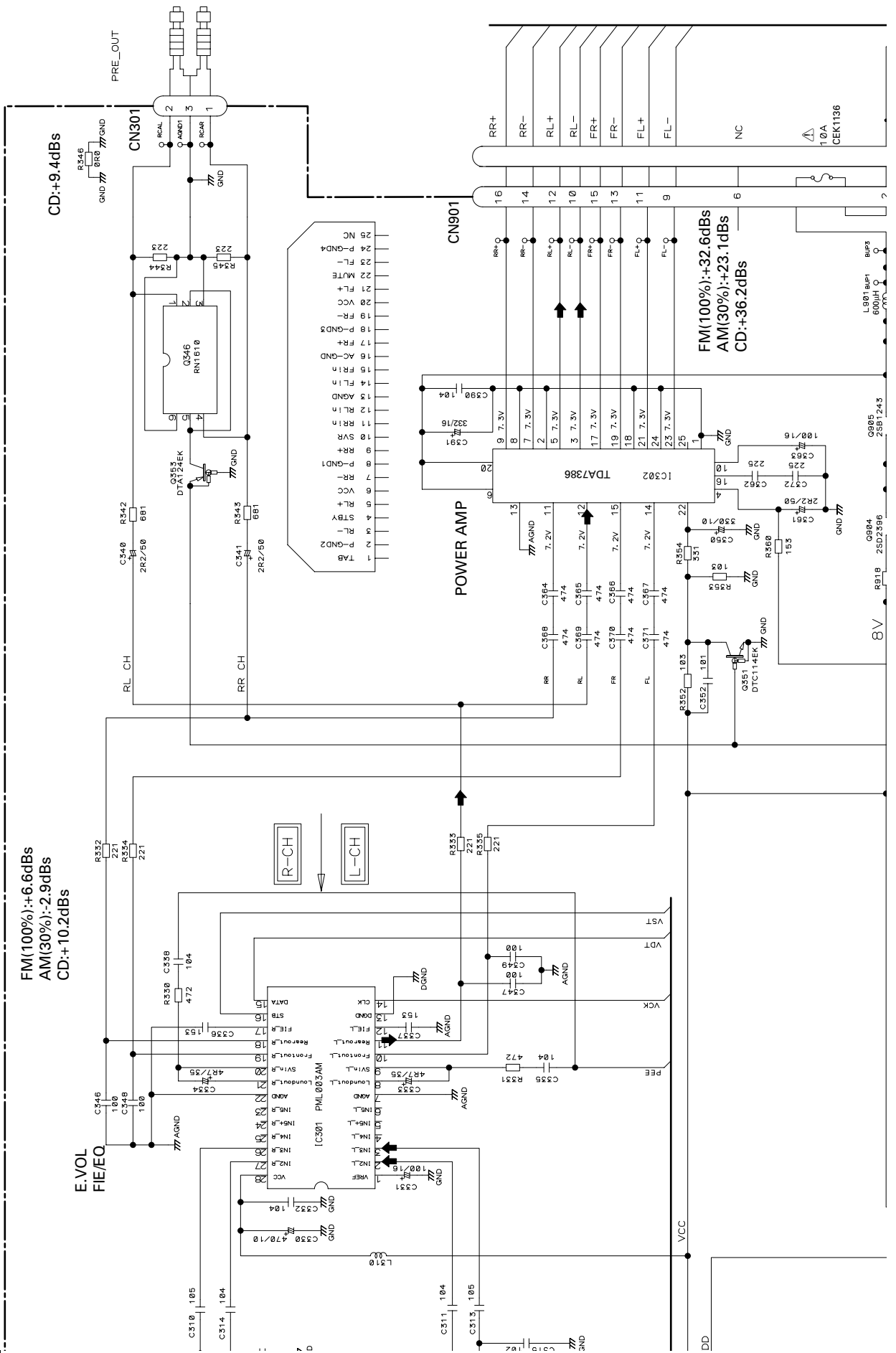
A-a A-b

A

B

C

D



A-b

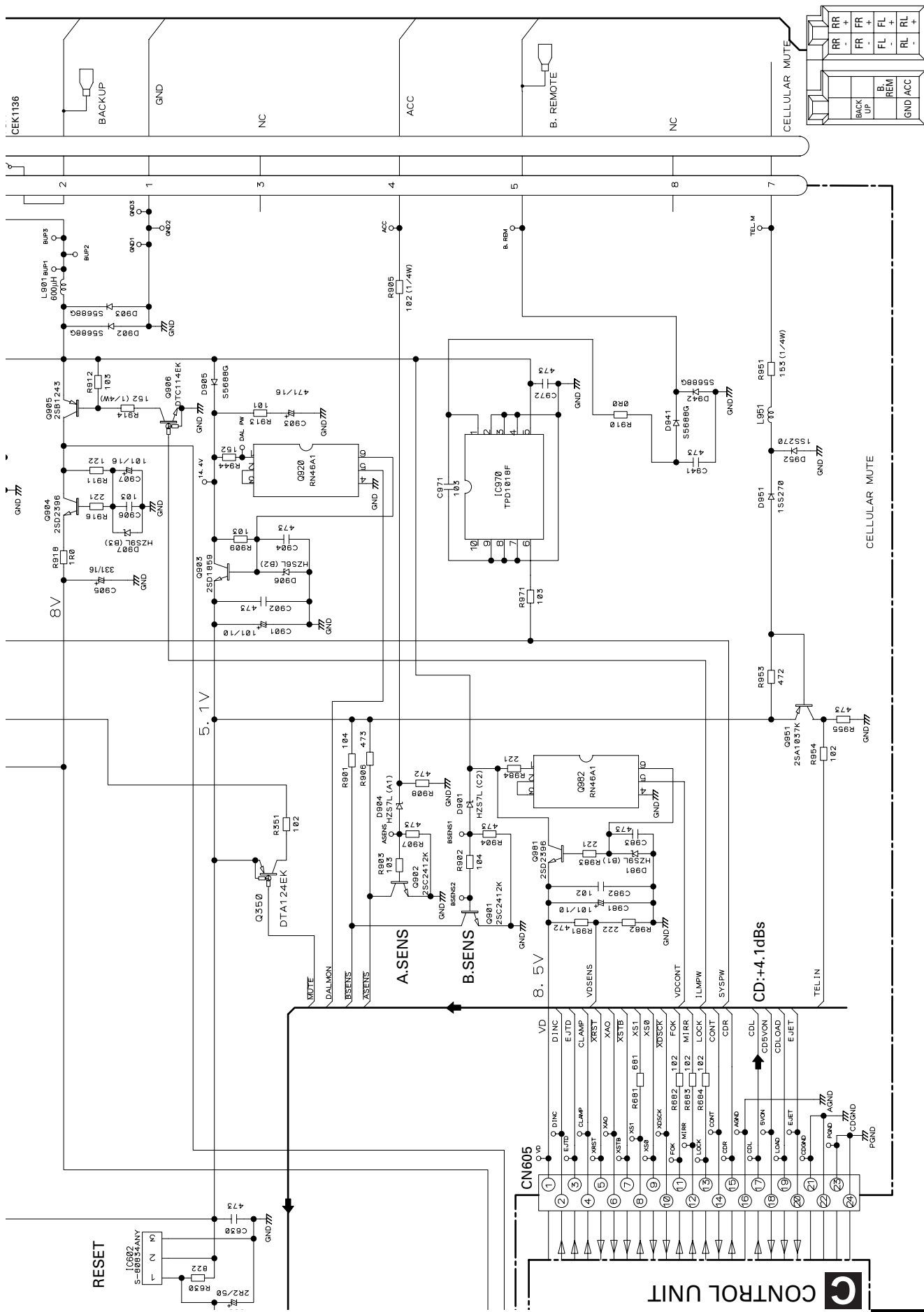
1

2

3

4

A-a A-b



A

B

C

D

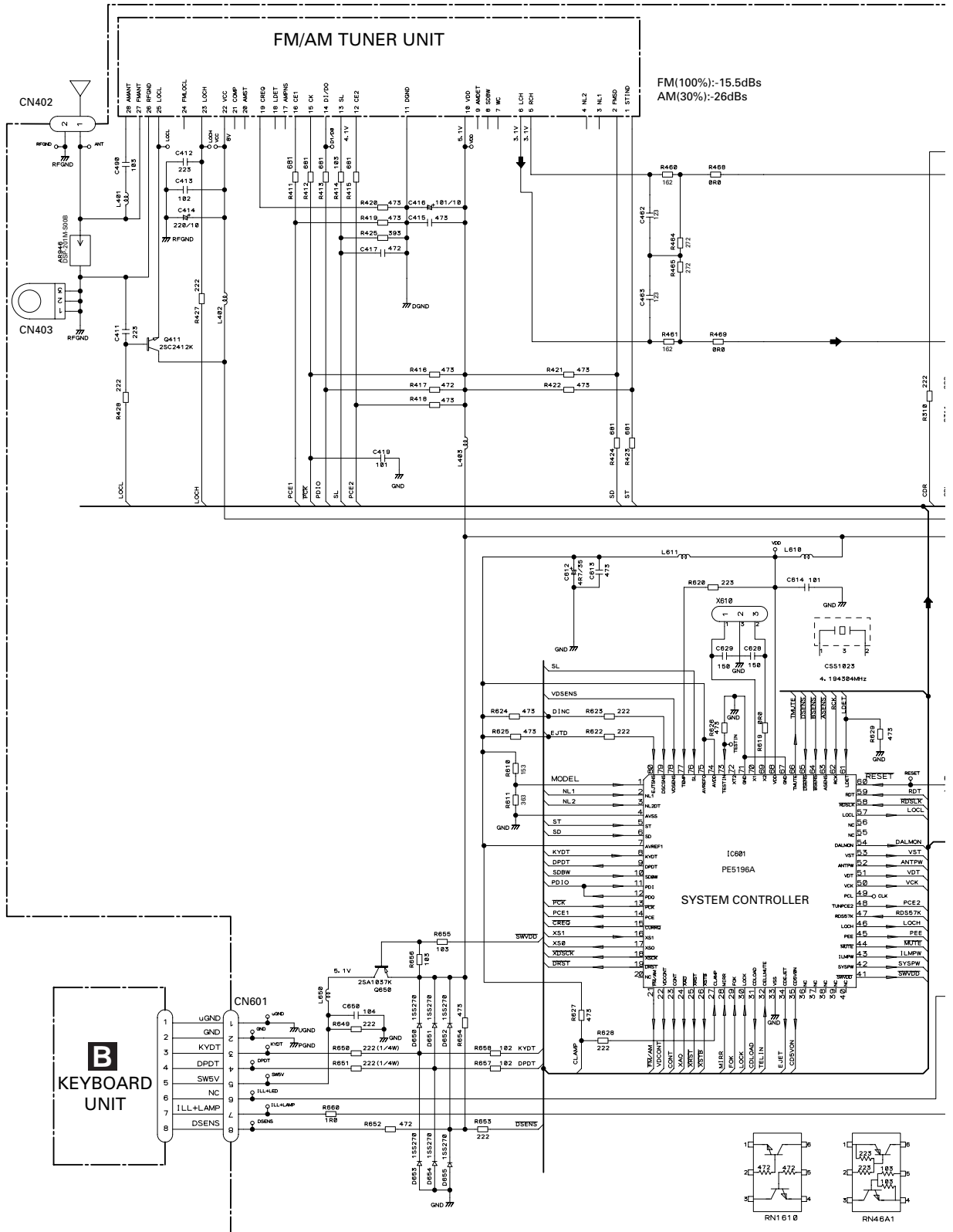
CONTROL UNIT

A-b

3.3 OVERALL CONNECTION DIAGRAM(GUIDE PAGE)(DEH-1310/X1M/EE)

**A** TUNER AMP UNIT

**A-a**



NOTE:  
 □ Symbol indicates a resistor.  
 No differentiation is made between chip resistors and discrete resistors.  
 □ Symbol indicates a capacitor.  
 No differentiation is made between chip capacitors and discrete capacitors.  
 The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

For resistors and capacitors in the circuit diagrams, their resistance values or capacitance values are expressed in codes:

\*Resistors

Code	Practical value
123	12k ohms
103	10k ohms

\*Capacitors

Code	Practical value
103	0.01 $\mu$ F
101/10	100 $\mu$ F/10V

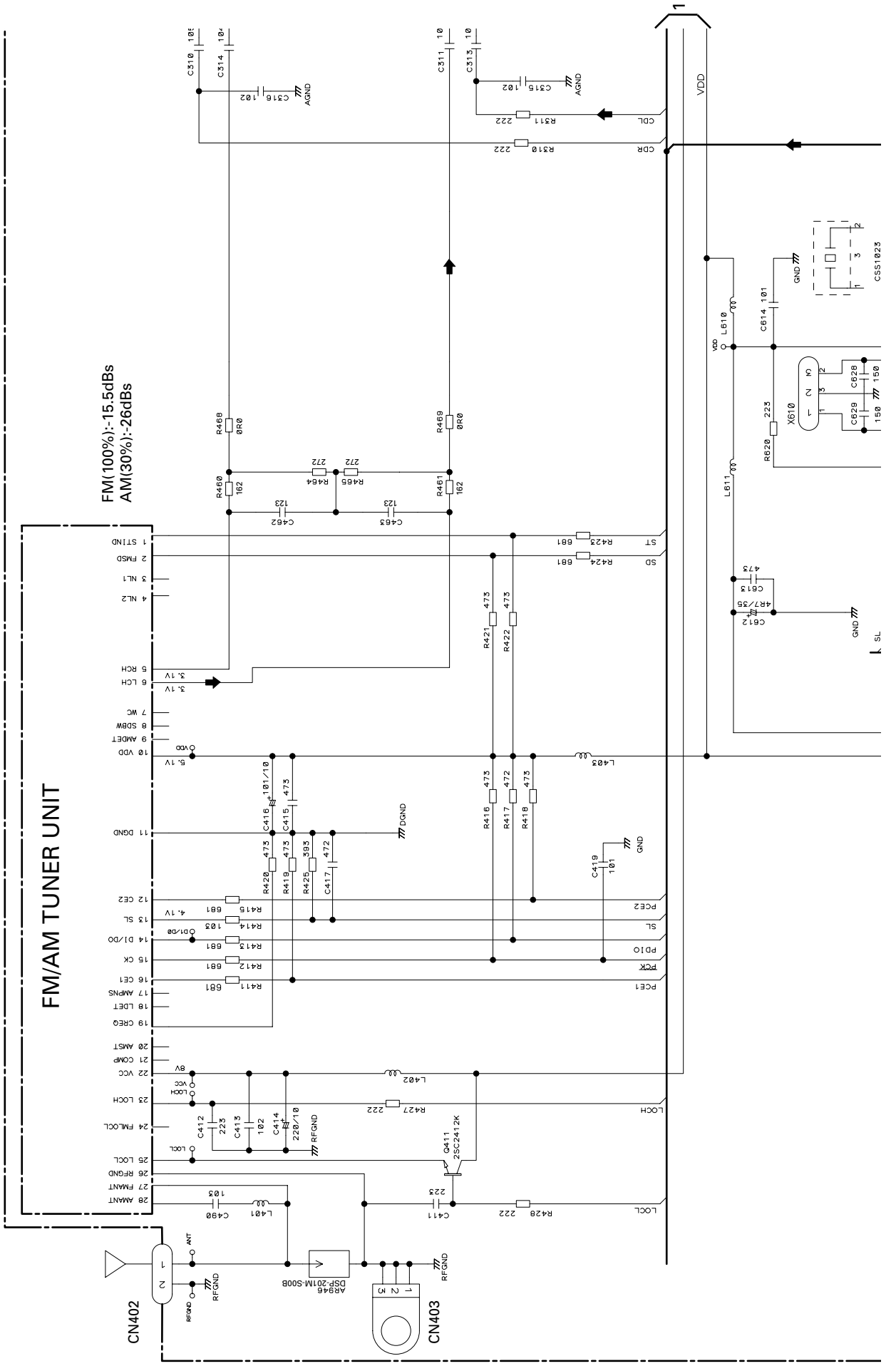


A-a A-b

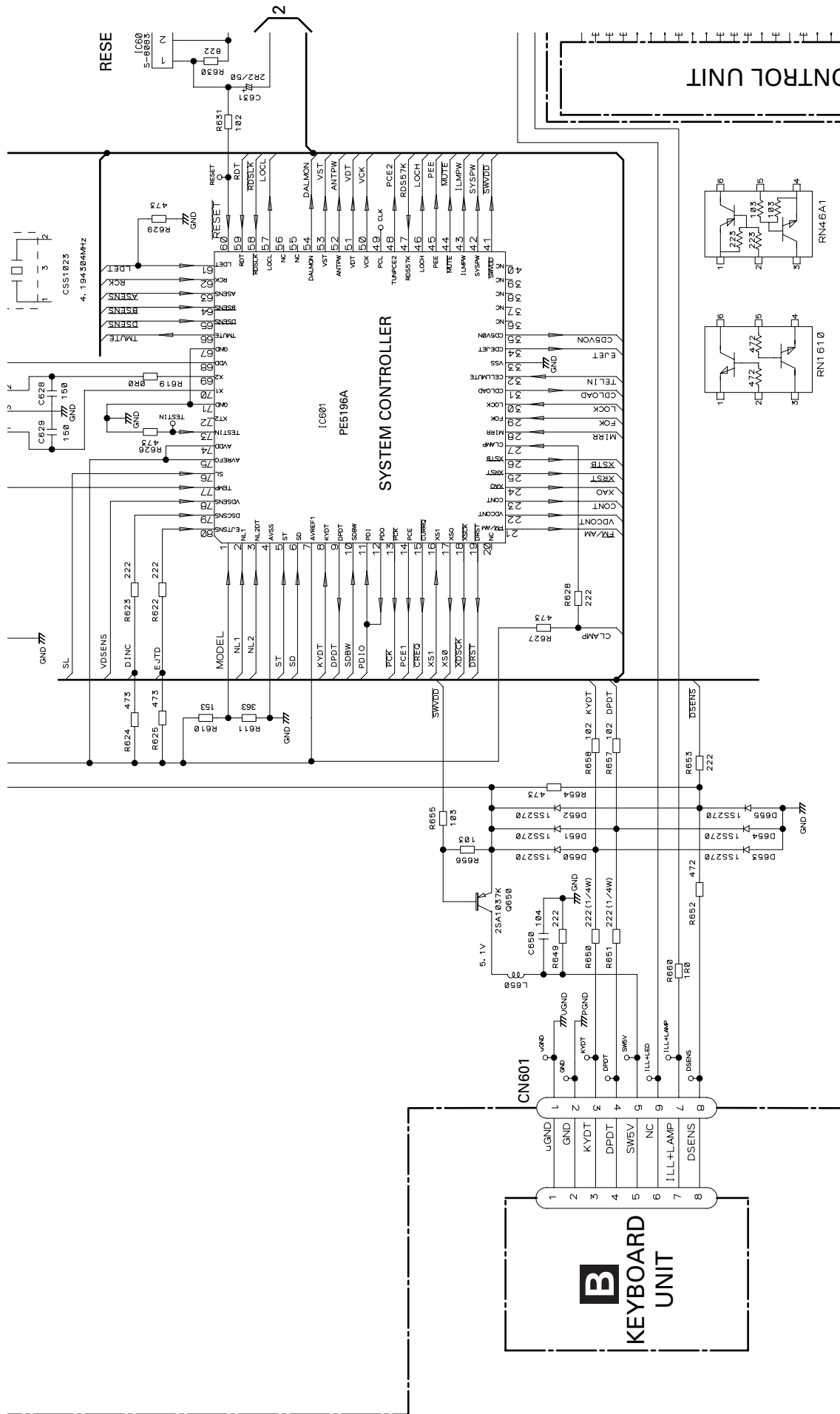
TUNER AMP UNIT

FM/AM TUNER UNIT

FM(100%):-15.5dBs  
AM(30%):-26dBs



A-a



**NOTE :**  
 □ Symbol indicates a resistor.  
 □ No differentiation is made between chip resistors and discrete resistors.  
 -|+ Symbol indicates a capacitor.  
 □ No differentiation is made between chip capacitors and discrete capacitors.

The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

For resistors and capacitors in the circuit diagrams, their resistance values or capacitance values are expressed in codes:

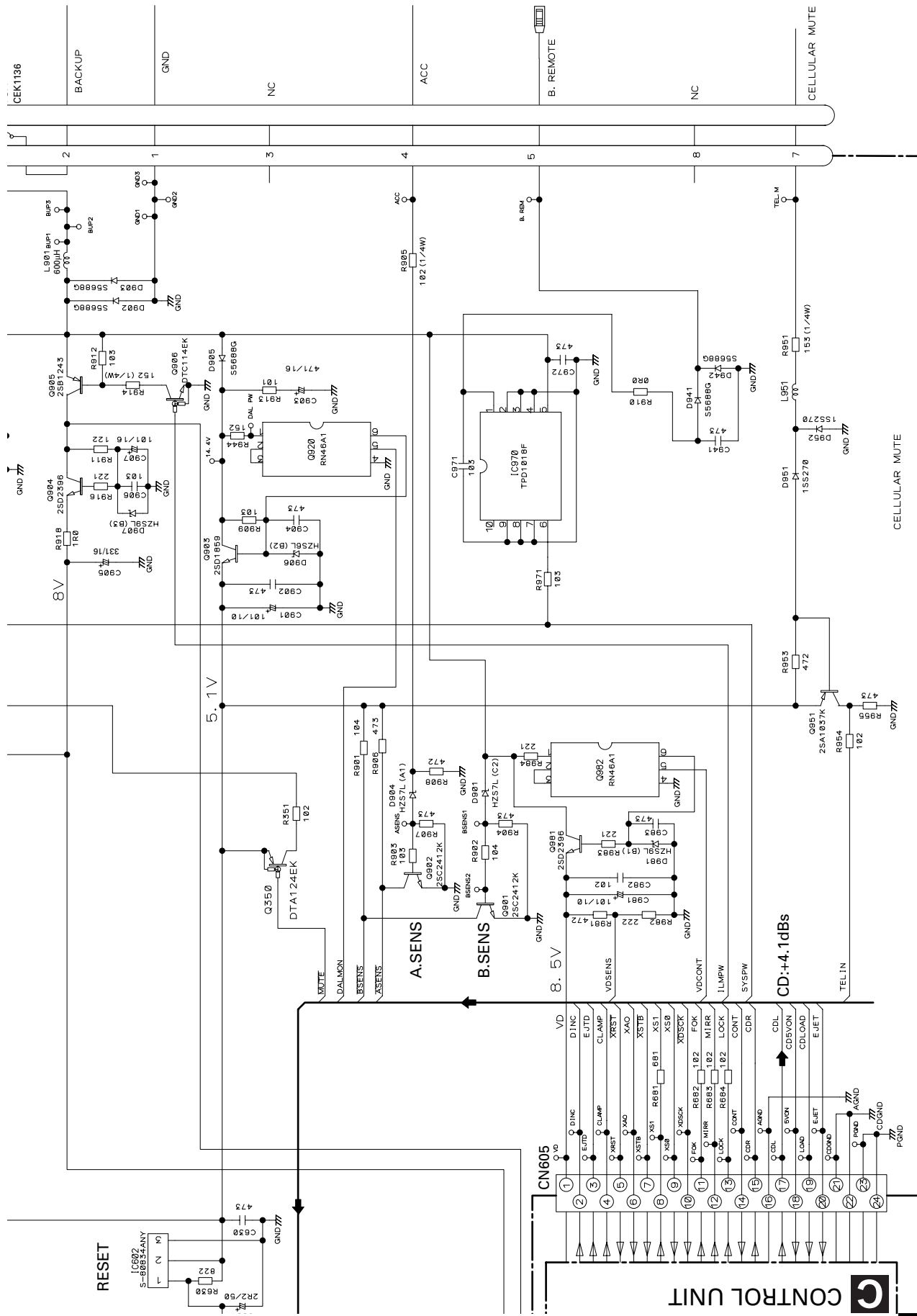
- Ex. \*Resistors
- |      |                 |
|------|-----------------|
| Code | Practical value |
| 123  | 12k ohms        |
| 103  | 10k ohms        |
- \*Capacitors
- |        |                 |
|--------|-----------------|
| Code   | Practical value |
| 103    | 0.01 $\mu$ F    |
| 101/10 | 100 $\mu$ F/10V |

A-a A-b

A B C D





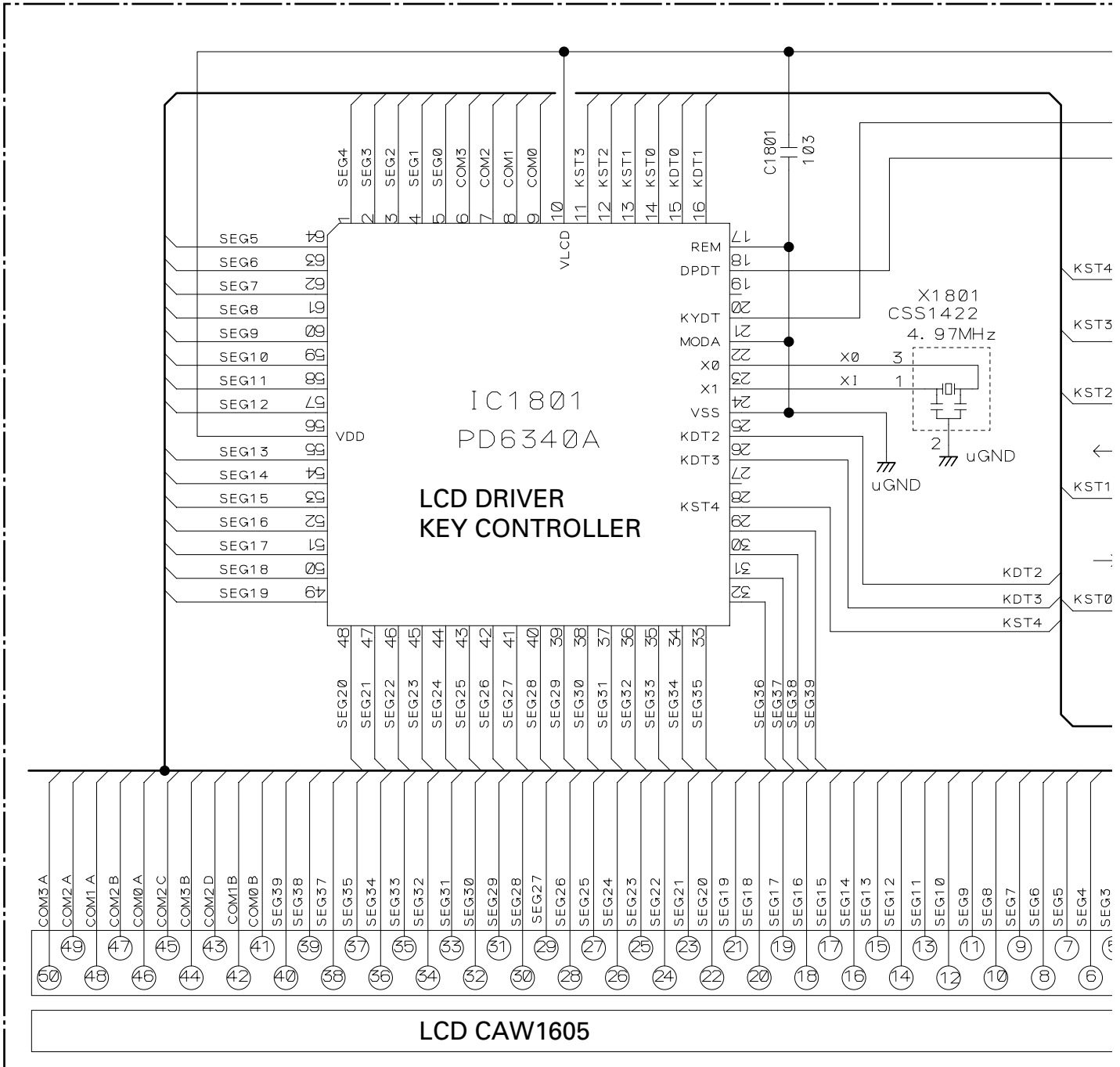


CONTROL UNIT

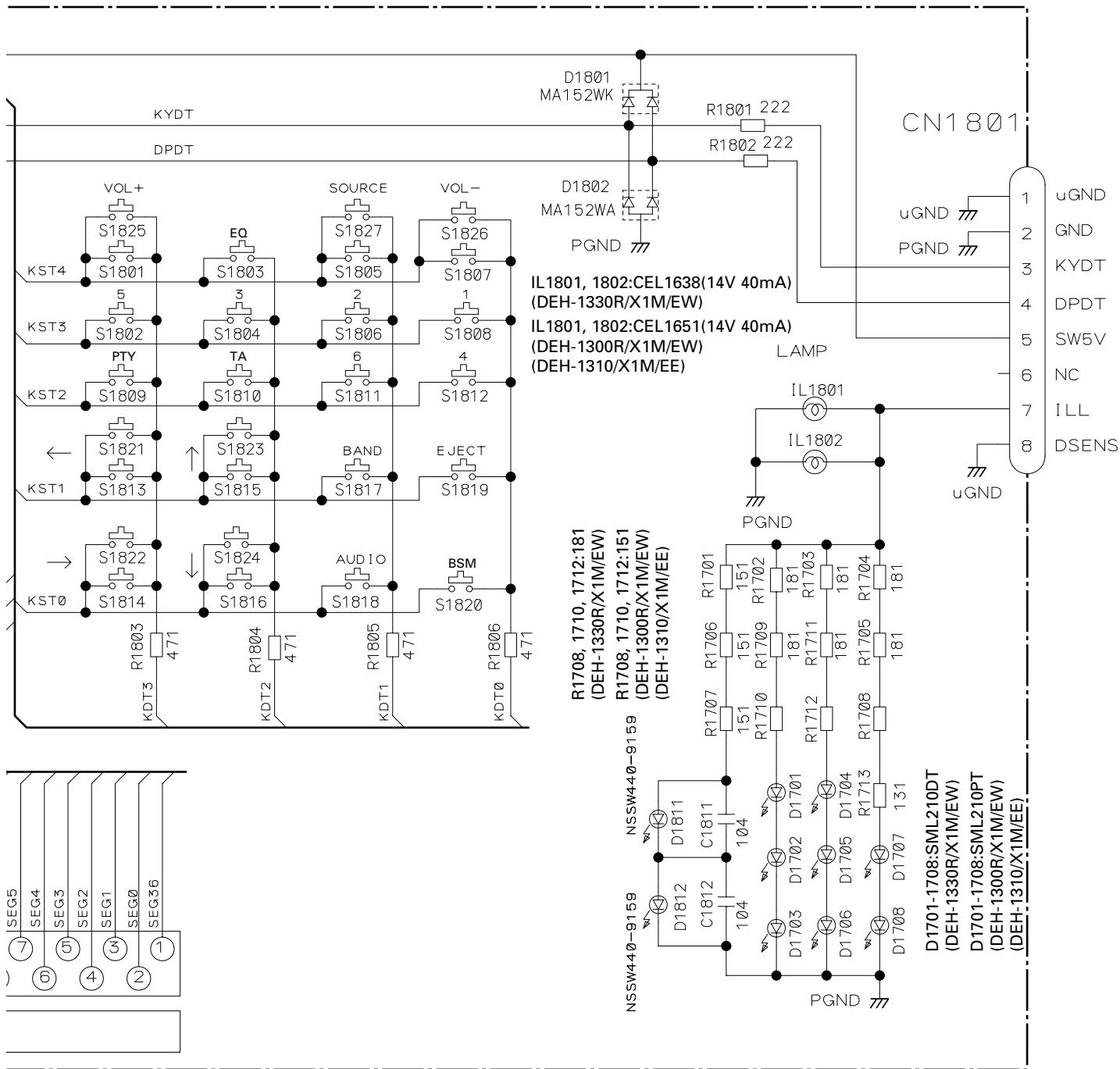
A-b

### 3.4 KEYBOARD UNIT

#### B KEYBOARD UNIT



A



**A** CN601

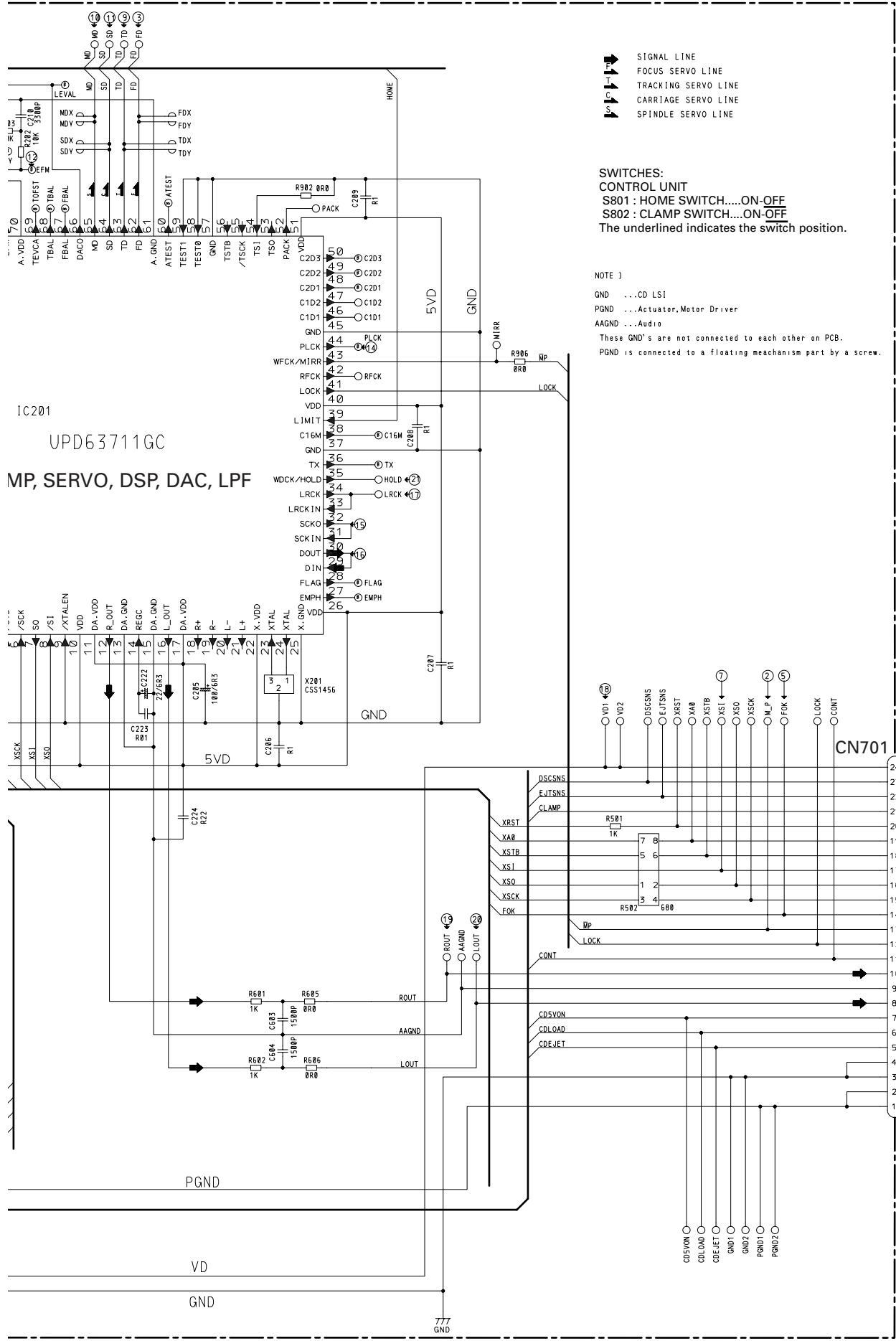
B

C

D

**B**





SIGNAL LINE  
 FOCUS SERVO LINE  
 TRACKING SERVO LINE  
 CARRIAGE SERVO LINE  
 SPINDLE SERVO LINE

**SWITCHES:**  
**CONTROL UNIT**  
 S801 : HOME SWITCH.....ON-OFF  
 S802 : CLAMP SWITCH.....ON-OFF  
 The underlined indicates the switch position.

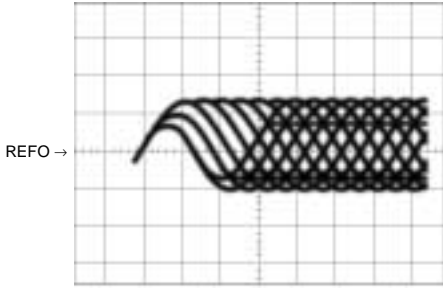
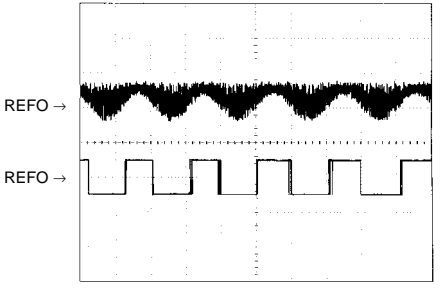
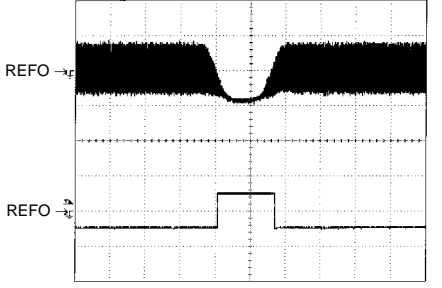
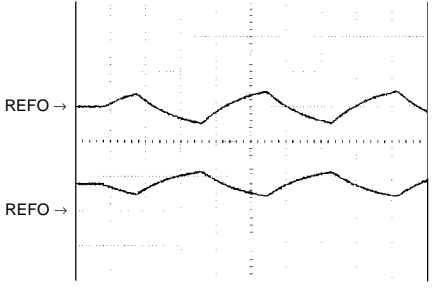
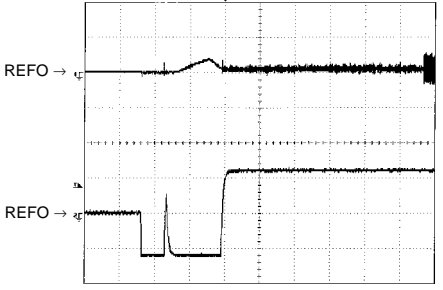
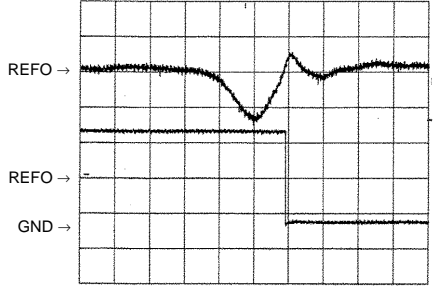
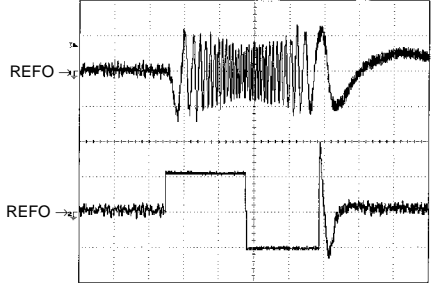
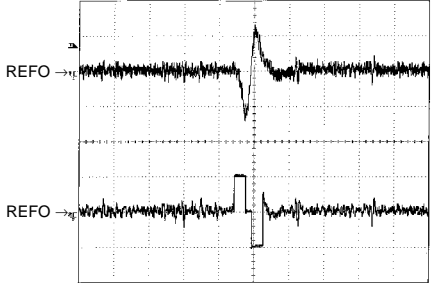
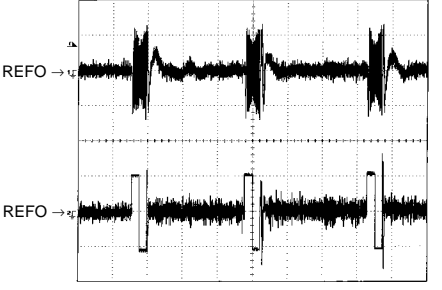
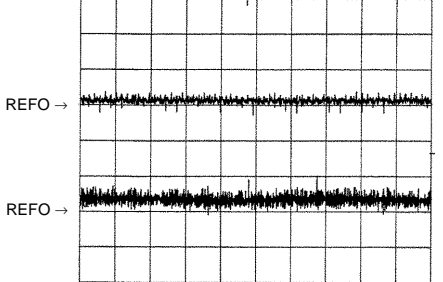
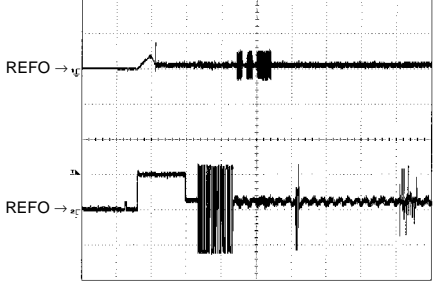
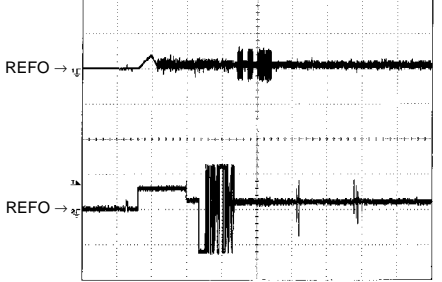
NOTE )  
 GND ...CD LSI  
 PGND ...Actuator, Motor Driver  
 AAGND ...Audio  
 These GND's are not connected to each other on PCB.  
 PGND is connected to a floating mechanism part by a screw.

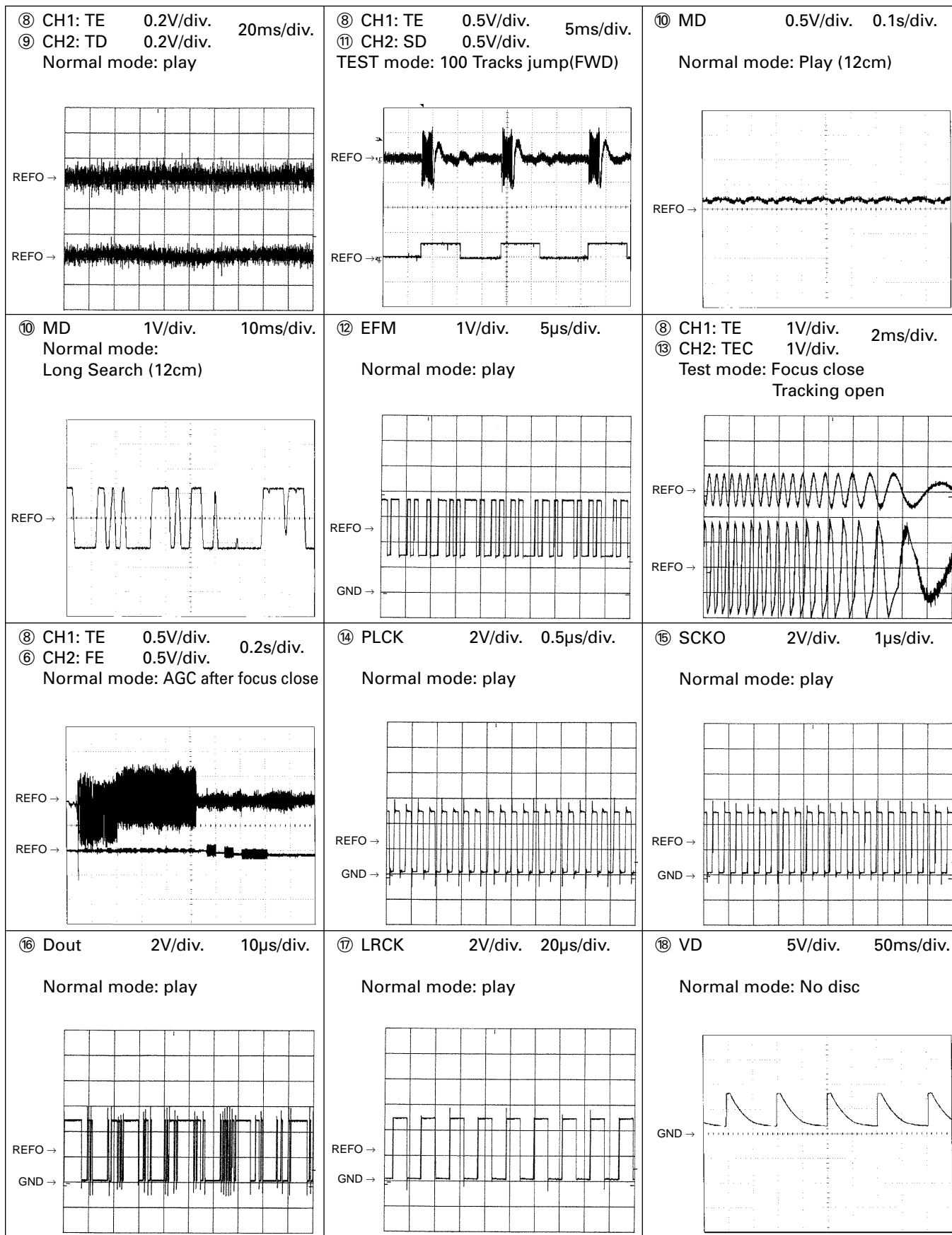
**A** CN605

**C**

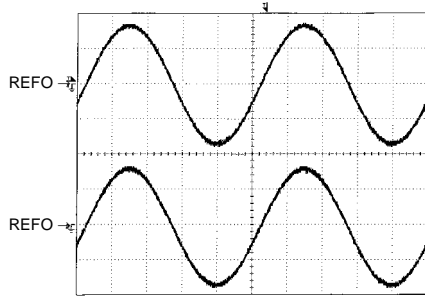
Note:1. The encircled numbers denote measuring pointes in the circuit diagram.  
 2. Reference voltage  
 REFO:2.5V

● Waveforms

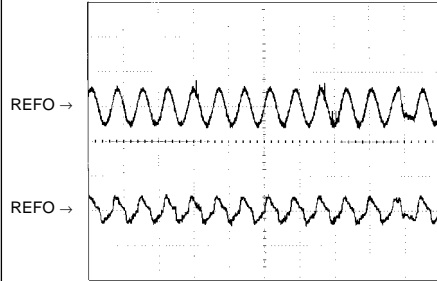
<p>① RFI      0.5V/div. 0.5μs/div. Normal mode: play</p> 	<p>① CH1: RFI    1V/div. 0.5ms/div. ② CH2: MIRR   5V/div. Test mode: Tracking open</p> 	<p>① CH1: RFI    1V/div. 0.5ms/div. ② CH2: MIRR   5V/div. Normal mode: The defect part passes 800μm</p> 
<p>③ CH1: FD    0.5V/div. 0.2s/div. ④ CH2: FO+   2V/div. Test mode: No disc, Focus close</p> 	<p>③ CH1: FD    0.5V/div. 0.2s/div. ⑤ CH2: FOK    2V/div. Normal mode: Focus close</p> 	<p>⑥ CH1: FE    0.5V/div. 1ms/div. ⑦ CH2: XSI    2V/div. Normal mode: Focus close</p> 
<p>⑧ CH1: TE    0.5V/div. 0.5ms/div. ⑨ CH2: TD    0.5V/div. Test mode: 32 tracks jump (FWD)</p> 	<p>⑧ CH1: TE    0.5V/div. 0.5ms/div. ⑨ CH2: TD    0.5V/div. Test mode: Single jump (FWD)</p> 	<p>⑧ CH1: TE    0.5V/div. 5ms/div. ⑨ CH2: TD    0.5V/div. Test mode: 100 tracks jump (FWD)</p> 
<p>⑥ CH1: FE    0.1V/div. 20ms/div. ③ CH2: FD    0.2V/div. Normal mode: Play</p> 	<p>③ CH1: FD    0.5V/div. 0.5s/div. ⑩ CH2: MD    1V/div. Normal mode: Focus close (12cm)</p> 	<p>③ CH1: FD    0.5V/div. 0.5s/div. ⑩ CH2: MD    1V/div. Normal mode: Focus close (8cm)</p> 



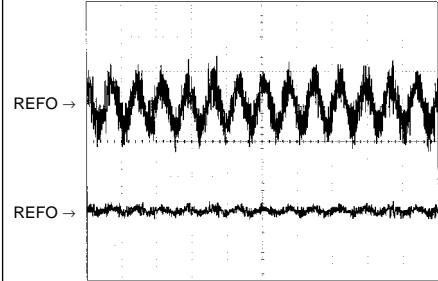
⑱ CH1: R OUT 1V/div. 0.2ms/div.  
 ⑳ CH2: L OUT 1V/div.  
 Normal mode: Play (1kHz 0dB)



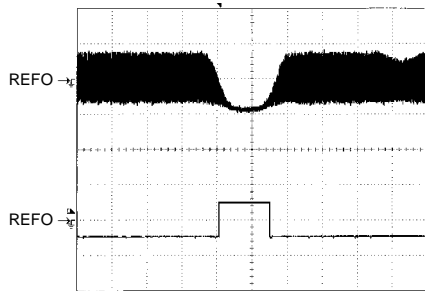
⑥ CH1: FE 0.2V/div. 1ms/div.  
 ③ CH2: FD 0.5V/div.  
 Normal mode: During AGC



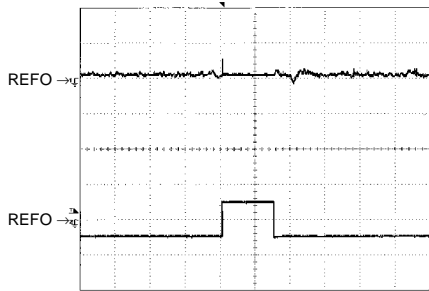
⑧ CH1: TE 0.2V/div. 1ms/div.  
 ⑨ CH2: TD 0.5V/div.  
 Normal mode: During AGC



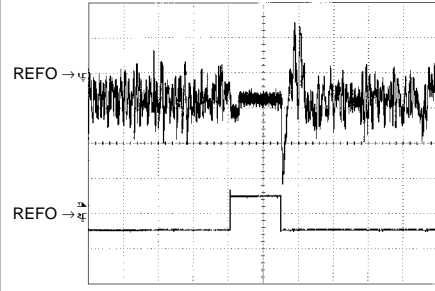
① CH1: RFI 1V/div. 0.5ms/div.  
 ② CH2: HOLD 5V/div.  
 Normal mode: The defect part passes  
 800μm(B.D)



③ CH1: FD 0.5V/div. 0.5ms/div.  
 ② CH2: HOLD 5V/div.  
 Normal mode: The defect part passes  
 800μm(B.D)



⑨ CH1: TD 0.1V/div. 0.5ms/div.  
 ② CH2: HOLD 5V/div.  
 Normal mode: The defect part passes  
 800μm(B.D)





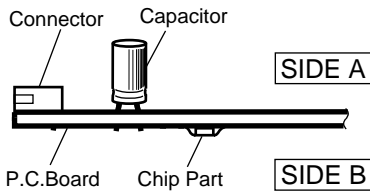


# 4. PCB CONNECTION DIAGRAM

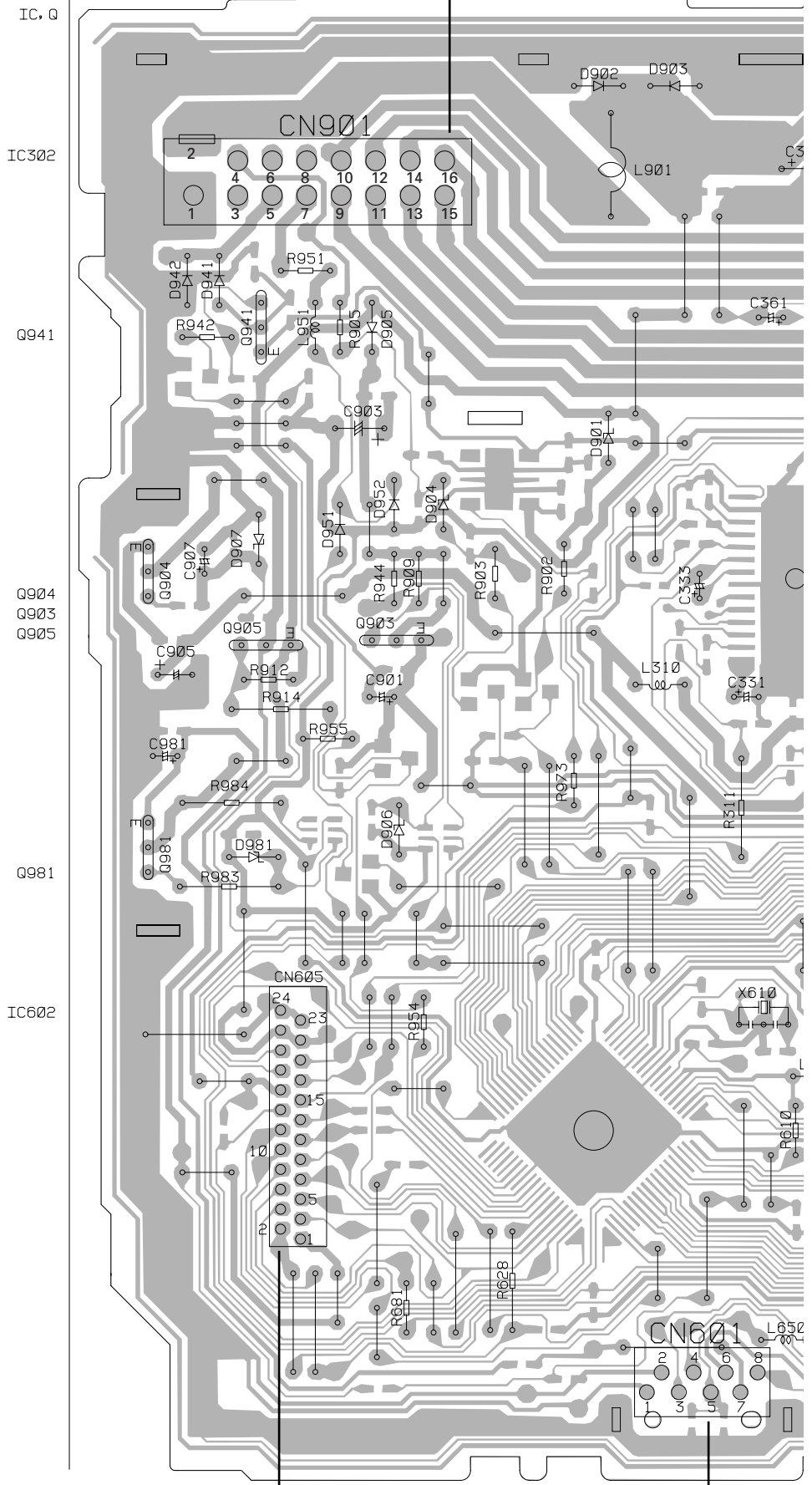
## 4.1 TUNER AMP UNIT

### NOTE FOR PCB DIAGRAMS

1. The parts mounted on this PCB include all necessary parts for several destination. For further information for respective destinations, be sure to check with the schematic diagram.
2. Viewpoint of PCB diagrams



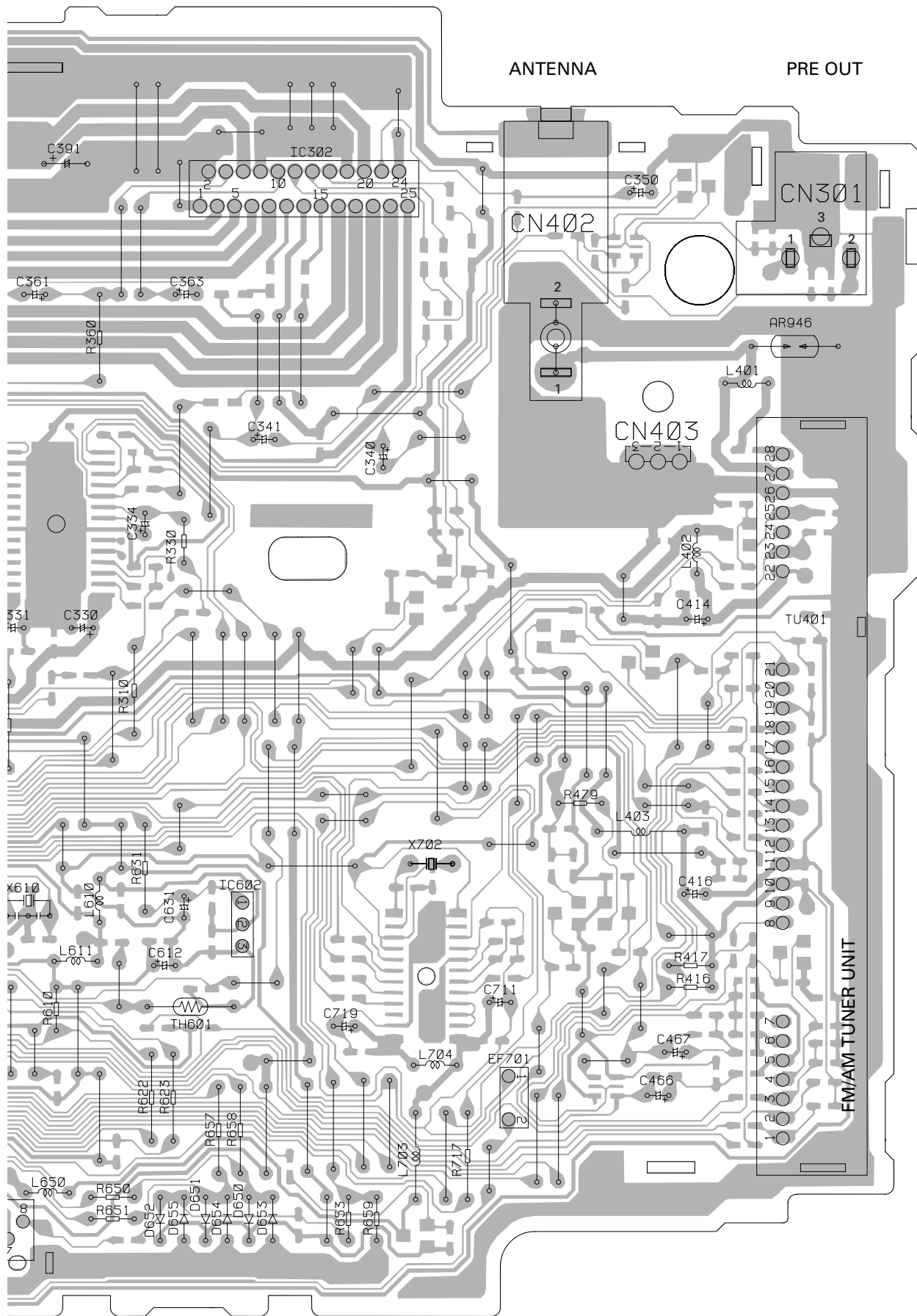
**A** TUNER AMP UNIT CORD ASSY



**C** CN701

**B** CN1801

SIDE A

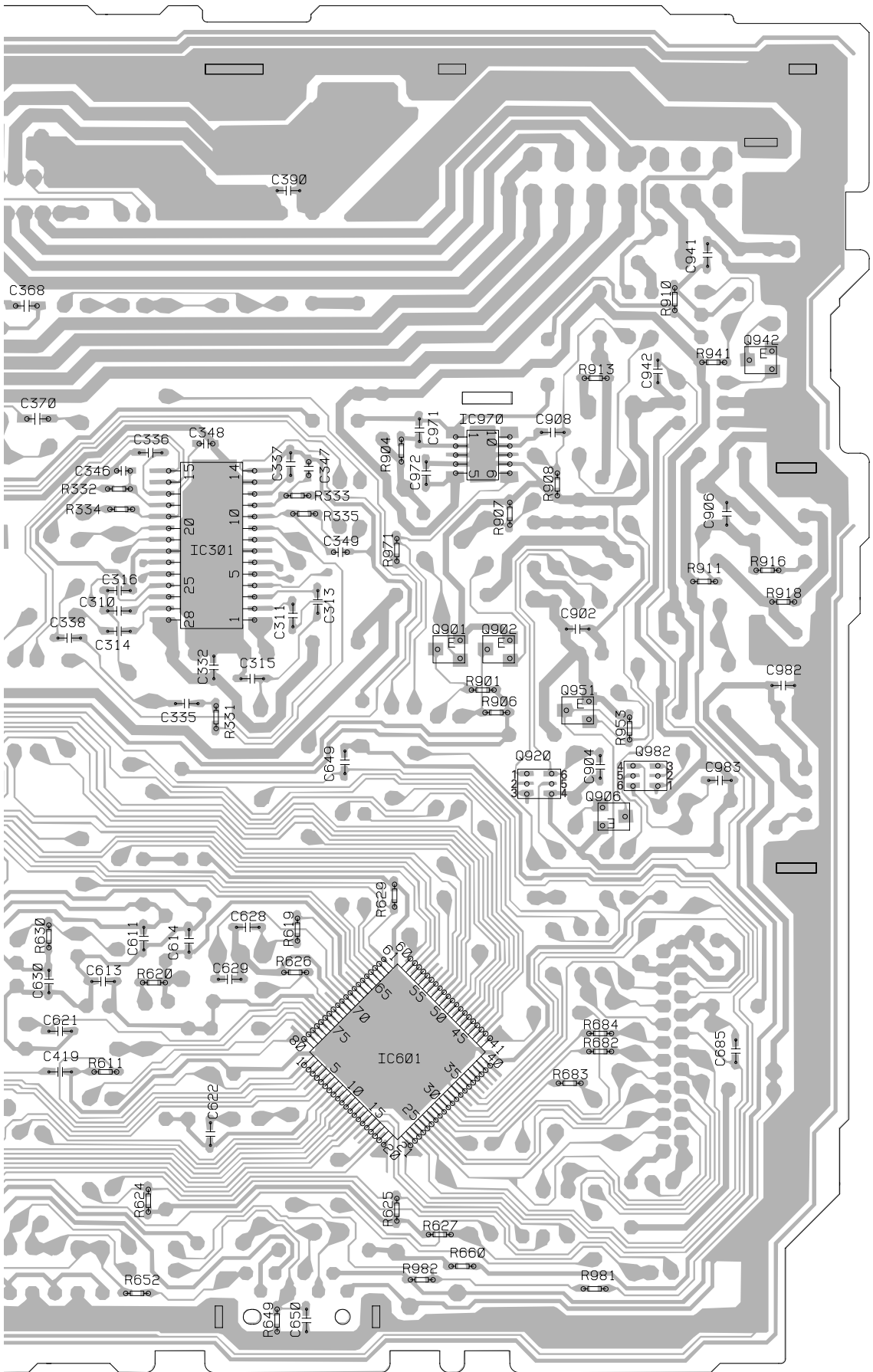


FRONT





SIDE B



IC, Q

Q353

Q346

Q942

IC970

Q411  
IC301  
Q351

Q350  
Q901 Q902  
Q476  
Q477  
Q951

Q920 Q982  
Q906

Q475 Q474  
IC701  
Q412

IC601  
Q472

Q650

A

B

C

D

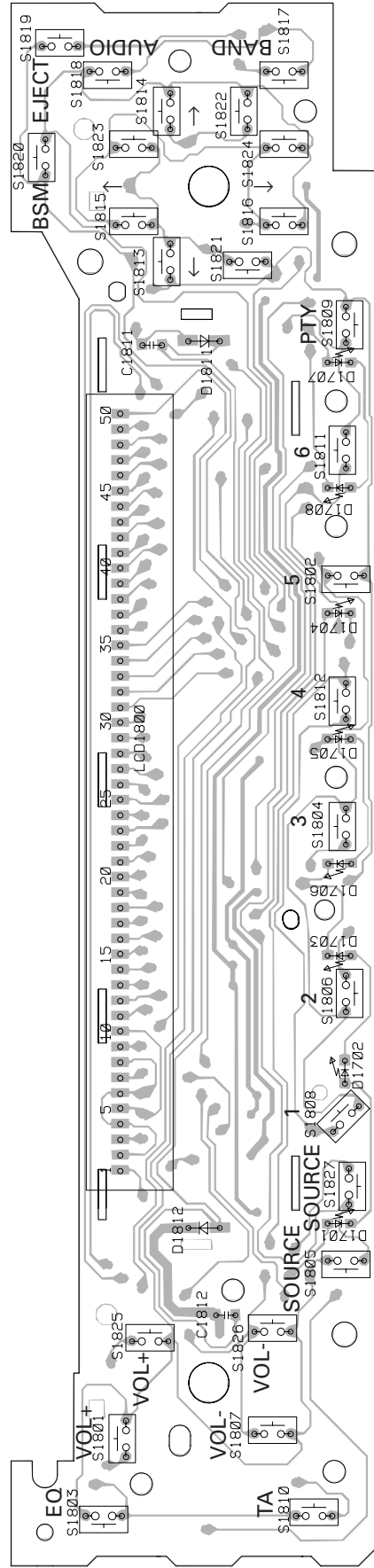
FRONT



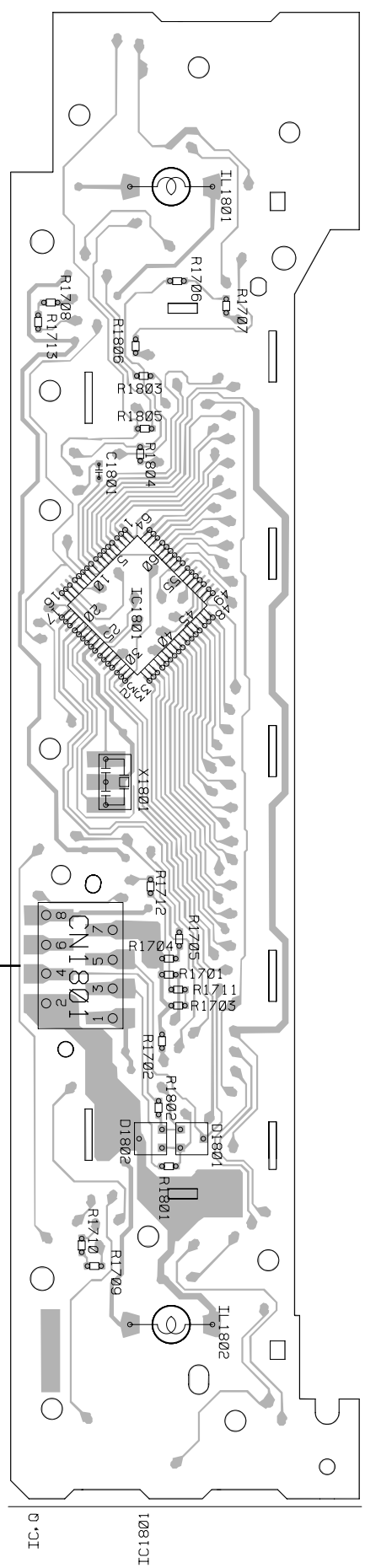
# 4.2 KEYBOARD UNIT

SIDE A

**B** KEYBOARD UNIT



SIDE B



**A** CN601

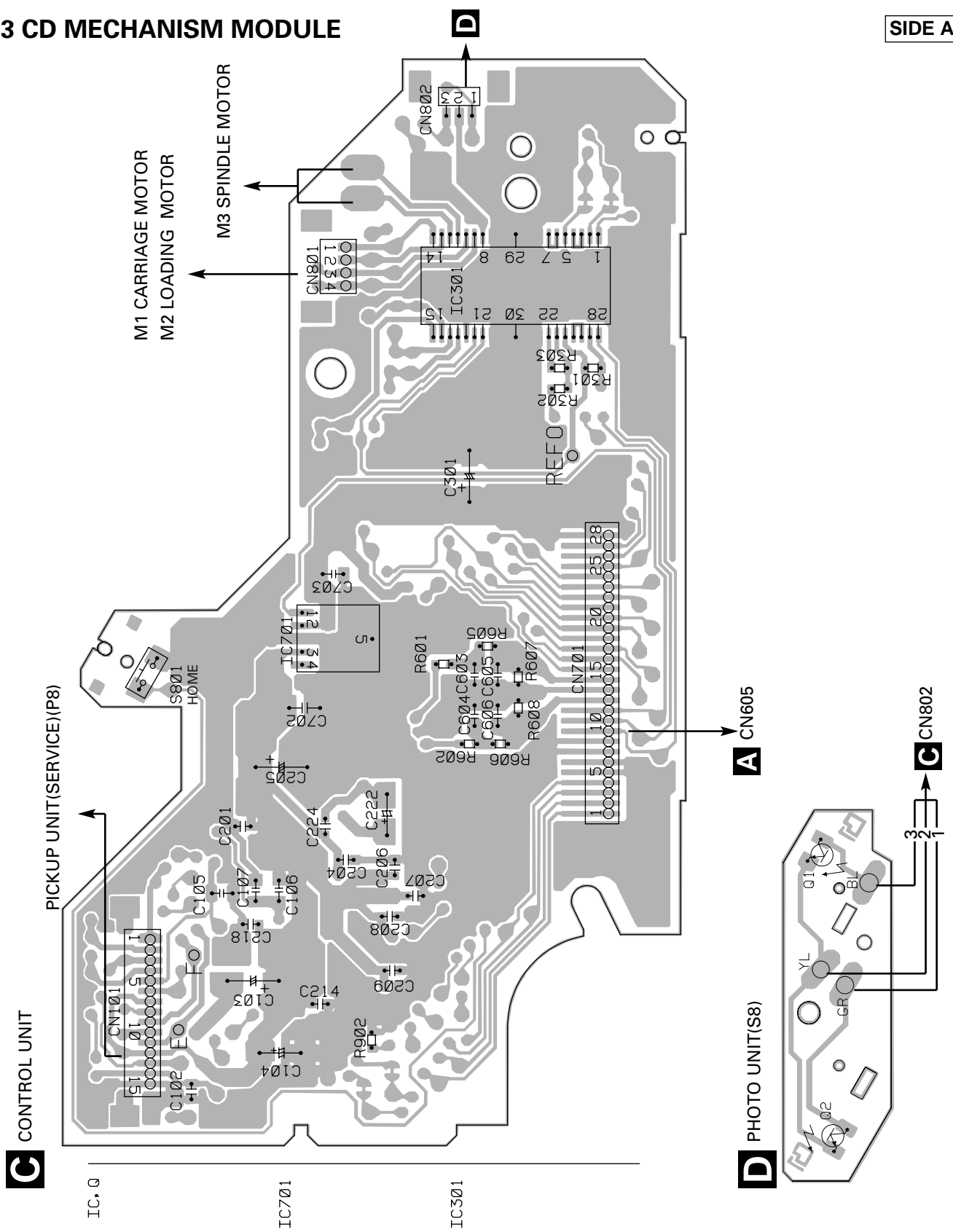
**B** KEYBOARD UNIT

IC: Q

IC1801

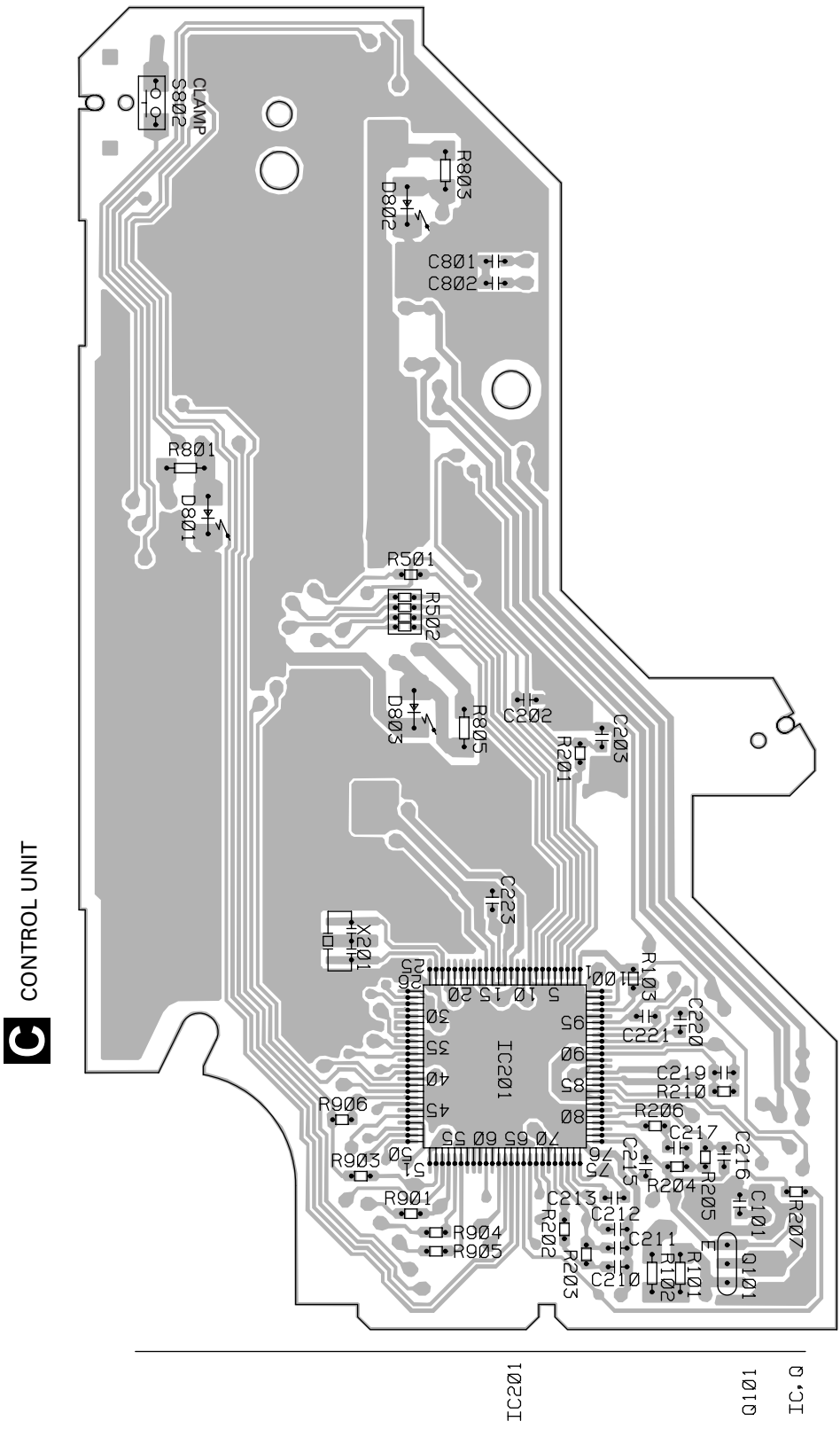
### 4.3 CD MECHANISM MODULE

SIDE A





SIDE B



## 5. ELECTRICAL PARTS LIST

**NOTES:**

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/OSOOOJ,RS1/OOSOOOJ

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
<b>A</b> Unit Number : CWM7294 (DEH-1330R/X1M/EW, DEH-1300R/X1M/EW) Unit Name : Tuner Amp Unit		D 981 Diode	HZS9L(B1)
		L 310 Ferri-Inductor	LAU1R0M
		L 401 Ferri-Inductor	LAU4R7K
		L 402 Ferri-Inductor	LAU2R2K
		L 403 Inductor	LAU100K
		L 610 Ferri-Inductor	LAU101K
		L 611 Ferri-Inductor	LAU2R2K
		L 650 Ferri-Inductor	LAU2R2K
		L 703 Inductor	LAU100K
		L 704 Ferri-Inductor	LAU101K
		L 901 Choke Coil 600µH	CTH1221
		L 951 Ferri-Inductor	LAU2R2K
		X 610 Ceramic Resonator 4.194MHz	CSS1047
		X 702 Crystal Resonator 3.648MHz	CSS1447
		EF 701 Filter	CTF1071
		AR 946 Arrester FM/AM Tuner Unit	DSP-201M-S00B CWE1562
<b>MISCELLANEOUS</b>		<b>RESISTORS</b>	
IC 301 IC	PML003AM	R 310	RD1/4PU222J
IC 302 IC	TDA7386	R 311	RD1/4PU222J
IC 601 IC	PE5195A	R 330	RD1/4PU472J
IC 602 IC	S-80834ANY	R 331	RS1/16S472J
IC 701 IC	PM4009A	R 332	RS1/16S221J
IC 970 IC	TPD1018F	R 333	RS1/16S221J
Q 346 Transistor	RN1610	R 334	RS1/16S221J
Q 350 Transistor	DTA124EK	R 335	RS1/16S221J
Q 351 Transistor	DTC114EK	R 342	RS1/16S681J
Q 353 Transistor	DTA124EK	R 343	RS1/16S681J
Q 411 Transistor	2SC2412K	R 344	RS1/16S223J
Q 412 Transistor	2SC2412K	R 345	RS1/16S223J
Q 472 Transistor	RN1610	R 346	RS1/16S0R0J
Q 474 Transistor	2SD1757K	R 351	RS1/16S102J
Q 475 Transistor	2SD1757K	R 352	RS1/16S103J
Q 476 Transistor	2SC2412K	R 353	RS1/16S103J
Q 477 Transistor	DTA124EK	R 354	RS1/16S331J
Q 650 Transistor	2SA1037K	R 360	RD1/4PU153J
Q 901 Transistor	2SC2412K	R 411	RS1/16S681J
Q 902 Transistor	2SC2412K	R 412	RS1/16S681J
Q 903 Transistor	2SD1859	R 413	RS1/16S681J
Q 904 Transistor	2SD2396	R 414	RS1/16S103J
Q 905 Transistor	2SB1243	R 415	RS1/16S681J
Q 906 Transistor	DTC114EK	R 416	RD1/4PU473J
Q 920 Transistor	RN46A1	R 417	RD1/4PU472J
Q 951 Transistor	2SA1037K	R 418	RS1/16S473J
Q 981 Transistor	2SD2396	R 419	RS1/16S473J
Q 982 Transistor	RN46A1	R 420	RS1/16S473J
D 650 Diode	1SS270	R 421	RS1/16S473J
D 651 Diode	1SS270	R 422	RS1/16S473J
D 652 Diode	1SS270	R 423	RS1/16S681J
D 653 Diode	1SS270	R 424	RS1/16S681J
D 654 Diode	1SS270	R 425	RS1/16S393J
D 655 Diode	1SS270	R 426	RS1/16S681J
D 901 Diode	HZS7L(C2)	R 427	RS1/16S222J
D 902 Diode	S5688G		
D 903 Diode	S5688G		
D 904 Diode	HZS7L(A1)		
D 905 Diode	S5688G		
D 906 Diode	HZS6L(B2)		
D 907 Diode	HZS9L(B3)		
D 941 Diode	S5688G		
D 942 Diode	S5688G		
D 951 Diode	1SS270		
D 952 Diode	1SS270		

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
R 428	RS1/16S222J	R 912	RD1/4PU103J
R 430	RS1/16S474J	R 913	RS1/16S101J
R 431	RS1/16S153J	R 914	RD1/4PU152J
R 440	RS1/16S681J	R 916	RS1/16S221J
R 441	RS1/16S102J	R 918	RS1/16S1R0J
R 442	RS1/16S473J	R 944	RD1/4PU152J
R 443	RS1/16S681J	R 951	RD1/4PU153J
R 444	RS1/16S472J	R 953	RS1/16S472J
R 445	RS1/16S473J	R 954	RD1/4PU102J
R 446	RS1/16S224J	R 955	RD1/4PU473J
R 447	RS1/16S0R0J	R 971	RS1/16S103J
R 460	RS1/16S162J	R 981	RS1/16S472J
R 461	RS1/16S162J	R 982	RS1/16S222J
R 464	RS1/16S272J	R 983	RD1/4PU221J
R 465	RS1/16S272J	R 984	RD1/4PU221J
R 474	RS1/16S222J	CAPACITORS	
R 475	RS1/16S223J	C 310	CKSRYB105K6R3
R 476	RS1/16S223J	C 311	CKSRYB104K16
R 477	RS1/16S222J	C 313	CKSRYB105K6R3
R 478	RS1/16S224J	C 314	CKSRYB104K16
R 479	RD1/4PU224J	C 315	CKSRYB102K50
R 611	RS1/16S473J	C 316	CKSRYB102K50
R 619	RS1/16S0R0J	C 330	CEJA470M10
R 620	RS1/16S223J	C 331	CEJA100M16
R 622	RD1/4PU222J	C 332	CKSRYB104K16
R 623	RD1/4PU222J	C 333	CEJA4R7M35
R 624	RS1/16S473J	C 334	CEJA4R7M35
R 625	RS1/16S473J	C 335	CKSRYB104K16
R 626	RS1/16S473J	C 336	CKSRYB153K25
R 627	RS1/16S473J	C 337	CKSRYB153K25
R 628	RD1/4PU222J	C 338	CKSRYB104K16
R 630	RS1/16S822J	C 340	CEAL2R2M50
R 631	RD1/4PU102J	C 341	CEJA2R2M50
R 649	RS1/16S222J	C 346	CCSRCH100D50
R 650	RD1/4PU222J	C 347	CCSRCH100D50
R 651	RD1/4PU222J	C 348	CCSRCH100D50
R 652	RS1/16S472J	C 349	CCSRCH100D50
R 653	RD1/4PU222J	C 350	CEJA330M10
R 654	RS1/16S473J	C 352	CCSRCH101J50
R 655	RS1/16S103J	C 361	CEJA2R2M50
R 656	RS1/16S103J	C 362	CKSQYB225K10
R 657	RD1/4PU102J	C 363	CEJA100M16
R 658	RD1/4PU102J	C 364	CKSQYB474K16
R 660	RS1/16S1R0J	C 365	CKSQYB474K16
R 681	RD1/4PU681J	C 366	CKSQYB474K16
R 682	RS1/16S102J	C 367	CKSQYB474K16
R 683	RS1/16S102J	C 368	CKSQYB474K16
R 684	RS1/16S102J	C 369	CKSQYB474K16
R 713	RS1/16S225J	C 370	CKSQYB474K16
R 717	RD1/4PU102J	C 371	CKSQYB474K16
R 721	RS1/16S102J	C 372	CKSQYB225K10
R 722	RS1/16S102J	C 390	CKSRYB104K16
R 723	RS1/16S102J	C 391	CCH1368
R 724	RS1/16S681J	C 411	CKSRYB223K25
R 901	RS1/16S104J	C 412	CKSRYB223K25
R 902	RD1/4PU104J	C 413	CKSRYB102K50
R 903	RD1/4PU103J	C 414	CEJA220M10
R 904	RS1/16S473J	C 415	CKSRYB473K16
R 905	RD1/4PU102J	C 416	CEAL101M10
R 906	RS1/16S473J	C 417	CKSRYB472K50
R 907	RS1/16S473J	C 418	CKSRYB472K50
R 908	RS1/16S472J	C 419	CCSRCH101J50
R 909	RD1/4PU103J	C 420	CCSRCH101J50
R 910	RS1/16S0R0J	C 441	CKSRYB182K50
R 911	RS1/16S122J	C 442	CKSRYB223K25
		C 462	CKSRYB123K25

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
C 463	CKSRYP123K25	D 654	Diode 1SS270
C 466	CEJA1R0M50	D 655	Diode 1SS270
C 467	CEJA1R0M50	D 901	Diode HZS7L(C2)
C 490	CKSQYB103K50	D 902	Diode S5688G
C 493	CKSRYP472K50	D 903	Diode S5688G
C 612	CEJA4R7M35	D 904	Diode HZS7L(A1)
C 613	CKSRYP473K16	D 905	Diode S5688G
C 614	CCSRCH101J50	D 906	Diode HZS6L(B2)
C 621	CCSRCH101J50	D 907	Diode HZS9L(B3)
C 630	CKSRYP473K16	D 941	Diode S5688G
C 631	CEAL2R2M50	D 942	Diode S5688G
C 650	CKSRYP104K16	D 951	Diode 1SS270
C 711	CEAL220M6R3	D 952	Diode 1SS270
C 712	CKSRYP104K16	D 981	Diode HZS9L(B1)
C 714	CKSRYP471K50	L 310	Ferri-Inductor LAU1R0M
C 715	CKSRYP104K16	L 401	Ferri-Inductor LAU4R7K
C 718	CKSRYP471K50	L 402	Ferri-Inductor LAU2R2K
C 719	CEAL220M6R3	L 403	Inductor LAU100K
C 720	CKSRYP104K16	L 610	Ferri-Inductor LAU101K
C 725	CCSRCH270J50	L 611	Ferri-Inductor LAU2R2K
C 726	CCSRCH270J50	L 650	Ferri-Inductor LAU2R2K
C 901	CEJA101M10	L 901	Choke Coil 600µH CTH1221
C 902	CKSRYP473K16	L 951	Ferri-Inductor LAU2R2K
C 903	CCH1331	X 610	Crystal Resonator 4.194304MHz CSS1023
C 904	CKSRYP473K16	AR 946	Arrester DSP-201M-S00B
C 905	CCH1326		FM/AM Tuner Unit CWE1566
C 906	CKSRYP103K50		
C 907	CEJA101M16		
C 941	CKSRYP473K16		
C 971	CKSRYP103K50		
C 972	CKSRYP473K16		
C 981	CEJA101M10		
C 982	CKSRYP102K50		
C 983	CKSRYP473K16		
<b>A</b> Unit Number : CWM7295 (DEH-1310/X1M/EE) Unit Name : Tuner Amp Unit		<b>RESISTORS</b> R 310 RD1/4PU222J R 311 RD1/4PU222J R 332 RS1/16S221J R 333 RS1/16S221J R 334 RS1/16S221J  R 335 RS1/16S221J R 342 RS1/16S681J R 343 RS1/16S681J R 344 RS1/16S223J R 345 RS1/16S223J  R 346 RS1/16S0R0J R 351 RS1/16S102J R 352 RS1/16S103J R 353 RS1/16S103J R 354 RS1/16S331J  R 360 RD1/4PU153J R 411 RS1/16S681J R 412 RS1/16S681J R 413 RS1/16S681J R 414 RS1/16S103J  R 415 RS1/16S681J R 416 RD1/4PU473J R 417 RD1/4PU472J R 418 RS1/16S473J R 419 RS1/16S473J  R 420 RS1/16S473J R 421 RS1/16S473J R 422 RS1/16S473J R 423 RS1/16S681J R 424 RS1/16S681J  R 425 RS1/16S393J R 427 RS1/16S222J R 428 RS1/16S222J R 460 RS1/16S162J R 461 RS1/16S162J  R 464 RS1/16S272J R 465 RS1/16S272J R 468 RS1/16S0R0J R 469 RS1/16S0R0J R 610 RD1/4PU153J	
<b>MISCELLANEOUS</b> IC 301 IC PML003AM IC 302 IC TDA7386 IC 601 IC PE5196A IC 602 IC S-80834ANY IC 970 IC TPD1018F  Q 346 Transistor RN1610 Q 350 Transistor DTA124EK Q 351 Transistor DTC114EK Q 353 Transistor DTA124EK Q 411 Transistor 2SC2412K  Q 650 Transistor 2SA1037K Q 901 Transistor 2SC2412K Q 902 Transistor 2SC2412K Q 903 Transistor 2SD1859 Q 904 Transistor 2SD2396  Q 905 Transistor 2SB1243 Q 906 Transistor DTC114EK Q 920 Transistor RN46A1 Q 951 Transistor 2SA1037K Q 981 Transistor 2SD2396  Q 982 Transistor RN46A1 D 650 Diode 1SS270 D 651 Diode 1SS270 D 652 Diode 1SS270 D 653 Diode 1SS270			

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.	
R 611	RS1/16S363J	C 334	CEJA4R7M35	
R 619	RS1/16S0R0J	C 336	CKSRYB153K25	
R 620	RS1/16S222J	C 337	CKSRYB153K25	
R 622	RD1/4PU222J	C 340	CEAL2R2M50	
R 623	RD1/4PU222J	C 341	CEJA2R2M50	
R 624	RS1/16S473J	C 346	CCSRCH100D50	
R 625	RS1/16S473J	C 347	CCSRCH100D50	
R 626	RS1/16S473J	C 348	CCSRCH100D50	
R 627	RS1/16S473J	C 349	CCSRCH100D50	
R 628	RD1/4PU222J	C 350	CEJA330M10	
R 629	RS1/16S473J	C 361	CEJA2R2M50	
R 630	RS1/16S822J	C 362	CKSQYB225K10	
R 631	RD1/4PU102J	C 363	CEJA100M16	
R 649	RS1/16S222J	C 364	CKSQYB474K16	
R 650	RD1/4PU222J	C 365	CKSQYB474K16	
R 651	RD1/4PU222J	C 366	CKSQYB474K16	
R 652	RS1/16S472J	C 367	CKSQYB474K16	
R 653	RD1/4PU222J	C 368	CKSQYB474K16	
R 654	RS1/16S473J	C 369	CKSQYB474K16	
R 655	RS1/16S103J	C 370	CKSQYB474K16	
R 656	RS1/16S103J	C 371	CKSQYB474K16	
R 657	RD1/4PU102J	C 372	CKSQYB225K10	
R 658	RD1/4PU102J	C 390	CKSRYB104K16	
R 660	RS1/16S1R0J	C 391	CCH1368	
R 681	RD1/4PU681J	C 411	CKSRYB223K25	
R 682	RS1/16S102J	C 412	CKSRYB223K25	
R 683	RS1/16S102J	C 413	CKSRYB102K50	
R 684	RS1/16S102J	C 414	CEJA220M10	
R 901	RS1/16S104J	C 415	CKSRYB473K16	
R 902	RD1/4PU104J	C 416	CEAL101M10	
R 903	RD1/4PU103J	C 417	CKSRYB472K50	
R 904	RS1/16S473J	C 419	CCSRCH101J50	
R 905	RD1/4PU102J	C 462	CKSRYB123K25	
R 906	RS1/16S473J	C 463	CKSRYB123K25	
R 907	RS1/16S473J	C 490	CKSQYB103K50	
R 908	RS1/16S472J	C 612	CEJA4R7M35	
R 909	RD1/4PU103J	C 613	CKSRYB473K16	
R 910	RS1/16S0R0J	C 614	CCSRCH101J50	
R 911	RS1/16S122J	C 628	CCSRCH150J50	
R 912	RD1/4PU103J	C 629	CCSRCH150J50	
R 913	RS1/16S101J	C 630	CKSRYB473K16	
R 914	RD1/4PU152J	C 631	CEAL2R2M50	
R 916	RS1/16S221J	C 650	CKSRYB104K16	
R 918	RS1/16S1R0J	C 901	CEJA101M10	
R 944	RD1/4PU152J	C 902	CKSRYB473K16	
R 951	RD1/4PU153J	C 903	CCH1331	
R 953	RS1/16S472J	C 904	CKSRYB473K16	
R 954	RD1/4PU102J	C 905	CCH1326	
R 955	RD1/4PU473J	C 906	CKSRYB103K50	
R 971	RS1/16S103J	C 907	CEJA101M16	
R 981	RS1/16S472J	C 941	CKSRYB473K16	
R 982	RS1/16S222J	C 971	CKSRYB103K50	
R 983	RD1/4PU221J	C 972	CKSRYB473K16	
R 984	RD1/4PU221J	C 981	CEJA101M10	
		C 982	CKSRYB102K50	
		C 983	CKSRYB473K16	
<b>CAPACITORS</b>				
C 310	CKSRYB105K6R3	<b>B</b> Unit Number : CWM7306 (DEH-1330R/X1M/EW) Unit Name : Keyboard Unit		
C 311	CKSRYB104K16			
C 313	CKSRYB105K6R3			
C 314	CKSRYB104K16			
C 315	CKSRYB102K50			
C 316	CKSRYB102K50	<b>MISCELLANEOUS</b>		
C 330	CEJA470M10	IC 1801	IC	PD6340A
C 331	CEJA100M16	D 1701	LED	SML210DT
C 332	CKSRYB104K16	D 1702	LED	SML210DT
C 333	CEJA4R7M35	D 1703	LED	SML210DT
		D 1704	LED	SML210DT

====Circuit Symbol and No.====Part Name	Part No.
D 1705 LED	SML210DT
D 1706 LED	SML210DT
D 1707 LED	SML210DT
D 1708 LED	SML210DT
D 1801 Diode	MA152WK
D 1802 Diode	MA152WA
D 1811 LED	NSSW440-9159
D 1812 LED	NSSW440-9159
X 1801 Ceramic Resonator 4.97MHz	CSS1422
IL 1801 Lamp 14V 40mA	CEL1638
IL 1802 Lamp 14V 40mA LCD	CEL1638 CAW1632

RESISTORS

R 1701	RS1/16S151J
R 1702	RS1/16S181J
R 1703	RS1/16S181J
R 1704	RS1/16S181J
R 1705	RS1/16S181J

R 1706	RS1/16S151J
R 1707	RS1/16S151J
R 1708	RS1/16S181J
R 1709	RS1/16S181J
R 1710	RS1/16S181J

R 1711	RS1/16S181J
R 1712	RS1/16S181J
R 1713	RS1/16S131J
R 1801	RS1/16S222J
R 1802	RS1/16S222J

R 1803	RS1/16S471J
R 1804	RS1/16S471J
R 1805	RS1/16S471J
R 1806	RS1/16S471J

CAPACITORS

C 1801	CKSRYB103K50
C 1811	CKSQYF104Z25
C 1812	CKSQYF104Z25

**B** Unit Number : CWM7305  
(DEH-1300R/X1M/EW)  
Unit Name : Keyboard Unit

MISCELLANEOUS

IC 1801 IC	PD6340A
D 1701 LED	SML210PT
D 1702 LED	SML210PT
D 1703 LED	SML210PT
D 1704 LED	SML210PT

D 1705 LED	SML210PT
D 1706 LED	SML210PT
D 1707 LED	SML210PT
D 1708 LED	SML210PT
D 1801 Diode	MA152WK

D 1802 Diode	MA152WA
D 1811 LED	NSSW440-9159
D 1812 LED	NSSW440-9159
X 1801 Ceramic Resonator 4.97MHz	CSS1422
IL 1801 Lamp 14V 40mA	CEL1651

IL 1802 Lamp 14V 40mA LCD	CEL1651 CAW1632
------------------------------	--------------------

RESISTORS

R 1701	RS1/16S151J
R 1702	RS1/16S181J
R 1703	RS1/16S181J
R 1704	RS1/16S181J
R 1705	RS1/16S181J

====Circuit Symbol and No.====Part Name	Part No.
R 1706	RS1/16S151J
R 1707	RS1/16S151J
R 1708	RS1/16S151J
R 1709	RS1/16S181J
R 1710	RS1/16S151J
R 1711	RS1/16S181J
R 1712	RS1/16S151J
R 1713	RS1/16S131J
R 1801	RS1/16S222J
R 1802	RS1/16S222J
R 1803	RS1/16S471J
R 1804	RS1/16S471J
R 1805	RS1/16S471J
R 1806	RS1/16S471J

CAPACITORS

C 1801	CKSRYB103K50
C 1811	CKSQYF104Z25
C 1812	CKSQYF104Z25

**B** Unit Number : CWM7307  
(DEH-1310/X1M/EE)  
Unit Name : Keyboard Unit

MISCELLANEOUS

IC 1801 IC	PD6340A
D 1701 LED	SML210PT
D 1702 LED	SML210PT
D 1703 LED	SML210PT
D 1704 LED	SML210PT

D 1705 LED	SML210PT
D 1706 LED	SML210PT
D 1707 LED	SML210PT
D 1708 LED	SML210PT
D 1801 Diode	MA152WK

D 1802 Diode	MA152WA
D 1811 LED	NSSW440-9159
D 1812 LED	NSSW440-9159
X 1801 Ceramic Resonator 4.97MHz	CSS1422
IL 1801 Lamp 14V 40mA	CEL1651

IL 1802 Lamp 14V 40mA LCD	CEL1651 CAW1632
------------------------------	--------------------

RESISTORS

R 1701	RS1/16S151J
R 1702	RS1/16S181J
R 1703	RS1/16S181J
R 1704	RS1/16S181J
R 1705	RS1/16S181J

R 1706	RS1/16S151J
R 1707	RS1/16S151J
R 1708	RS1/16S151J
R 1709	RS1/16S181J
R 1710	RS1/16S151J

R 1711	RS1/16S181J
R 1712	RS1/16S151J
R 1713	RS1/16S131J
R 1801	RS1/16S222J
R 1802	RS1/16S222J

R 1803	RS1/16S471J
R 1804	RS1/16S471J
R 1805	RS1/16S471J
R 1806	RS1/16S471J

CAPACITORS

C 1801	CKSRYB103K50
C 1811	CKSQYF104Z25
C 1812	CKSQYF104Z25

====Circuit Symbol and No.===Part Name Part No.

**C** Unit Number : CWX2411  
Unit Name : Control Unit

MISCELLANEOUS

IC	201	IC	UPD63711GC
IC	301	IC	BA5985FM
IC	701	IC	BA05SFP
Q	101	Transistor	2SB1132
D	801	LED	CL203IRXTU
D	802	LED	CL203IRXTU
X	201	Ceramic Oscillator 16.934MHz	CSS1456
S	801	Spring Switch(HOME)	CSN1051
S	802	Spring Switch(CLAMP)	CSN1052

RESISTORS

R	101	RS1/8S120J
R	102	RS1/8S100J
R	103	RS1/16S222J
R	201	RS1/16S104J
R	202	RS1/16S103J
R	203	RS1/16S393J
R	204	RS1/16S103J
R	205	RS1/16S103J
R	206	RS1/16S182J
R	207	RS1/16S123J
R	302	RS1/16S153J
R	303	RS1/16S103J
R	501	RS1/16S102J
R	502	RA4C681J
R	601	RS1/16S102J
R	602	RS1/16S102J
R	605	RS1/16S0R0J
R	606	RS1/16S0R0J
R	801	RS1/8S751J
R	803	RS1/8S751J
R	902	RS1/16S0R0J
R	906	RS1/16S0R0J

CAPACITORS

C	101	CKSRYB102K50
C	102	CKSRYB104K16
C	103	CEV101M6R3
C	104	CEV470M6R3
C	105	CKSQYB334K16
C	106	CKSQYB334K16
C	107	CKSQYB334K16
C	201	CKSRYB104K16
C	202	CKSRYB471K50
C	203	CKSRYB104K16
C	205	CEV101M6R3
C	206	CKSRYB104K16
C	207	CKSRYB104K16
C	208	CKSRYB104K16
C	209	CKSRYB104K16
C	210	CKSRYB332K50
C	211	CKSRYB104K16
C	212	CKSRYB104K16
C	213	CKSRYB392K50
C	214	CKSRYB104K16
C	215	CKSRYB104K16
C	216	CCSRCJ3R0C50
C	217	CCSRCH270J50
C	218	CKSRYB104K16
C	219	CCSRCH181J50

====Circuit Symbol and No.===Part Name Part No.

C	220	CCSRCH510J50
C	221	CKSRYB682K25
C	222	CEV220M6R3
C	223	CKSRYB103K25
C	224	CKSRYB224K10
C	301	CEV101M10
C	603	CCSQSL152J50
C	604	CCSQSL152J50
C	702	10μF/10V
C	703	CCH1349
		CKSQYB334K16

**D** Unit Number :  
Unit Name : Photo Unit(S8)

Q	1	Photo-transistor	CPT230SX-TU
Q	2	Photo-transistor	CPT230SX-TU

Miscellaneous Parts List

M	1	Pickup Unit(Service)(P8)	CXX1285
M	1	Motor Unit(CARRIAGE)	CXB2190
M	2	Motor Unit(LOADING)	CXB2195
M	3	Motor Unit(SPINDLE)	CXB2562
		Fuse(10A)	CEK1136

## 6. ADJUSTMENT

### 6.1 CD ADJUSTMENT

#### 1) Precautions

- This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to REFO(approx. 2.5V) instead of GND.

If REFO and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to REFO and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to REFO with the channel 2 negative probe connected to GND.

Since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident REFO comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode, be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.
- Disc detection during loading and eject operations is performed by means of a photo transistor in this unit. Consequently, if the inside of the unit is exposed to a strong light source when the outer casing is removed for repairs or adjustment, the following malfunctions may occur.
  - \*During PLAY, even if the eject button is pressed, the disc will not be ejected and the unit will remain in the PLAY mode.
  - \*The unit will not load a disc.

When the unit malfunctions this way, either re-position the light source, move the unit or cover the photo transistor.

#### 2) Test Mode

This mode is used for adjusting the CD mechanism module of the device.

- Test mode starting procedure  
Reset while pressing the **4** and **6** keys together.
- Test mode cancellation  
Switch ACC, back-up OFF.
- After pressing the EJECT key, do not press any other key until the disk is completely ejected.
- If the ► or ◀ key is pressed while focus search is in progress, immediately turn the power off (otherwise the actuator may be damaged due to adhesion of the lenses).
- Jump operation of TRs other than 100TR continues after releasing the key. CRG move and 100TR jump operations are brought into the "Tracking close" status when the key is released.
- Powering Off/On resets the jump mode to "1TR", and the automatic adjustment value to the initial value.





## 6.2 CHECKING THE GRATING AFTER CHANGING THE PICKUP UNIT

### • Note :

The grating angle of the PU unit cannot be adjusted after the PU unit is changed. The PU unit in the CD mechanism module is adjusted on the production line to match the CD mechanism module and is thus the best adjusted PU unit for the CD mechanism module. Changing the PU unit is thus best considered as a last resort. However, if the PU unit must be changed, the grating should be checked using the procedure below.

### • Purpose :

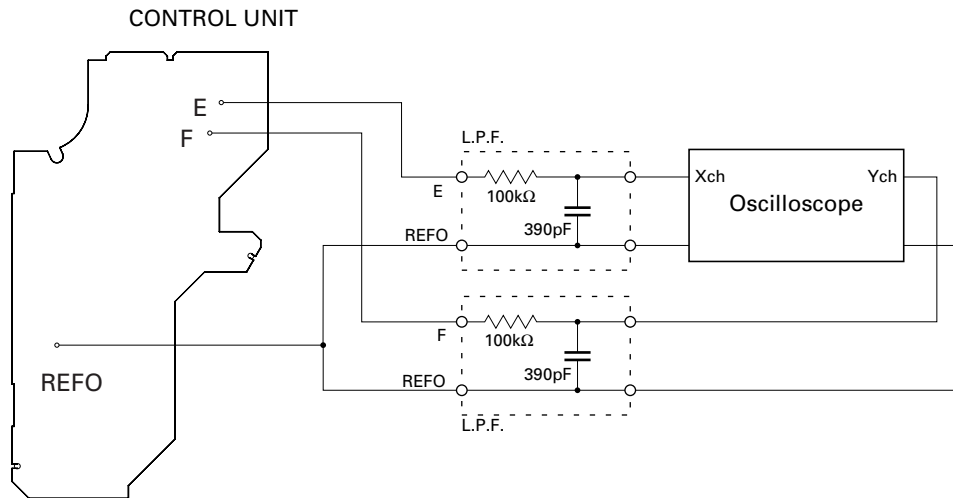
To check that the grating is within an acceptable range when the PU unit is changed.

### • Symptoms of Mal-adjustment :

If the grating is off by a large amount symptoms such as being unable to close tracking, being unable to perform track search operations, or taking a long time for track searching.

### • Method :

- |                       |                            |
|-----------------------|----------------------------|
| • Measuring Equipment | • Oscilloscope, Two L.P.F. |
| • Measuring Points    | • E, F, REFOUT             |
| • Disc                | • ABEX TCD-784             |
| • Mode                | • TEST MODE                |



### • Checking Procedure

1. In test mode, load the disc and switch the 5V regulator on.
2. Using the ► and ◀ buttons, move the PU unit to the innermost track.
3. Press key 3 to close focus, the display should read "91". Press key 2 to implement the tracking balance adjustment the display should now read "81". Press key 3 2 times. The display will change, returning to "81" on the fourth press.
4. As shown in the diagram above, monitor the LPF outputs using the oscilloscope and check that the phase difference is within  $75^\circ$ . Refer to the photographs supplied to determine the phase angle.
5. If the phase difference is determined to be greater than  $75^\circ$  try changing the PU unit to see if there is any improvement. If, after trying this a number of times, the grating angle does not become less than  $75^\circ$  then the mechanism should be judged to be at fault.

### • Note

Because of eccentricity in the disc and a slight misalignment of the clamping center the grating waveform may be seen to "wobble" ( the phase difference changes as the disc rotates). The angle specified above indicates the average angle.

### • Hint

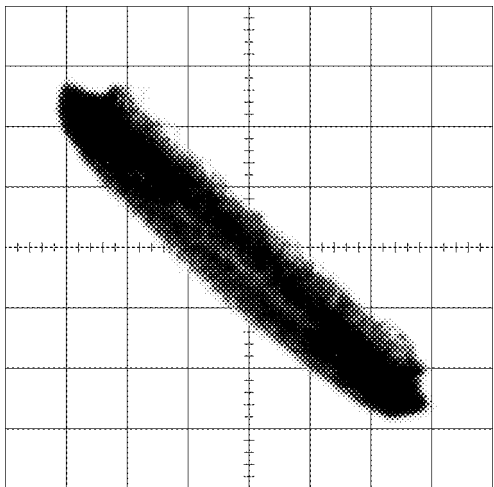
Reloading the disc changes the clamp position and may decrease the "wobble".

**Grating waveform**

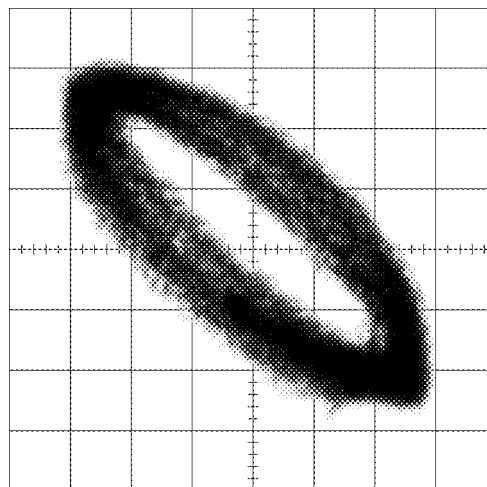
Ech → Xch 20mV/div, AC

Fch → Ych 20mV/div, AC

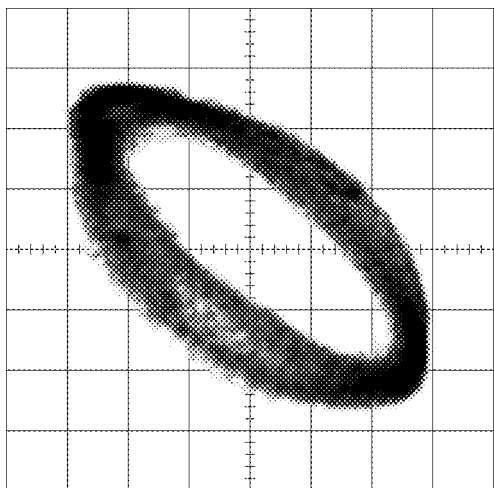
0°



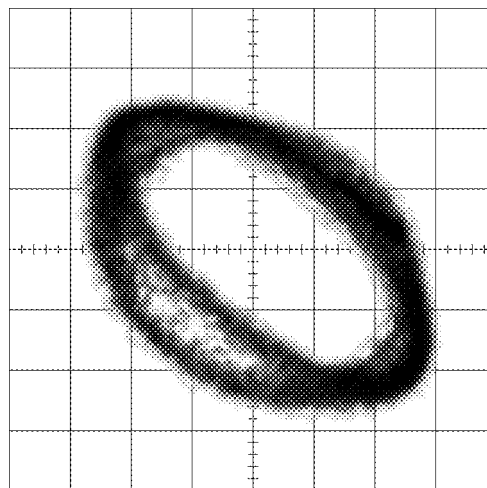
30°



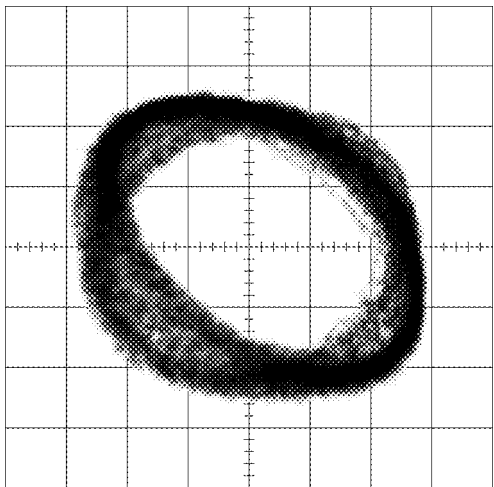
45°



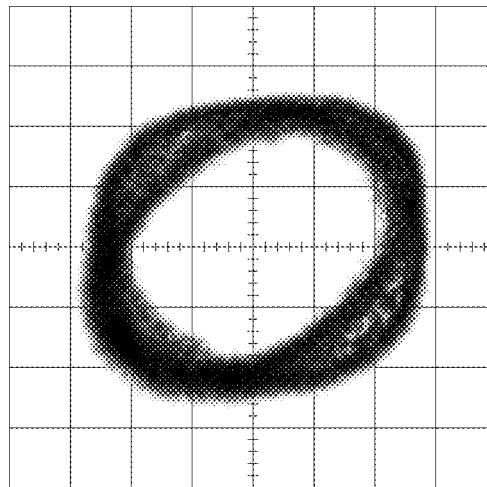
60°



75°



90°



## 7. GENERAL INFORMATION

### 7.1 DIAGNOSIS

#### 7.1.1 TEST MODE

##### ● Error Messages

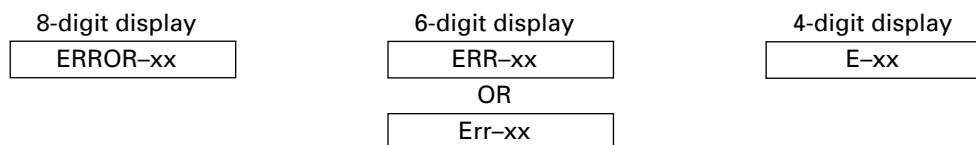
If a CD is not operative or stopped during operation due to an error, the error mode is turned on and cause(s) of the error is indicated with a corresponding number. This arrangement is intended at reducing nonsense calls from the users and also for facilitating trouble analysis and repair work in servicing.

##### (1) Basic Indication Method

1) When SERRORM is selected for the CSMOD (CD mode area for the system), error codes are written to DMIN (minutes display area) and DSEC (seconds display area). The same data is written to DMIN and DSEC. DTNO remains in blank as before.

##### 2) Head unit display examples

Depending on display capability of LCD used, display will vary as shown below. xx contains the error number.



##### (2) Error Code List

Code	Class	Displayed error code	Description of the code and potential cause(s)
10	Electricity	Carriage Home NG	CRG can't be moved to inner diameter. CRG can't be moved from inner diameter. → Failure on home switch or CRG move mechanism.
11	Electricity	Focus Servo NG	Focusing not available. → Stains on rear side of disc or excessive vibrations on REWRITABLE.
12	Electricity	Spindle Lock NG  Subcode NG  RF AMP NG	Spindle not locked. Sub-code is strange (not readable). → Failure on spindle, stains or damages on disc, or excessive vibrations. A disc not containing CD-R data is found. Turned over disc are found, though rarely. → Failure on home switch or CRG move mechanism. An appropriate RF AMP gain can't be determined. → CD signal error.
17	Electricity	Setup NG	APC protection doesn't work. Focus can be easily lost. → Damages or stains on disc, or excessive vibrations.
30	Electricity	Search Time Out	Failed to reach target address. → CRG tracking error or damages on disc.
A0	System	Power Supply NG	Power (VD) is ground faulted. → Failure on SW transistor or power supply (failure on connector).

Remarks: Mechanical errors are not displayed (because a CD is turned off in these errors).

Unreadable TOC does not constitute an error. An intended operation continues in this case.

A newly designed head unit must conform to the example given above.

Upper digits of an error code are subdivided as shown below:

1x: Setup relevant errors, 3x: Search relevant errors, 3x: Search relevant errors, Ax: Other errors.

## ● New Test Mode

S-CD plays the same way as before.

If an error such as off focus, spindle unlocking, unreadable sub-code, or sound skipping occurs after setup, its cause and time occurred (in absolute time) are displayed.

During setup, operational status of the control software (internal RAM: CPOINT) is displayed.

These displays and functions are prepared for enhancing aging in the servicing and efficiency of trouble analysis.

### (1) Shifting to the New Test Mode

- ① Turn on the current test mode by starting the reset from the key.
- ② Select S-CD for the source through the specified procedure including use of the [SOURCE] key, and inserting the disc. Then, press the [Jump Mode Selector] key while maintaining the regulator turned off.
- ③ After the above operations, the new test mode remains on irrespective of whether the S-CD is turned on or off.  
You can reset the new test mode by turning on the reset start.

\* With some products, the new test mode can be reset through the same operations as that employed for shifting to the STBY mode (while maintaining the Acc turned off).

### (2) Key Correspondence

Key (Example)	Test mode		New test mode	
	Power Off	Power On	In-play	Error Production
BAND	To power on (offset adjustment performed)	To power off	–	Time/Err.No. switching
▶	–	FWD-Kick	FF/TR+	–
◀	–	REV-Kick	REV/TR-	–
1	–	T.Close (AGC performed) /parameter display switching	Scan	–
2	–	T.BAL adjustment /T.Open	Mode	–
3	To power on (offset adjustment not performed)	F.Close/RF AGC/AGC	–	–
6	–	Mode switching /T.Close (no AGC)/Jump switching	Auto/Manu	–

Note: Eject and CD on/off is performed in the same procedure as that for the normal mode.

### (3) Cause of Error and Error Code

Code	Class	Contents	Description and cause
40	Electricity	Off focus detected.	FOK goes low. → Damages/stains on disc, vibrations or failure on servo.
41	Electricity	Spindle unlocked.	FOK = Low continued for 50 msec. → Damages/stains on disc, vibrations or failure on servo.
42	Electricity	Sub-code unreadable.	Sub-code was unreadable for 50 msec. → Damages/stains on disc, vibrations or failure on servo.
43	Electricity	Sound skipping detected.	Last address memory function was activated. → Damages/stains on disc, vibrations or failure on servo.

Note: Mechanical errors during aging are not displayed.

The error codes should be indicated in the same way as in the normal mode.

(4) Display of Operational Status (CPOINT) during Setup

Status No.	Contents	Protective action
01	Carriage move to home position started.	None
02	Carriage is moving toward inner diameter.	Specified 10 seconds has been passed or failure on home switch.
03	Carriage is moving toward outer diameter.	Specified 10 seconds has been passed or failure on home switch.
05	Carriage outer diameter feed (1 second) in progress.	None
11	Setup started.	None
12	Spindle rotation and focus search started.	None
13	Waiting for focus close (XSI=Low).	Specified focus search time has been passed.
14	Waiting for focus close (FOK=High). (After AGC)	Specified focus search time has been passed.
15	Waiting for focus close (FOK=High). (Before AGC)	Specified focus search time has been passed.
16	Rough AGC in progress.	Off focus.
17	Setup (1/2) before T balance adjustment is started.	Off focus.
18	Setup (2/2) before T balance adjustment is started.	Off focus.
24	T balance adjustment (1/2).	Off focus.
25	T balance adjustment (2/2).	Off focus.
26	Standing by after spindle rough servo is over.	Off focus.
27	Setup before RF AGC (first) is started.	Off focus.
28	RF AGC (first) in progress.	Off focus.
29	Setup before RF AGC (second) is started.	Off focus.
30	RF AGC (second) in progress.	Off focus.
31	Tracking close in progress.	Off focus.
32	Standing by after tracking is closed.	Off focus.
33	Focus AGC started.	Off focus.
34	Focus AGC in progress. Tracking AGC started.	Off focus.
35	Tracking AGC in progress. Spindle processes applicable servo.	Off focus.
36	Check of MIRR and LOCK pin. RF AGC in progress. CRG close in progress. Check of sub-code.	Off focus. Spindle not locked. Sub-code unreadable.

(5) Display Examples

1) During Setup (When status no. = 11)

TRK No.	MIN.	SEC.
11	11'	11"

2) During Operation (TOC read, TRK search, Play, FF and REV)

The same as in the normal mode.

3) When a Protection Error Occurred

Switch to the following displays (A) and (B) using the [BAND] switch:

(A) Error occurrence timing display in absolute time.

An example: Error occurred in 12th tune at 34'56" in absolute time.

TRK No.	MIN.	SEC.
12	34'	56"

(B) Error No. display

An example: Error #40 (Off focus is detected)

ERROR-40

## 7.1.2 DISASSEMBLY

### ● Removing the Case Unit (not shown)

1. Remove the Case Unit.

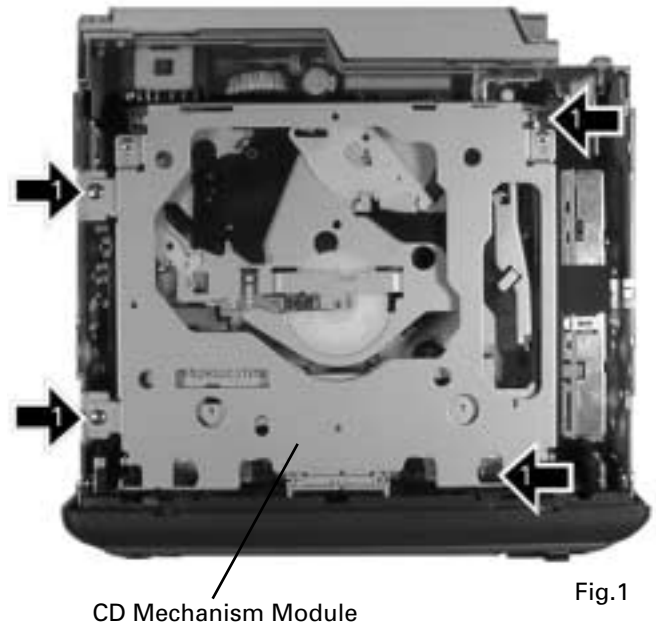
### ● Removing the CD Mechanism Module (Fig.1)

➔ 1 Remove the four screws.

Disconnect the connector and then remove the CD Mechanism Module (not shown).

### ● Removing the Panel Assy (not shown)

1. Disconnect the two stoppers and then remove the Panel Assy.



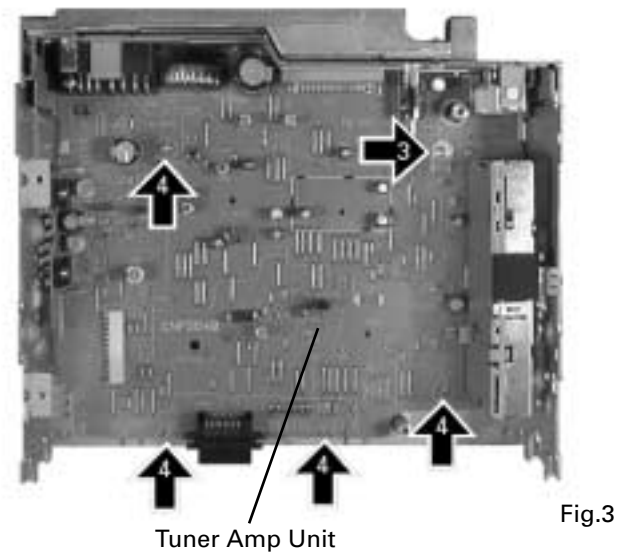
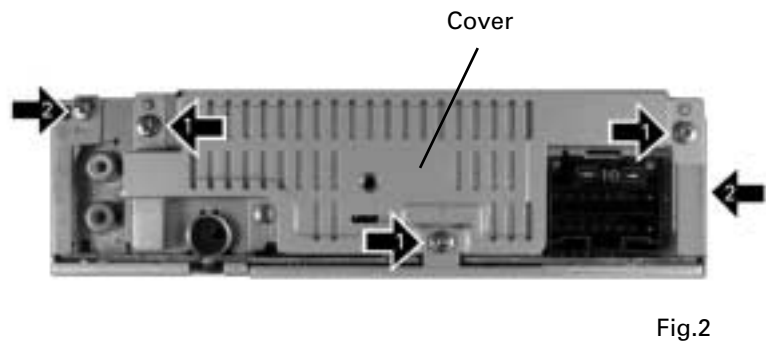
### ● Removing the Tuner Amp Unit

➔ 1 Remove the three screws and then remove the Cover. (Fig.2)

➔ 2 Remove the two screws. (Fig.2)

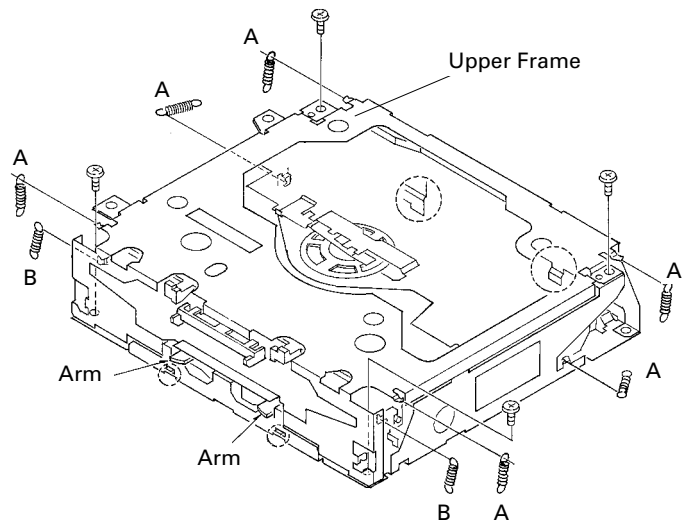
➔ 3 Remove the screw. (Fig.3)

➔ 4 Straight the tabs at fore locations indicated and then remove the Tuner Amp Unit. (Fig.3)



● **Removing the Upper Frame**

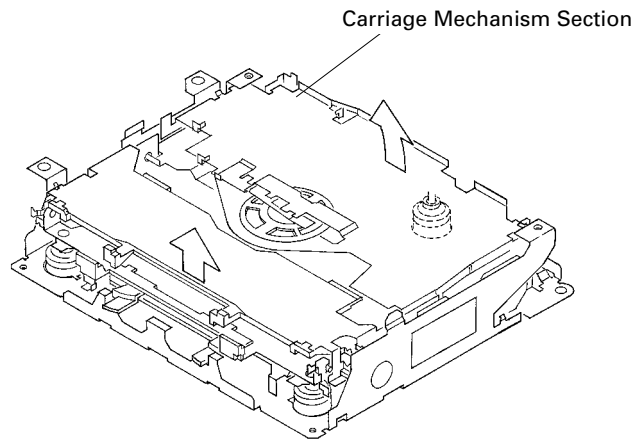
1. Remove six Springs A, two Springs B and four Screws.
2. Remove two Tabs situated on rear side of the Upper Frame, remove two Arms on the front side, then remove two Tabs on the front side.



● **Removing the Carriage Mechanism**

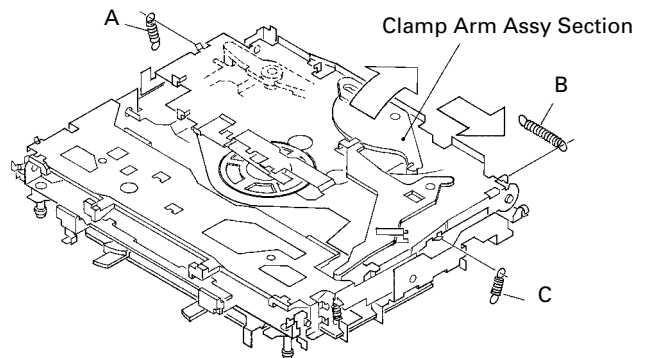
1. Disengage the Carriage Mechanism from the two dampers situated in the front side by driving it up, then disengage and remove the mechanism from the one damper by driving it up aslant into front side direction.

Note : When assembling the Carriage Mechanism, coat the dampers with alcohol prior to the assembly.



● **Removing the Clamp Arm Assy**

1. Remove a Spring A, a B and a Spring C.
2. Drive the Clamp Arm Assy up into rear side direction, then disengage the arm from its current position. Finally, drive the assembly approximately 45 degrees upward, then slide the assembly toward right side to remove it.

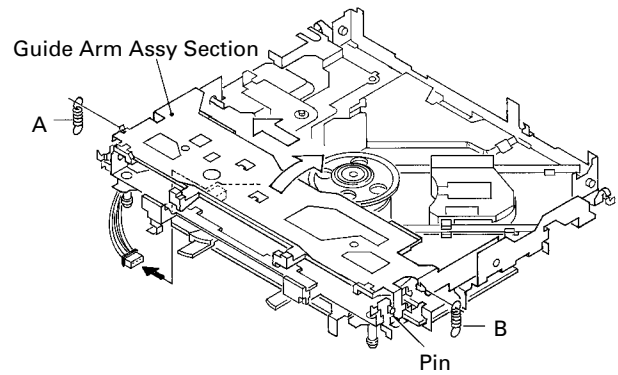




### ● Removing the Guide Arm Assy

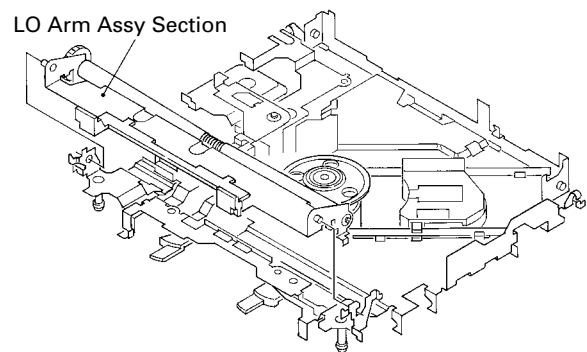
1. Remove a connector, a spring A and B
2. Drive the Guide Arm Assy up aslant into rear side direction, then remove it from a Pin. Finally, drive the assembly approximately 45 degrees upward, then slide the assembly toward left side to remove it.

Note : When assembling the guide arm assembly, route the cord inside the assembly. In this operation, care must be exercised so that cord may be caught by the gear.



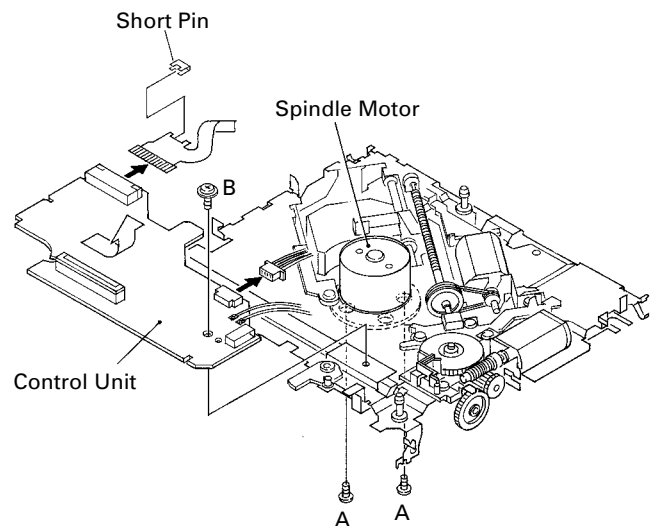
### ● Removing the LO Arm Assy

1. Remove two Pins to dismount the LO Arm Assy.



### ● Removing the Control Unit and the Spindle Motor

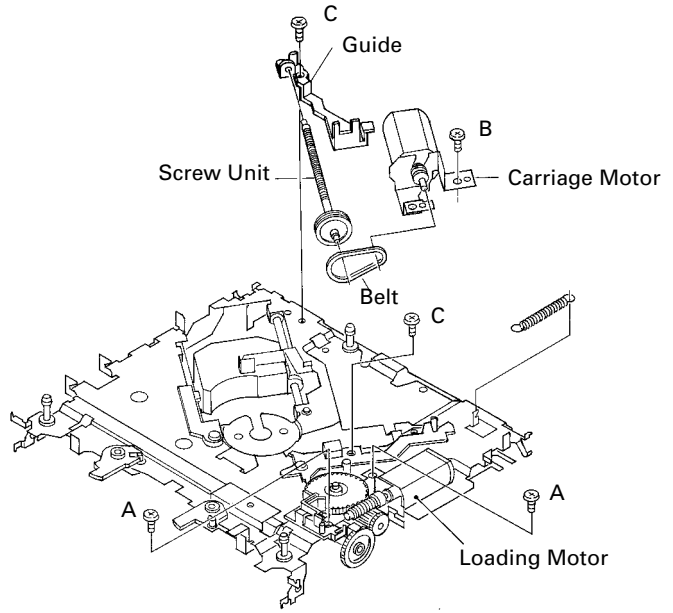
1. Remove from the connector after mounting the short pin on the flexible PCB of the pickup unit.
2. Remove two Soldered joints, then remove two Screws A.
3. Remove two connectors and a Screw B.
4. Disengage the Control Unit from two Tabs, then dismount the unit by sliding it toward left.
5. Dismount the Spindle Motor.



● **Removing the Loading Motor and Carriage Motor**

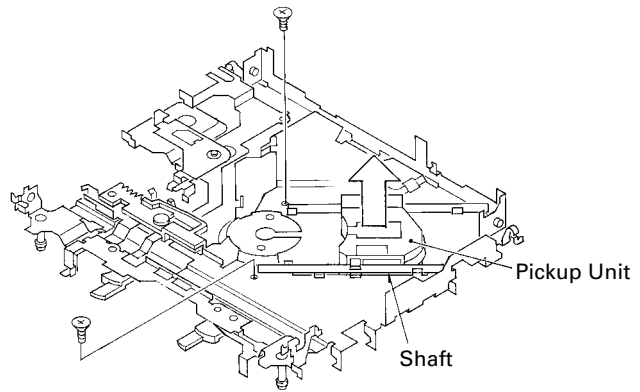
1. Remove the Spring and two Screws A.
2. Dismount the Loading Motor.
3. Remove the Belt, a Screw B, two Screws C, a Guide and a Screw Unit.
4. Dismount the Carriage Motor.

Note : When assembling the Belt, use care so that it may not be contaminated by grease.

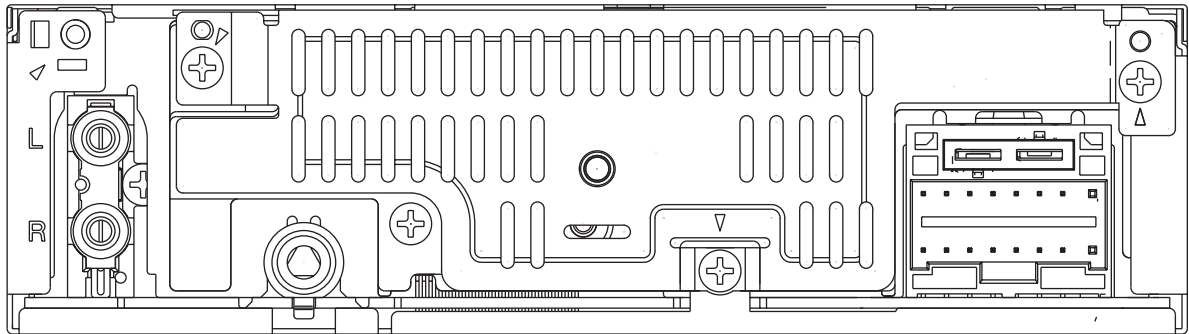


● **Removing the Pickup Unit**

1. Remove two Screws and a Shaft.
2. Dismount the Pickup Unit.

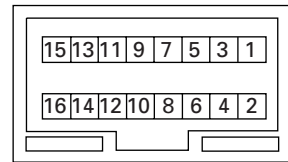


### 7.1.3 CONNECTOR FUNCTION DESCRIPTION



PRE OUT

ANTENNA



- 1. BACK UP
- 2. GND
- 3. NC
- 4. ACC
- 5. B.REM
- 6. NC
- 7. TEL MUTE
- 8. NC
- 9. FL-
- 10. RL-
- 11. FL+
- 12. RL+
- 13. FR-
- 14. RR-
- 15. FR+
- 16. RR+

## 7.2 PARTS

## 7.2.1 IC

## ● Pin Functions(PE5195A, PE5196A)

Pin No.	Pin Name	I/O	Format	Function and Operation
1	MODEL1	I		Model select input
2	NL1	I		Noise level input
3	NL2DT	I		Noise level input 2
4	AVSS			AVSS
5	ST	I		Stereo input
6	SD	I		SD signal input
7	AREF1			AVREF1
8	KYDT	I		Key data input
9	DPDT	O	C	Key data output
10	SDBW	I		SDBW input
11	TUNPDI	I		PLL IC data input
12	TUNPDO	O	C	PLL IC data output
13	TUNPCK	O	C	PLL IC clock output
14	TUNPCE	O	C	PLL IC chip enable output
15	$\overline{\text{CURRQ}}$	O	C	Tuner voltage FIX output
16	XSI	I	C	CD LSI serial data input(TSI)
17	XSO	O	C	CD LSI serial data output(TSO)
18	$\overline{\text{XSCK}}$	O	C	CD LSI serial clock output(TSCK)
19	$\overline{\text{DRST}}$	O	C	RDS decoder reset output
20	ADPW	O	C	A/D converter power output
21	FM/AM	O	C	Tuner power supply control output
22	VDCONT	O	C	VD power supply control output
23	CONT	O	C	Servo driver power control output
24	XAO	O	C	CD LSI command / data control output
25	$\overline{\text{XRST}}$	O	C	CD LSI reset control output
26	$\overline{\text{XSTB}}$	O	C	CD LSI strobe output
27	CLAMP	I		Disc clamp sense input
28	MIRR	I		Mirror detection input
29	FOK	I		Focus OK signal input
30	LOCK	I		Spindle lock detector input
31	CDLOAD	O		LOAD motor loading control output
32	TELIN	I		Cellular mute input
33	VSS			VSS
34	CDEJECT	O		LOAD motor eject control output
35	CD5VON	O	C	CD +5V power supply control output
36-39	NC			Not used
40	RECIEVE	O	C	RDS decoder receiving output
41	$\overline{\text{SWVDD}}$	O	C	Grille microcomputer power supply control output
42	SYSPW	O	C	System power supply control output
43	ILMPW	O	C	Illumination power output
44	MUTE	O	C	Mute output
45	PEE	O	C	Beep tone output
46	LOCH	O	C	LOCH output
47	RDS57K	I		57kHzBP-OUT sense input
48	TUNPCE2	O	C	EEPROM chip enable output
49	PCL	O	C	Test mode clock adjustment output
50	VCK	O	C	Clock output for electronic volume
51	VDT	O	C	Data output for electronic volume
52	ANTPW	O		Antenna power output
53	VST	O		Strobe pulse output for electronic volume
54	DALMON	O		Stand-by output
55,56	NC			Not used
57	LOCL	O		LOCL output
58	RDSLK	I		RDSLK input

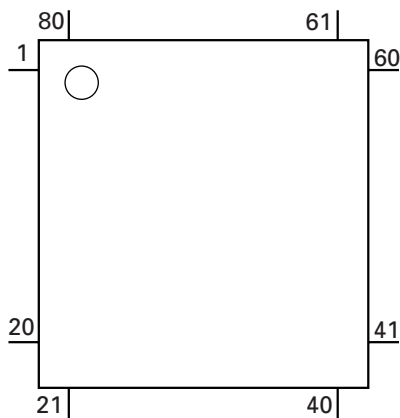
Pin No.	Pin Name	I/O	Format	Function and Operation
59	RDT	I		RDS data input
60	RESET			Reset
61	LDET	I		PLL lock detection input
62	RCK	I		RDS clock input
63	ASENS	I		ACC power sense input
64	BSENS	I		Back up power sense input
65	DSSENS	I		Grille detach sense input
66	TMUTE	O	C	Tuner mute output
67	NC			Not used
68	VDD			VDD
69	X2			Crystal oscillator connection pin
70	X1			Crystal oscillator connection pin
71	IC(VPP)			IC(VPP)
72	NC			Not used
73	TESTIN	I		Test program mode input
74	AVDD			AVDD
75	AVREF0			AVREF0
76	SL	I		Signal level input
77	TEMP	I		Temperature detection input
78	VDSSENS	I		VD power supply sense input
79	DINC	I		Disc detection input
80	EJTD	I		Disc eject position detect input

Output Format	Meaning
C	C MOS output

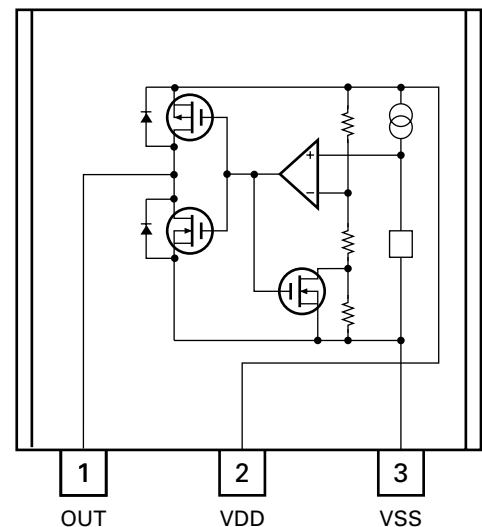
IC's marked by\* are MOS type.

Be careful in handling them because they are very liable to be damaged by electrostatic induction.

\*PE5195A, PE5196A



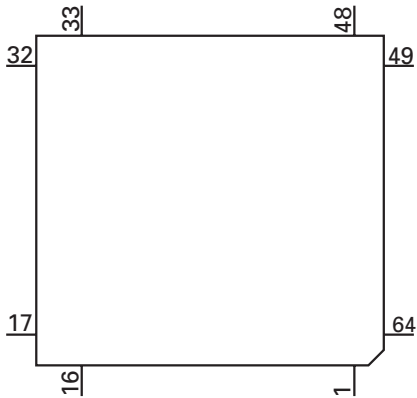
S-80834ANY



● Pin Functions (PD6340A)

Pin No.	Pin Name	I/O	Function and Operation
1-5	SEG4-0	O	LCD segment output
6-9	COM3-0	O	LCD common output
10	VLCD		LCD drive power supply
11-14	KST3-0	O	Key strobe output
15,16	KDT0,1	I	Key data input (analogue input)
17	REM	I	Remote control reception
18	DPDT	I	Display data input
19	NC		Not used
20	KYDT	O	Key data output
21	MODA		GND
22	X0		Crystal oscillator connection pin
23	X1		Crystal oscillator connection pin
24	VSS		GND
25,26	KDT2,3	I	Key data input
27	NC		Not used
28	KST4	O	Key strobe output
29-32	NC		Not used
33-55	SEG35-13	O	LCD segment output
56	VDD		Power supply
57-64	SEG12-5	O	LCD segment output

\*PD6340A

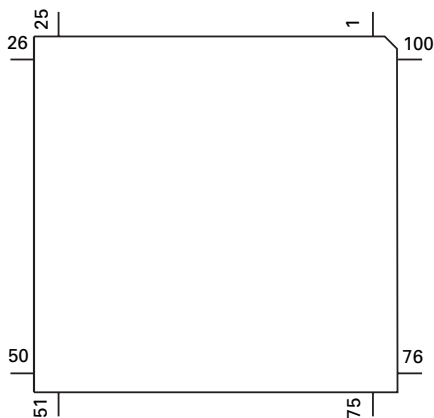


● Pin Functions (UPD63711GC)

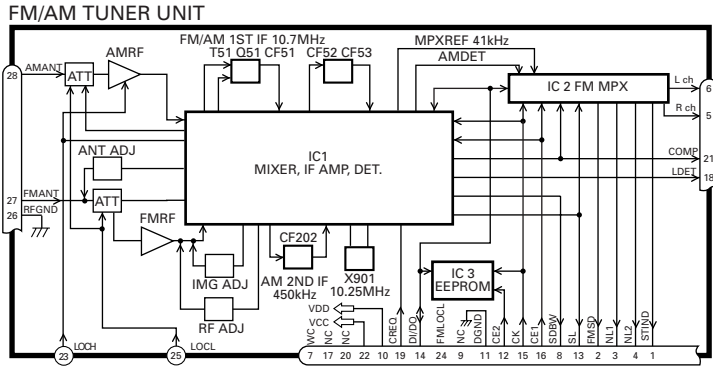
Pin No.	Pin Name	I/O	Function and Operation
1	D.GND		Logic circuit GND
2	RFOK	O	RFOK signal output
3	RST	I	Reset signal input
4	A0	I	Command/parameter identification signal input
5	STB	I	Data strobe signal input
6	SCK	I	Clock signal input for serial data input/output
7	SO	O	Serial data and status signal output
8	SI	I	Serial data input
9	XTALEN	I	Crystal oscillation control pin
10	D.VDD		Positive power supply terminal to logic circuit
11	DA.VDD		Positive power supply terminal to D/A converter
12	R_OUT	O	Right channel audio output signal
13	DA.GND		D/A converter GND
14	REGC	I	The outside putting capacitor connection pin for SCF regulator
15	DA.GND		D/A converter GND
16	L_OUT	O	Left channel audio output signal
17	DA.VDD		Positive power supply terminal to D/A converter
18	R+	O	Right channel audio data output
19	R-	O	Right channel audio data output
20	L-	O	Left channel audio data output
21	L+	O	Left channel audio data output
22	X.VDD		Positive power supply terminal to crystal oscillation circuit
23	XTAL	I	Crystal oscillator connect pin
24	XTAL	O	Crystal oscillator connect pin
25	X.GND		Crystal oscillation circuit GND
26	D.VDD		Positive power supply terminal to logic circuit
27	EMPH	O	Output pin for the pre-emphasis data in the sub-Q code
28	FLAG	O	Flag output pin to indicate that audio data currently being output consists of noncorrectable data
29	DIN	I	Serial data input to internal DAC
30	DOUT	O	Serial audio data output
31	SCKIN	I	Serial clock input to internal DAC
32	SCKO	O	Audio data that is output from DOUT changes at rising edge of this clock
33	LRCKIN	I	LRCK signal input to internal DAC
34	LRCK	O	Signals to distinguish the right and left channels of the audio data output from DOUT
35	HOLD	O	Defect detection output
36	TX	O	Digital audio interface data output
37	D.GND		Logic circuit GND
38	C16M	O	Oscillator clock buffering output
39	LIMIT	I	Status of the pin is output at Bit 5 of the status output
40	D.VDD		Positive power supply terminal to logic circuit
41	LOCK	O	EFM synchronous detection signal
42	RFCK	O	Frame synchronous signal of XTAL-system
43	MIRR	O	MIRR output
44	PLCK	O	Monitor pin of bit clock
45	D.GND		Logic circuit GND
46	C1D1	O	Output pin for indicating the C1 error correction results
47	C1D2	O	Output pin for indicating the C1 error correction results
48	C2D1	O	Output pin for indicating the C2 error correction results
49	C2D2	O	Output pin for indicating the C2 error correction results
50	C2D3	O	Output pin for indicating the C2 error correction results
51	D.VDD		Positive power supply terminal to logic circuit
52	PACK	O	CD-TEXT PACK synchronous signal
53	TSO	O	CD-TEXT data serial output
54	TSI	I	CD-TEXT control parameter serial input
55	TSCK	I	CD-TEXT serial clock input
56	TSTB	I	CD-TEXT parameter strobe signal input
57	D.GND		Logic circuit GND

Pin No.	Pin Name	I/O	Function and Operation
58	TEST0	I	Test pin
59	TEST1	I	Test pin
60	ATEST	O	Test pin
61	A.GND		Analog circuit GND
62	FD	O	Focus drive output
63	TD	O	Tracking drive output
64	SD	O	Sled drive output
65	MD	O	Spindle drive output
66	DAC0	O	DAC output for adjustment
67	DAC1	O	DAC output for adjustment
68	DAC2	O	DAC output for adjustment
69	DAC3	O	DAC output for adjustment
70	A.VDD		Positive power supply terminal to analog circuit
71	EFM	O	EFM signal output
72	ASY	I	EFM comparator reference voltage input
73	C3T		3T detection capacitor additional pin
74	RFI	I	RF signal input for EFM data regulation
75	AGCO	O	RF signal output of after gain adjustment
76	AGCI	I	RF-AGC amplifier input
77	RFO	O	RF summing amplifier output
78	EQ2		RF amplifier equalizer parts additional pin
79	EQ1		RF amplifier equalizer parts additional pin
80	RF-	I	RF summing amplifier inverted input
81	A.GND		Analog circuit GND
82	A	I	Photo detector A input
83	C	I	Photo detector C input
84	B	I	Photo detector B input
85	D	I	Photo detector D input
86	F	I	Photo detector F input
87	E	I	Photo detector E input
88	A.VDD		Positive power supply terminal to analog circuit
89	REFOUT	O	Reference electric potential output
90	FE-	I	Focus error amplifier inverted input
91	FEO	O	Focus error amplifier output
92	TE-	I	Tracking error amplifier inverted input
93	TEO	O	Tracking error amplifier output
94	TE2	O	Tracking error output of after amplification
95	TEC	I	Tracking comparator input
96	A.GND		Analog circuit GND
97	PD	I	PD detection signal input for LD output monitor
98	LD	O	LD control current output
99	PN	I	APC circuit control polarity set pin
100	A.VDD		Positive power supply terminal to analog circuit

\*UPD63711GC





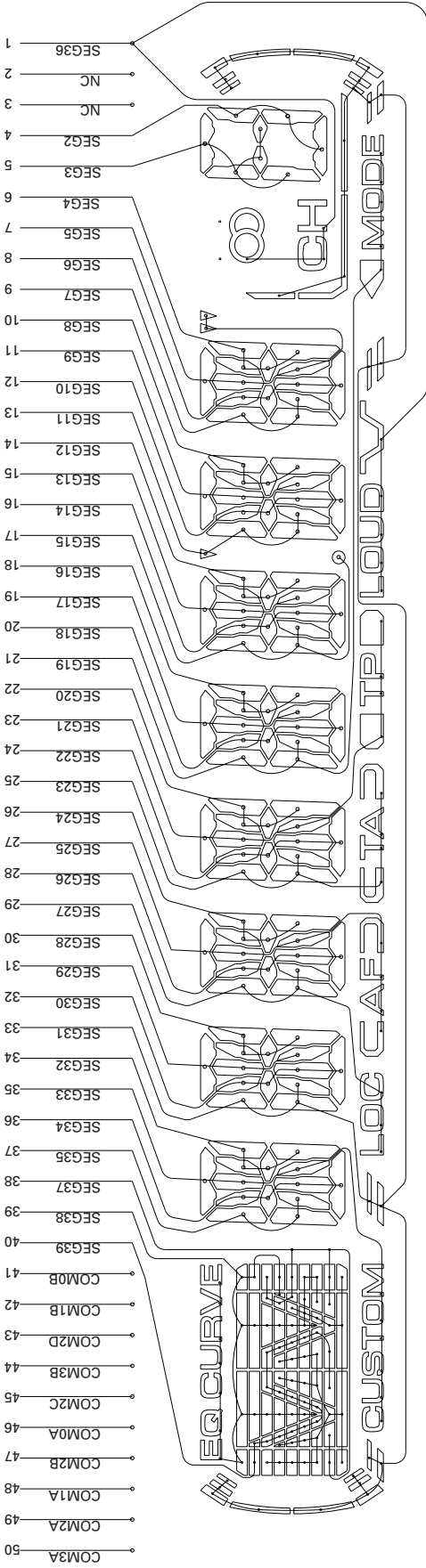


No.	Symbol	I/O	Explain
1	STIND	O	stereo indicator "Low" when the FM stereo signals are received. To be pulled up to the "VDD" at 47kΩ.
2	FMSD	O	FM station detector "High" when signals are received. To be pulled up to the "VDD" at 47kΩ Meanwhile, 10kΩ should be used when taking diver FIX trigger from here and "High: 0.9VDD or more" and "Low: 250mV or less". (Should satisfy the diver IC specifications)
3	NL1	O	noise level-1 "High" when noise is received. Output for the RDS. GND at 47kΩ //1,800pF.
4	NL2	O	noise level-2 "High" when noise is received. Output for the RDS. GND at 36kΩ //330pF.
5	Rch	O	R channel output FM stereo "R-ch" signal output or AM audio output. Add the specified di-emphasis constant.
6	Lch	O	L channel output FM stereo "L-ch" signal output or AM audio output. Add the specified di-emphasis constant.
7	WC		write control EEPROM write control. Writing permissible at "Low". Normally open.
8	SDBW	O	SD bandwidth SD bandwidth signal output. For detection of detuning data for the RDS.
9	NC		Not used
10	VDD		power supply Power supply pin for the digital section. D.C. 5V +/- 0.25V. Be careful about overlapping noise in the logic section.
11	DGND		digital ground Grounding for the digital section.
12	CE2	I	chip enable-2 EEPROM chip enable. Active a "Low" To be pulled up to the "VDD" at 47kΩ
13	SL	I/O	signal level Received FM/AM signal level (strength) output. Connect the specified load resistor and capacitor (10k Ω + 39k Ω //4,700pF)
14	DI/DO	I/O	data input/ data output Data input/Data output To be pulled up to the "VDD" at 47kΩ
15	CK	I	clock Clock input To be pulled up to the "VDD" at 47kΩ
16	CE1	I	chip enable-1 AF-RF chip enable. Active at "High" To be grounded at 47kΩ
17	NC		Not used
18	LDET	O	lock detector Active at "Low". To be pulled up to the "VDD" at 47kΩ
19	CREQ	I	current request Active at "Low". To be grounded at 47kΩ
20	NC		Not used
21	COMP	O	composite signal FM composite signal output. r out < 100Ω
22	VCC		power supply Analog section power supply pin.D.C.8.4V +/- 0.3V
23	LOCH	I	local high FM local high pin. When seeking local high, apply 5V together with "LOCL".
24	FMLOCL	I	FM local low FM local low pin. When seeking local low, apply 5V to the base of the NPN transistor with which the specified resistor is being connected to the emitter. Keep it open in case of ordinary marketed models.
25	LOCL	I	local low FM/AM local low pin. When seeking local low, apply 5V to the base of the NPN transistor. Since this pin is exclusive for AM when the FMLOCL is in use, do not drive it under FM.
26	RFGND		RF ground Grounding for the antenna section.
27	FMANT	I	FM antenna input FM antenna input. 75Ω. Serge absorber (DSP-201M-S00B) is necessary.
28	AMANT	I	AM antenna input AM antenna input. High impedance. Connect to the antenna through an L (LAU type) of 4.7μH.To cope with the power transmission line hums, insert a series circuit consisting of an L (a coil of about 100mH) + R (a resistor of 470 Ω to 2.2kΩ) between the GND.

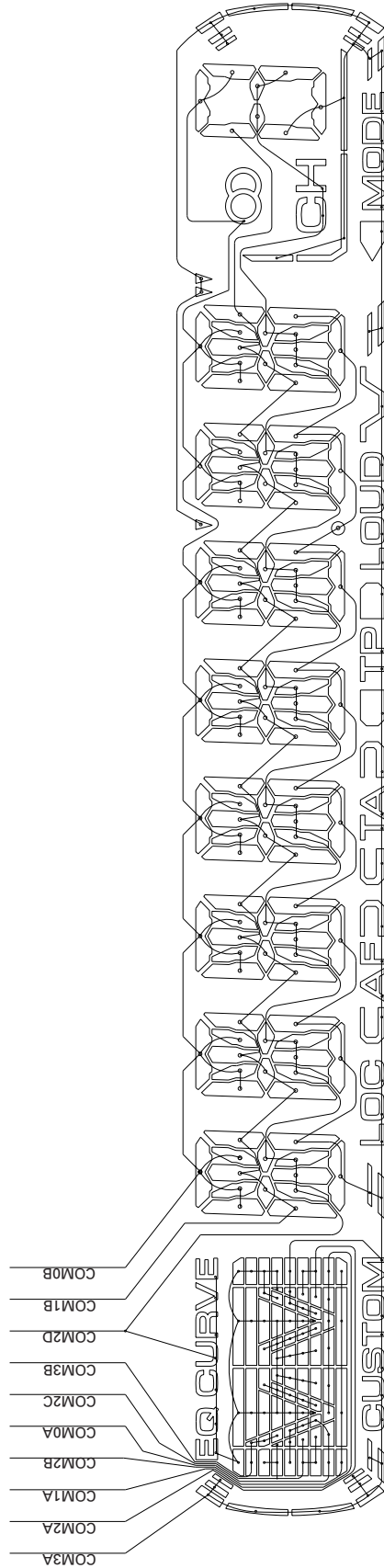
### 7.2.2 DISPLAY

● CAW1632(DEH-1330R/X1M/EW, DEH-1300R/X1M/EW)

SEGMENT

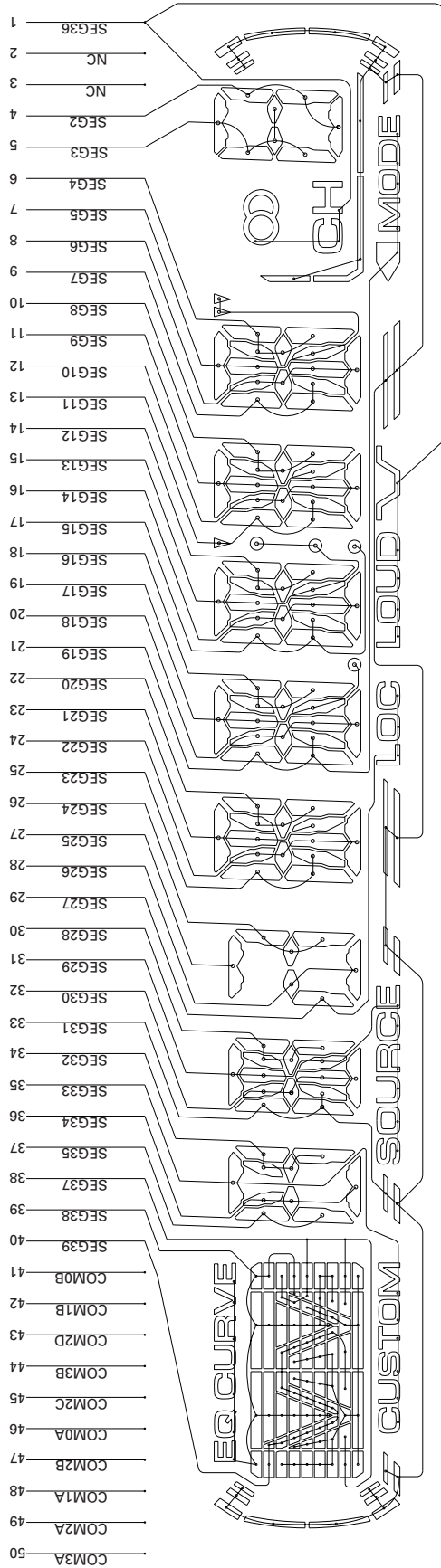


COMMON

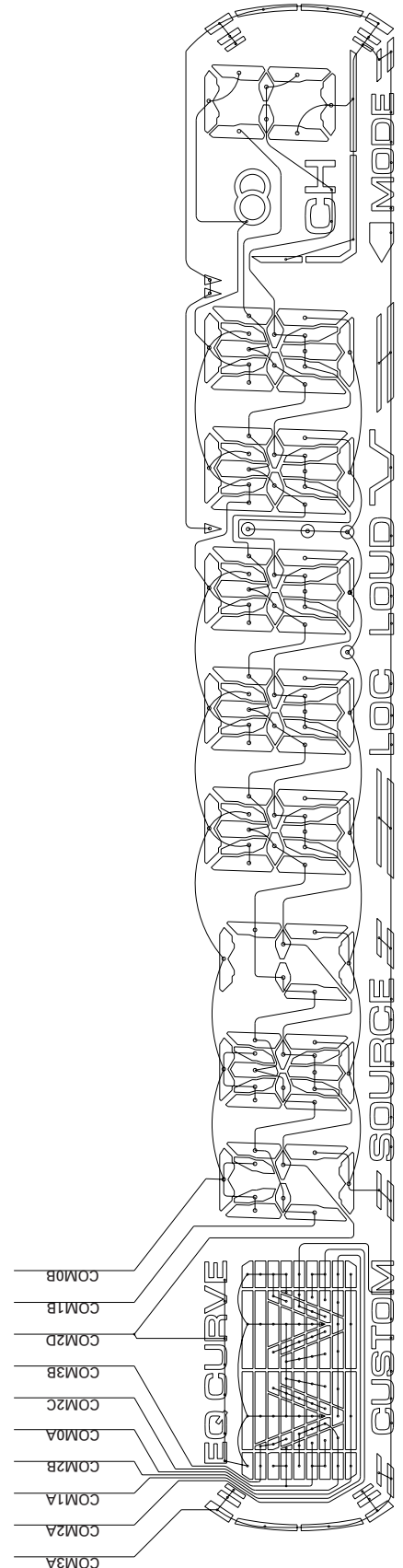


● CAW1633(DEH-1310/X1M/EE)

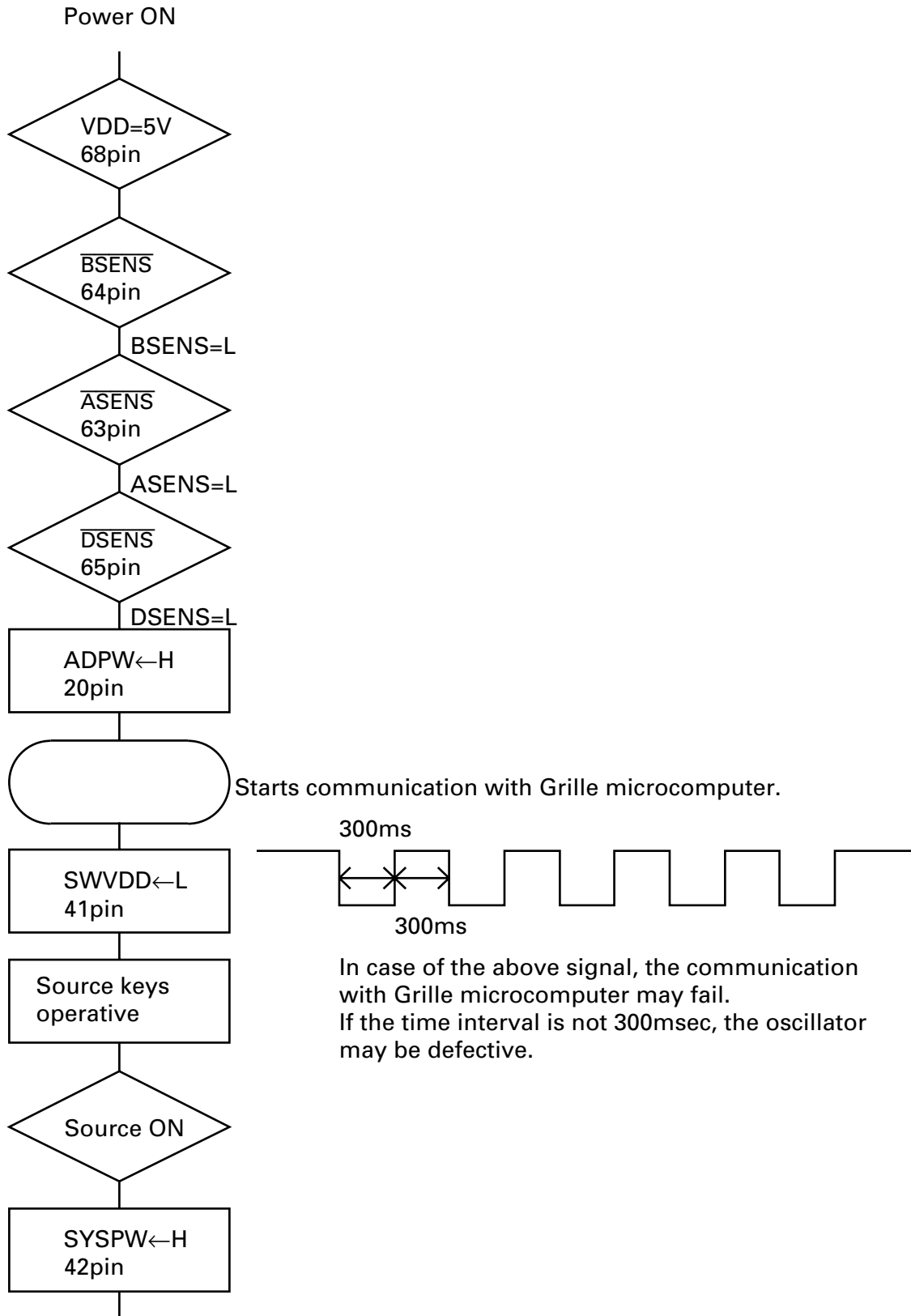
SEGMENT



COMMON



### 7.3 OPERATIONAL FLOW CHART



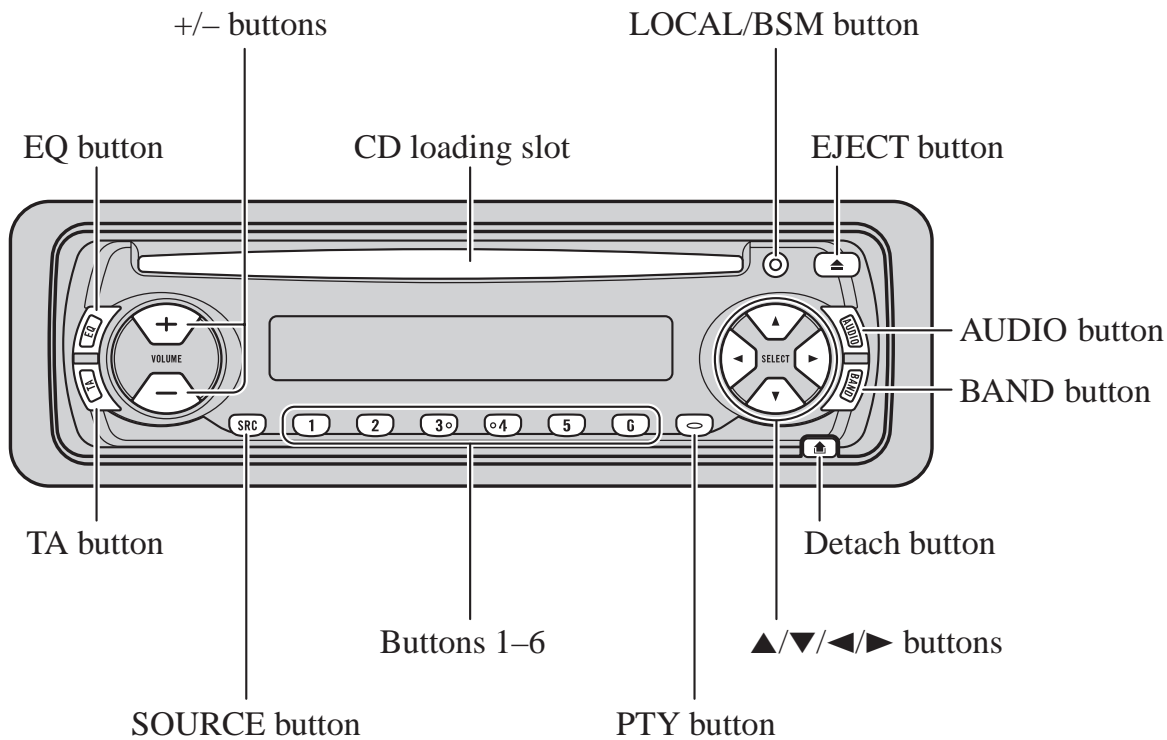
Completes power-on operation.(After that, proceed to each source operation.)

## 8. OPERATIONS AND SPECIFICATIONS

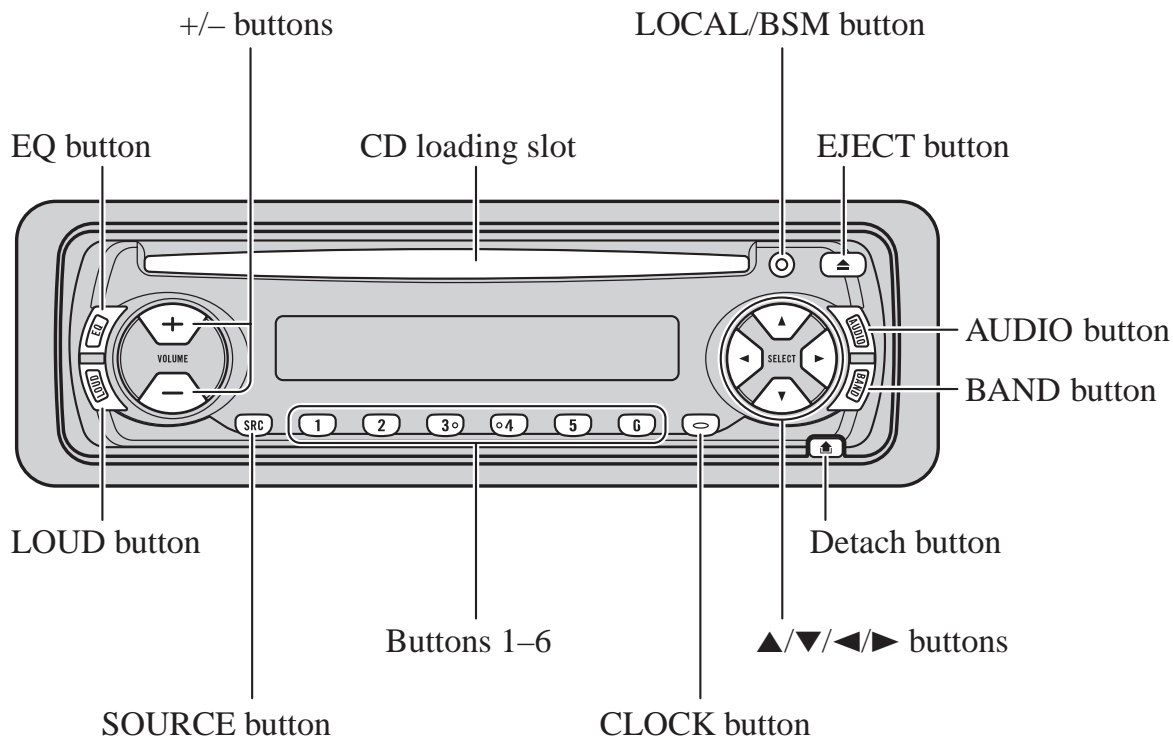
### 8.1 OPERATIONS

#### *Key Finder*

##### Head Unit (DEH-1330R,1300R)



##### Head Unit (DEH-1310)



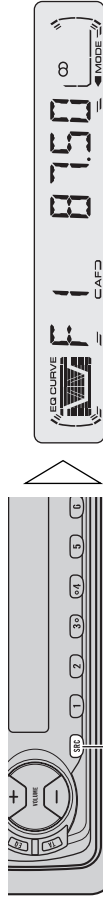
## To Listen to Music

The following explains the initial operations required before you can listen to music.

### Note:

- Loading a disc in this product.

### 1. Select the desired source (e.g. Tuner).



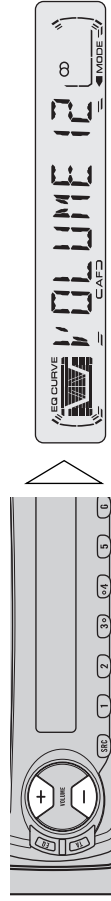
Each press changes the Source ...

Each press of the SOURCE button selects the desired source in the following order:  
Built-in CD player → Tuner

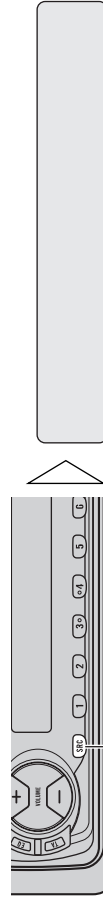
### Note:

- When no disc is set in this product, built-in CD player source will not change.
- When this product's blue/white lead is connected to the car's Auto-antenna relay control terminal, the car's Auto-antenna extends when this product's source is switched ON. To retract the antenna, switch the source OFF.

### 2. Raise or lower the volume.



### 3. Turn the source OFF.



Hold for 1 second

## Basic Operation of Tuner

This product's AF function can be switched ON and OFF. AF should be switched OFF for normal tuning operations.

### Manual and Seek Tuning

- You can select the tuning method by changing the length of time you press the ◀/▶ button.

Manual Tuning (step by step) 0.5 seconds or less

Seek Tuning 0.5 seconds or more

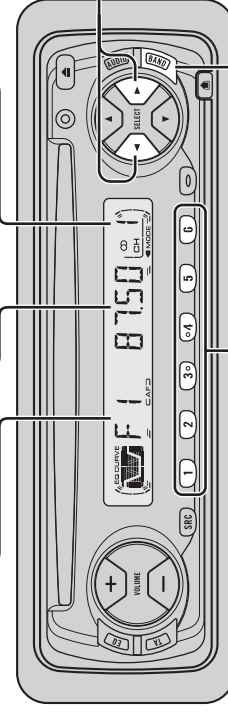
### Note:

- If you continue pressing the button for longer than 0.5 seconds, you can skip broadcast stations. Seek Tuning starts as soon as you release the button.
- Stereo indicator "STEREO" lights when a stereo station is selected.

### Frequency Indicator

### Band Indicator

### Preset Number Indicator



### Preset Tuning

- You can memorize broadcast stations in buttons 1 through 6 for easy, one-touch station recall.

Band  
F1 (FM1)  
→ F2 (FM2)  
→ MW/LW

Preset station recall 2 seconds or less

Broadcast station preset memory 2 seconds or more

### Note:

- Up to 12 FM stations (6 in F1 (FM1) and F2 (FM2)) and 6 MW/LW stations can be stored in memory.
- You can also use the ▲ or ▼ buttons to recall broadcast stations memorized in buttons 1 through 6.

## Basic Operation

### Basic Operation of Built-in CD Player

#### CD Loading Slot

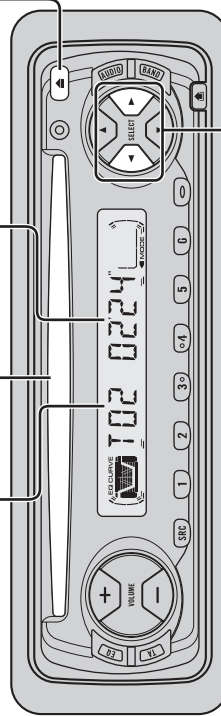
- The built-in CD player plays one standard 12 cm or 8 cm (single) CD at a time. Do not use an adapter when playing 8 cm CD.
- Don't insert any materials except for CD into CD loading slot.

#### Eject

- Note:**
- The CD function can be turned ON/OFF with the disc remaining in this product.
  - A disc left partially inserted after ejection may incur damage or fall out.

#### Track Number Indicator

#### Play Time Indicator



#### Track Search and Fast Forward/Reverse

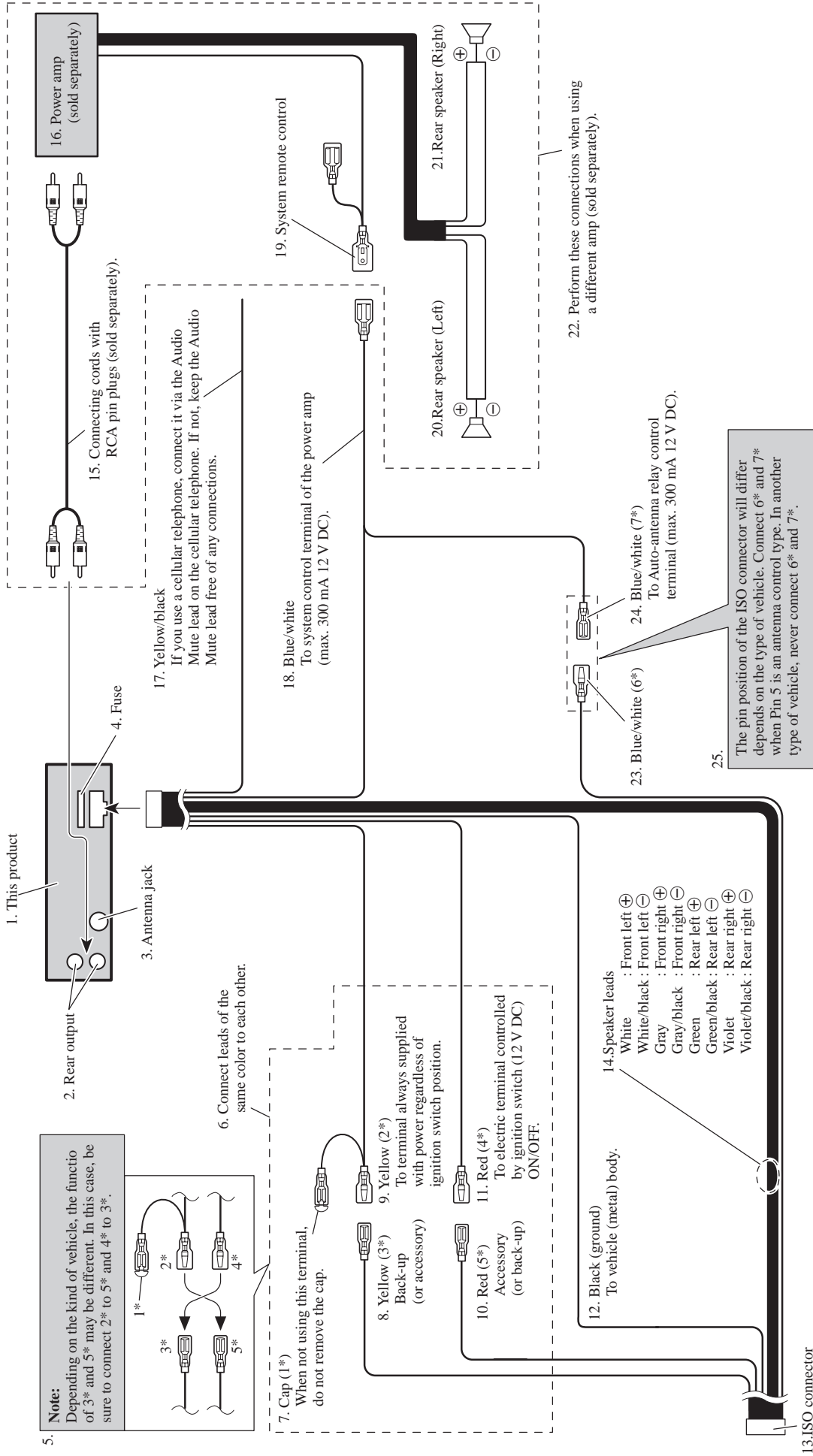
- You can select between Track Search or Fast Forward/Reverse by pressing the ◀/▶ button for a different length of time.

Track Search	0.5 seconds or less
Fast Forward/Reverse	Continue pressing

**Note:**

- If a disc cannot be inserted fully or playback fails, make sure the recorded side is down. Push the EJECT button and check the disc for damage before reinserting it.
- If a disc is inserted with the recorded side up, it will be ejected automatically after a few moments.
- If the built-in CD player cannot operate properly, an error message (such as "ERROR-14") appears on the display. Refer to "Built-in CD Player's Error Message".

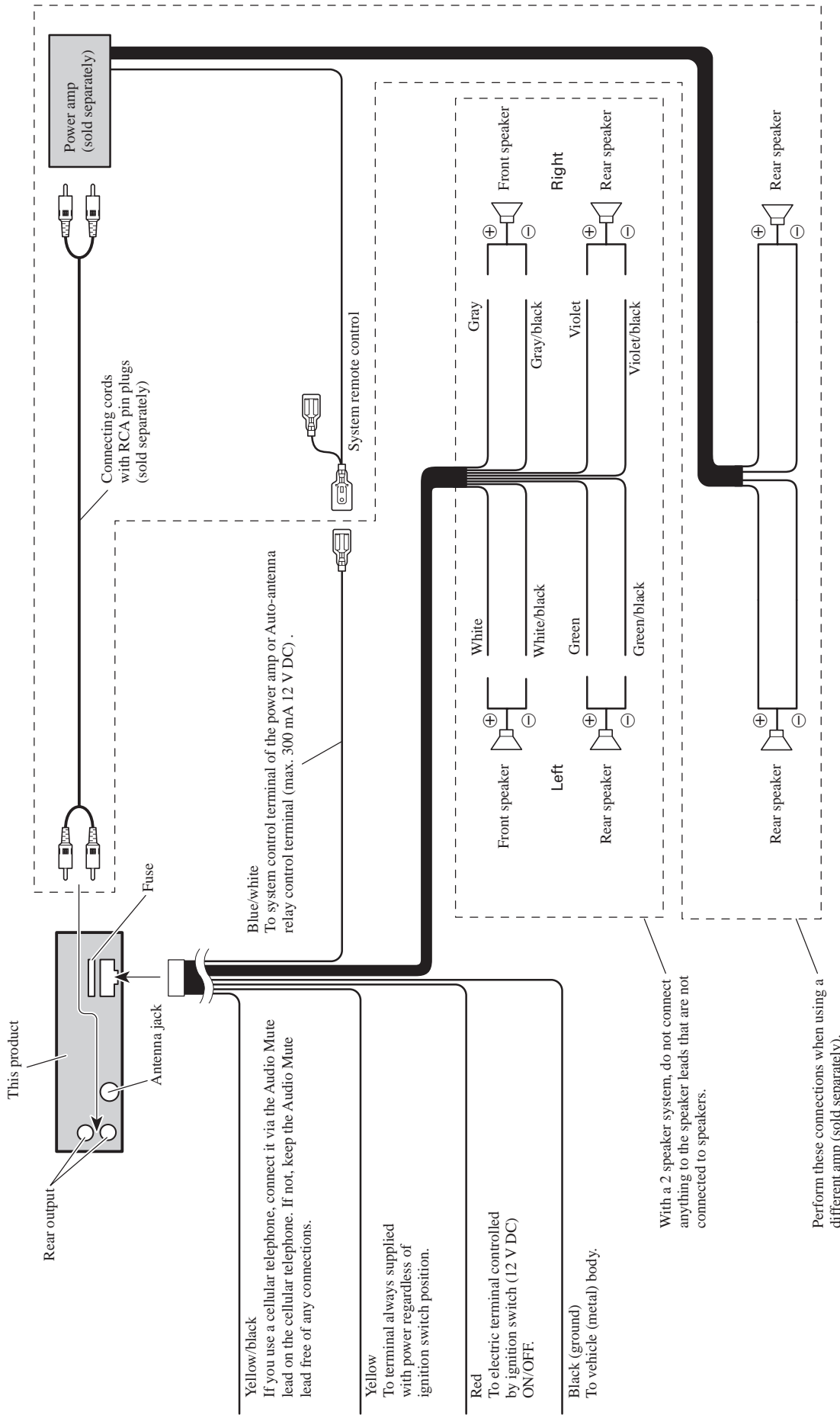
**Connection Diagram (DEH-1330R,1300R)**



**Note:**  
In some vehicles, the ISO connector may be divided into two. In this case, be sure to connect to both connectors.



**Connection Diagram (DEH-1310)**



## 8.2 SPECIFICATIONS

### ● DEH-1330R,1300R

#### General

Power source	14.4 V DC (10.8 – 15.1 V allowable)
Grounding system	Negative type
Max. current consumption	10.0 A
Dimensions	
(mounting size)	178 (W) × 50 (H) × 159 (D) mm
(front face)	188 (W) × 58 (H) × 19 (D) mm
Weight	1.4 kg
Electrode dark current	6mA or less

#### Amplifier

Maximum power output	45 W × 4
Continuous power output	25 W × 4 (DIN45324, +B = 14.4 V)
Load impedance	4 Ω (4 – 8 Ω allowable)
Preout maximum output	
level/output impedance	2.2 V/1 kΩ
Equalizer (3-Band Equalizer)	
(Low)	Level: ±12 dB
(Mid)	Level: ±12 dB
(High)	Level: ±12 dB
Loudness contour	
(Low)	+3.5 dB (100 Hz), +3 dB (10 kHz)
(Mid)	+10 dB (100 Hz), +6.5 dB (10 kHz)
(High)	+11 dB (100 Hz), +11 dB (10 kHz) (volume: –30 dB)

#### CD player

System	Compact disc audio system
Usable discs	Compact disc
Signal format	Sampling frequency: 44.1 kHz Number of quantization bits: 16; linear
Frequency characteristics	5 – 20,000 Hz (±1 dB)
Signal-to-noise ratio	94 dB (1 kHz) (IEC-A network)
Dynamic range	92 dB (1 kHz)
Number of channels	2 (stereo)

#### FM tuner

Frequency range	87.5 – 108 MHz
Usable sensitivity	
9 dBf (0.8 μV/75 Ω, mono, S/N: 30 dB)	
50 dB quieting sensitivity	15 dBf (1.5 μV/75 Ω, mono)
Signal-to-noise ratio	70 dB (IEC-A network)
Distortion	0.3% (at 65 dBf, 1 kHz, stereo)
Frequency response	30 – 15,000 Hz (±3 dB)
Stereo separation	40 dB (at 65 dBf, 1 kHz)

#### MW tuner

Frequency range	531 – 1,602 kHz (9 kHz)
Usable sensitivity	18 μV (S/N: 20 dB)
Selectivity	50 dB (±9 kHz)

#### LW tuner

Frequency range	153 – 281 kHz
Usable sensitivity	30 μV (S/N: 20 dB)
Selectivity	50 dB (±9 kHz)

#### Note:

- Specifications and the design are subject to possible modification without notice due to improvements.

## ● DEH-1310

**General**

Power source	14.4 V DC (10.8 – 15.1 V allowable)
Grounding system	Negative type
Max. current consumption	10.0 A
Dimensions	
(mounting size)	178 (W) × 50 (H) × 159 (D) mm
(front face)	188 (W) × 58 (H) × 19 (D) mm
Weight	1.4 kg
Electrode dark current	6mA or less

**Amplifier**

Maximum power output	45 W × 4
Continuous power output	25 W × 4 (DIN45324, +B = 14.4 V)
Load impedance	4 Ω (4 – 8 Ω allowable)
Preout maximum output level/ output impedance	2.2 V/1 kΩ
Equalizer (3-Band Equalizer)	
(Low)	Level: ±12 dB
(Mid)	Level: ±12 dB
(High)	Level: ±12 dB
Loudness contour	
(Low)	+3.5 dB (100 Hz), +3 dB (10 kHz)
(Mid)	+10 dB (100 Hz), +6.5 dB (10 kHz)
(High)	+11 dB (100 Hz), +11 dB (10 kHz) (volume: –30 dB)

**CD player**

System	Compact disc audio system
Usable discs	Compact disc
Signal format	Sampling frequency: 44.1 kHz Number of quantization bits: 16; linear
Frequency characteristics	5 – 20,000 Hz (±1 dB)
Signal-to-noise ratio	94 dB (1 kHz) (IEC-A network)
Dynamic range	92 dB (1 kHz)
Number of channels	2 (stereo)

**FM tuner**

Frequency range	65 – 74 MHz 87.5 – 108 MHz
Usable sensitivity	10 dBf (0.9 μV/75 Ω, mono, S/N: 30 dB)
50 dB quieting sensitivity	15 dBf (1.5 μV/75 Ω, mono)
Signal-to-noise ratio	70 dB (IEC-A network)
Distortion	0.3% (at 65 dBf, 1 kHz, stereo)
Frequency response	30 – 15,000 Hz (±3 dB)
Stereo separation	40 dB (at 65 dBf, 1 kHz)

**MW tuner**

Frequency range	531 – 1,602 kHz (9 kHz)
Usable sensitivity	18 μV (S/N: 20 dB)
Selectivity	50 dB (±9 kHz)

**LW tuner**

Frequency range	153 – 281 kHz
Usable sensitivity	30 μV (S/N: 20 dB)
Selectivity	50 dB (±9 kHz)

**Note:**

- Specifications and the design are subject to possible modification without notice due to improvements.